

CHAPTER

55

STABILIZERS

RECORD OF TEMPORARY REVISIONS

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CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

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<u>SUBJECT</u>	<u>LOCATION</u>	<u>EFFECTIVITY</u>	
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		(208B) 0001	0318
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RUDDER INSTALLATION LONG CHORD - 208	55-40-00 Figure 07	(208) 0222	& ON
		(208) 0146	0221

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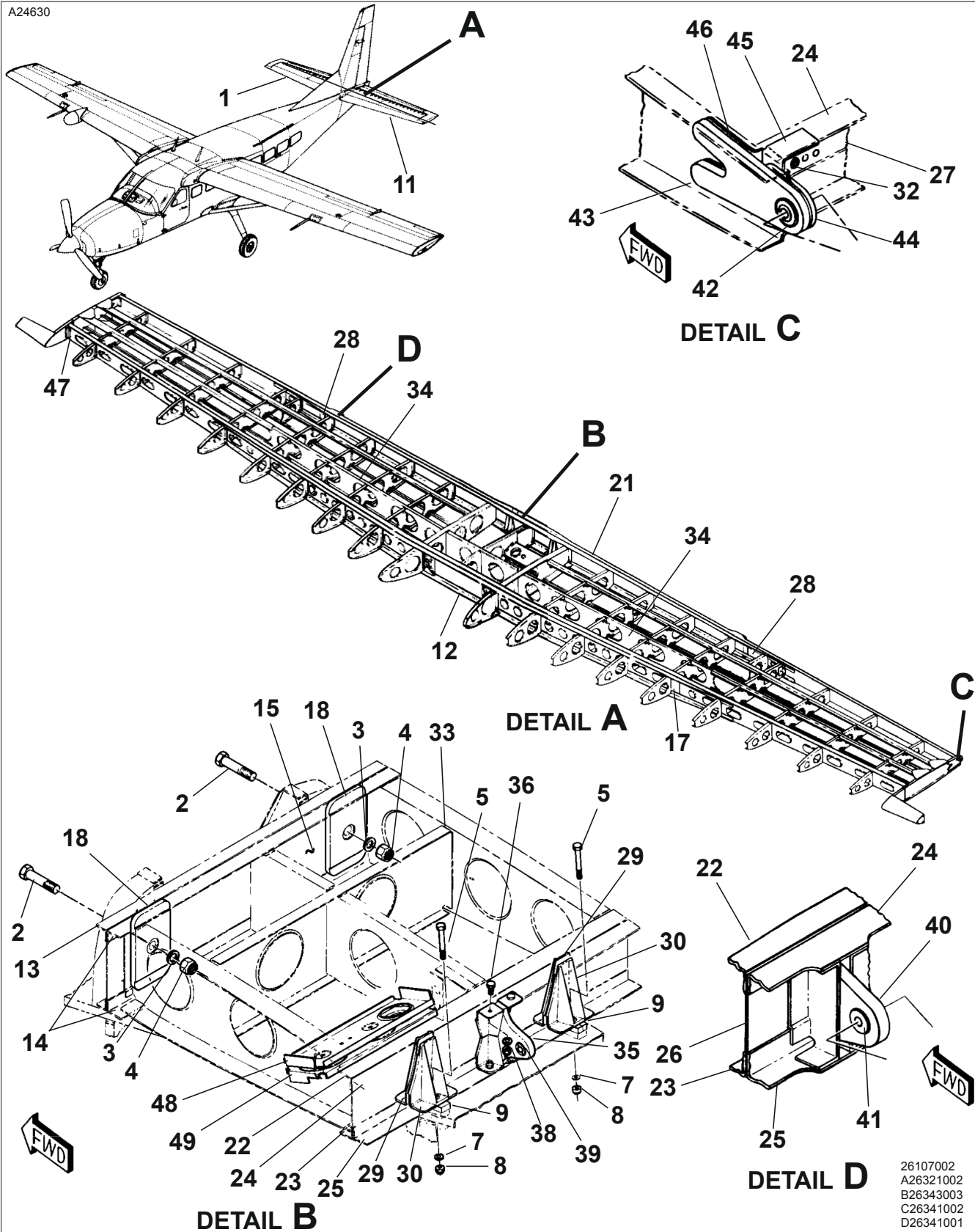
55-10-00

HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221
NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND
AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES (208B) 0001 THRU
0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

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HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

		NOMENCLATURE								UNITS PER ASSY	
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
1	2632000-1	.	STABILIZER ASSEMBLY - HORIZONTAL REFER TO 55-10-00 FIGURE 02.							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	NP
NOTE: WHEN REPLACING 2632000-1 WITH 2632000-48, ELEVATOR MUST COMPLY WITH CAB93-12.											
2	S3461-61	.	BOLT MPI							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
3	NAS1149F0863P	.	WASHER							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
4	MS21044N8	.	NUT							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
5	AN4-14A	.	BOLT							(208) 0001 - 0221	04
- 6	AN4-12A	.	BOLT							(208B) 0001 - 0318	04
7	NAS1149F0463P	.	WASHER							99321 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	08
8	MS21044N4	.	NUT							33269 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04
9	2630003-1	.	SHIM - .386 TAPERED 2024 T351							(208) 0001 - 0221	02
- 10	2630003-2	.	SHIM - .163 TAPERED 2024 T4							(208B) 0001 - 0318	02
11		.	STABILIZER SKINS AND FAIRINGS REFER TO 55-10-01 FIGURE 01.								RF
12	2632024-1	.	FRONT SPAR ASSEMBLY - STABILIZER FORWARD							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
13	2632024-4	.	SPAR CAP - FORWARD UPPER & LOWER S2462-4							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
14	2632024-5	.	SPAR CAP - AFT UPPER & LOWER S1965-8							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
15	2632024-2	.	WEB - INBOARD .032 2024 T3							(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01

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HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 16	2632024-3	.	.	.	WEB - OUTBOARD .025 2024 T3				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
17	2632024-6	.	.	.	SPLICE PLATE - .032 2024 T3				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
18	2632018-1	.	.	.	ATTACH FITTING - STABILIZER ATTACH				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
ATTACHING PARTS										
- 19	NAS1465H05	.	.	.	PIN				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	06
- 20	NAS1080-05	.	.	.	COLLAR				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	06
--*--										
21	2632023-1	.	.	REAR SPAR ASSEMBLY - STABILIZER					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
22	2632023-2	.	.	SPAR CAP - FORWARD UPPER S1965-9					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
23	2632023-4	.	.	SPAR CAP - FORWARD LOWER S1965-9					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
24	2632023-3	.	.	SPAR CAP - AFT UPPER S2462-5					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
25	2632023-5	.	.	SPAR CAP - AFT LOWER S2462-5					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
26	2632023-6	.	.	WEB - INBOARD .032 2024 T3					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
27	2632023-7	.	.	WEB - OUTBOARD .025 2024 T3					(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02

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HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
(208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
28	2632023-8	.	.	.	SPLICE PLATE - .032 2024 T3				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
29	2632027-3	.	.	.	SUPPORT - FORWARD				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
30	2632027-2	.	.	.	SUPPORT - AFT				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
- 31	NAS686A08	.	.	.	NUTPLATE				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	10
32	NAS682A3	.	.	.	NUTPLATE				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
33	2632021-23	.	.	.	AUX SPAR - CENTER .032 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
34	2632022-1	.	.	.	AUX SPAR - .032 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
35	2632020-15	.	.	.	HINGE ASSEMBLY - ELEVATOR * AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-107 * AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-107 ATTACHING PARTS				(208) *0001 - 0221 (208B) *0001 - 0318	01
36	NAS464P3A3	.	.	.	BOLT				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04
- 37	NAS1149F0332P	.	.	.	WASHER				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04
38	MS21044N3	.	.	.	NUT			4W953	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04
39	MS24461-5	.	.	.	BEARING				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01

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HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
		NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.								
40	2632020-2	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
		NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106.								
41	MS24461-5	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
		NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106.								
42	MS24461-5	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
		NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106.								
43	2632020-8	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
		NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106.								
44	2632020-9	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
		NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106.								
45	2632020-7	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
46	2632011-5	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
47	2632011-11	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
48	2632025-1	.	.	.	.	.	.	.	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01

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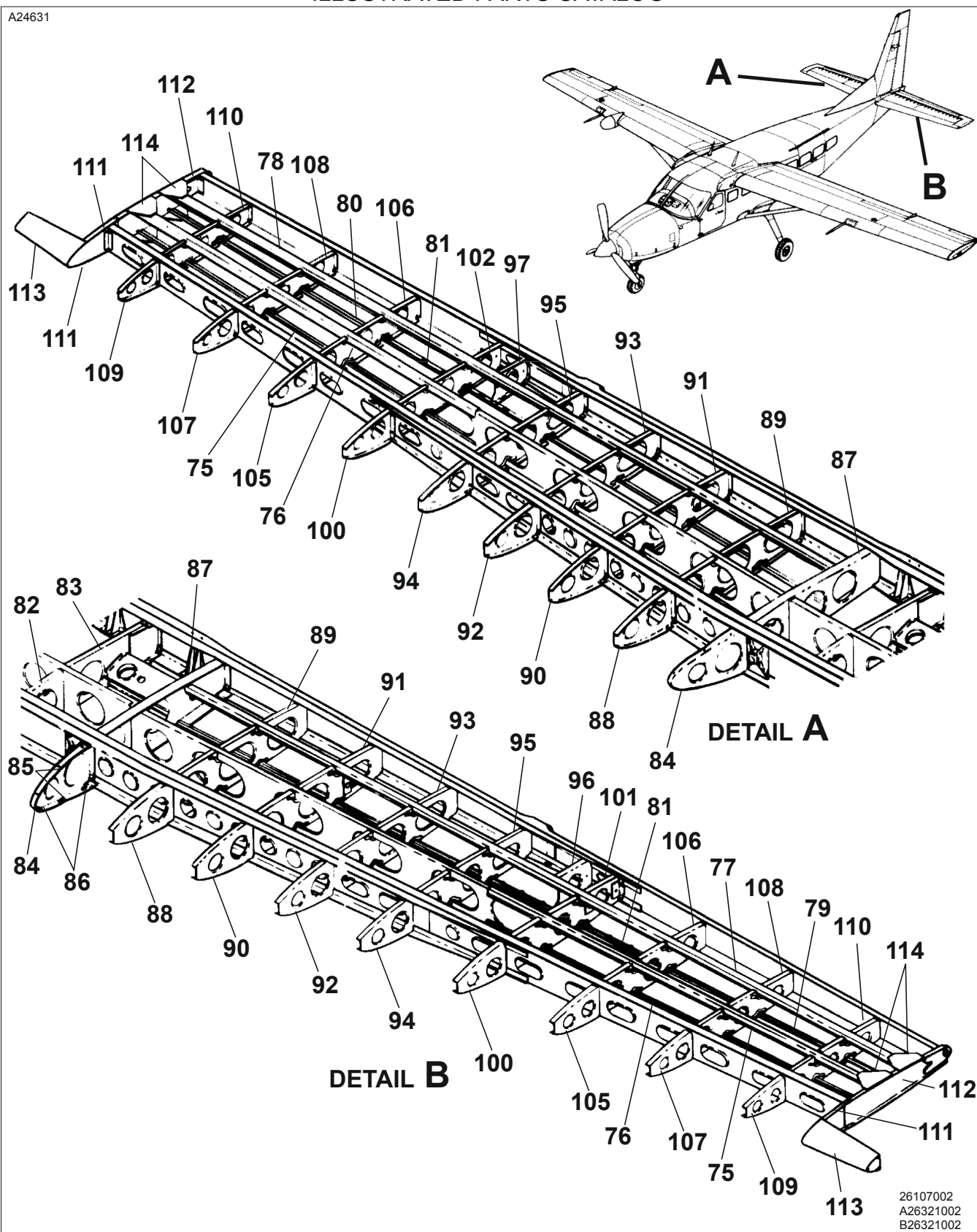
HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

NOMENCLATURE										UNITS PER ASSY	
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
49	2632025-3	.	.						BRACKET ASSEMBLY - PULLEY LOWER .032 2024 T42	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
- 50	MS21069L4	.	.	.					NUTPLATE	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
- 51	2632011-17	.							RUB STRIP - S.S. 0.00 AND 9.90	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04
- 52	2632011-18	.							RUB STRIP - S.S. 33.00	(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04
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 A26321002
 B26321002

HORIZONTAL STABILIZER INSTALLATION
 Figure 01. (Sheet 2)

Figure 01
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HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2632000-11	.	.						STRINGER - UPPER LEFT & LOWER RIGHT S1662-2 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
76	2632000-29	.	.						STRINGER - LOWER LEFT & UPPER RIGHT S1662-2 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
77	2632000-10	.	.						STRINGER - UPPER LEFT S1113-1 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
78	2632000-12	.	.						STRINGER - UPPER RIGHT S1113-1 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
79	2632000-17	.	.						STRINGER ASSEMBLY - LOWER LEFT S1113-1 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
80	2632000-16	.	.						STRINGER ASSEMBLY - LOWER RIGHT S1113-1 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
81	MS21059L08K	.	.	.	.				NUTPLATE (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	07
82	2632021-25	.	.						RIB - SS 0.00 .032 2024 T42 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
83	2632021-35	.	.						RIB ASSEMBLY - SS 0.00 .032 2024 T42 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
84	2632021-37	.	.						RIB ASSEMBLY - CANT SS 11.50 .032 2024 T42 (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
85	MS21059L3	.	.	.	.				NUTPLATE (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
86	MS21061L3	.	.	.	.				NUTPLATE (208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	04

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HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
87	2632021-19	.	.	.	RIB - SS 9.90 .032 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
88	2632021-2	.	.	.	RIB - LEADING EDGE SS 22.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
89	2632021-11	.	.	.	RIB - SS 22.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
90	2632021-3	.	.	.	RIB - LEADING EDGE SS 33.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
91	2632021-10	.	.	.	RIB - SS 33.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
92	2632021-4	.	.	.	RIB - LEADING EDGE SS 44.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
93	2632021-13	.	.	.	RIB - SS 44.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
94	2632021-5	.	.	.	RIB - LEADING EDGE SS 55.00 .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
95	2632021-12	.	.	.	RIB - SS 55.00 .040 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
96	2632021-29	.	.	.	RIB ASSEMBLY - LEFT SS 63.80 .040 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
97	2632021-31	.	.	.	RIB ASSEMBLY - RIGHT SS 63.80 .040 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
- 98	NAS687A08	.	.	.	NUTPLATE				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01

- ITEM NOT ILLUSTRATED

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HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 99	NAS686A08	.	.	.	.	NUTPLATE			(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
100	2632021-6	.	.	.	RIB - LEADING EDGE SS 67.80 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
101	2632021-27	.	.	.	RIB ASSEMBLY - LEFT SS 67.80 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
102	2632021-33	.	.	.	RIB ASSEMBLY - RIGHT SS 67.80 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	01
- 103	MS21061L08K	.	.	.	NUTPLATE				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
- 104	MS21059L08K	.	.	.	NUTPLATE				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
105	2632021-7	.	.	.	RIB - LEADING EDGE SS 80.60 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
106	2632021-14	.	.	.	RIB - SS 80.60 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
107	2632021-8	.	.	.	RIB - LEADING EDGE SS 93.40 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
108	2632021-21	.	.	.	RIB - SS 93.40 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
109	2632021-9	.	.	.	RIB - LEADING EDGE SS 106.20 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
110	2632021-15	.	.	.	RIB - SS 106.20 .020 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING
 SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 AND AIRPLANES
 (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
111	2632021-18	.	.	.	RIB - LEADING EDGE SS 114.00 .032 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
112	2632021-17	.	.	.	RIB - SS 114.00 .032 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 LH ELEVATOR HINGE KIT.										
113	2632011-7	.	.	.	TIP ASSEMBLY - STABILIZER FOR SPARES ORDER (MUST REPLACE WITH): 2632011-19				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	NP
- 113A	2632011-19	.	.	.	TIP ASSEMBLY - STABILIZER SPARES REPLACEMENT FOR: 2632011-7				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	02
114	2632011-6	.	.	.	GUSSET - .025 2024 T42				(208) 0001 - 0221 (208) 0001 - 0221 (208B) 0001 - 0318 (208B) 0001 - 0318	08
- 116		.	.	.	SK208-106 - RIGHT ELEVATOR HINGE KIT					RF
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

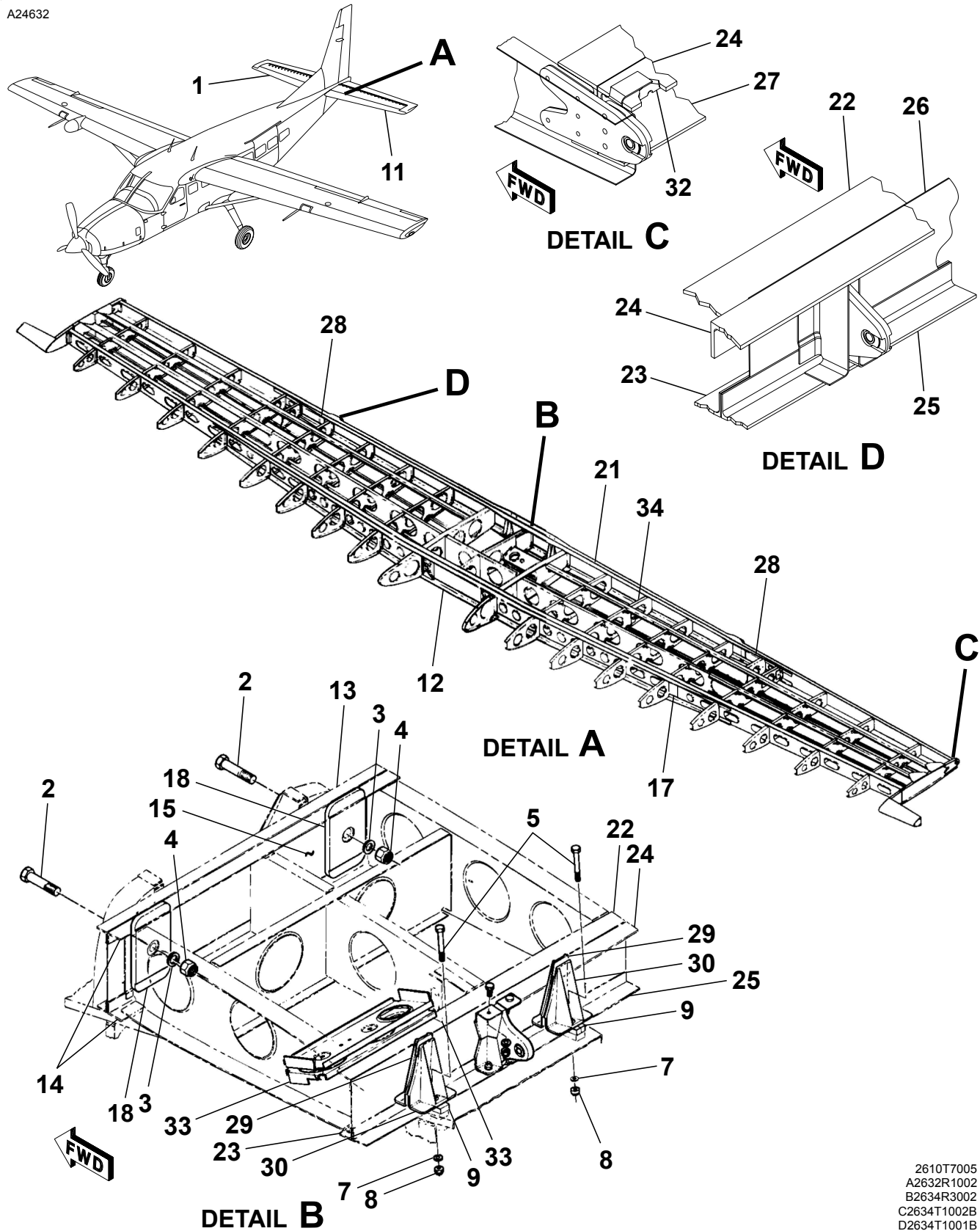
55-10-00

HORIZONTAL STABILIZER INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221
INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND
AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318
INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

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MODEL 208
 ILLUSTRATED PARTS CATALOG

A24632



2610T7005
 A2632R1002
 B2634R3002
 C2634T1002B
 D2634T1001B

HORIZONTAL STABILIZER INSTALLATION
 Figure 02. (Sheet 1)

Figure 02
 Page 2
55-10-00 Nov 29, 2022

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1	2632000-38	.	STABILIZER ASSEMBLY - HORIZONTAL FOR SPARES ORDER (MUST REPLACE WITH): 2632000-48						(208) 0222 - 0371 (208B) 0319 - 1043	NP
- 1A	2632000-46	.	STABILIZER ASSEMBLY - HORIZONTAL FOR SPARES ORDER (MUST REPLACE WITH): 2632000-48						(208) 0372 - 0376 (208B) 1044 - 1054	NP
- 1B	2632000-47	.	STABILIZER ASSEMBLY - HORIZONTAL FOR SPARES ORDER (MUST REPLACE WITH): 2632000-48						(208) 0377 - 0499 (208B) 1055 - 2001	NP
- 1C	2632000-48	.	STABILIZER ASSEMBLY - HORIZONTAL SPARES REPLACEMENT FOR: 2632000-38 2632000-46 2632000-47						(208) 0500 - 0561 (208B) 2002 - 5123	01
- 1D	2632000-49	.	STABILIZER ASSEMBLY - HORIZONTAL						(208) 0562 & ON (208B) 5124 & ON	01
2	S3461-61	.	BOLT MPI						(208) 0001 & ON (208B) 0001 & ON	02
3	NAS1149F0863P	.	WASHER						(208) 0001 & ON (208B) 0001 & ON	02
4	MS21044N8	.	NUT						(208) 0001 & ON (208B) 0001 & ON	02
5	AN4-14A	.	BOLT						(208) 0222 - 0315 (208) 0518 & ON	04
- 5A	AN4-15A	.	BOLT						(208) 0316 - 0517	04
- 6	AN4-12A	.	BOLT						(208B) 0319 - 0794 (208B) 0796 - 0797 (208B) 0799 - 0800 (208B) 0816 - 0820 (208B) 0831 & ON	04
- 6A	AN4-15A	.	BOLT						(208B) 0795 - 0795 (208B) 0798 - 0798 (208B) 0801 - 0817 (208B) 0821 - 0830	04
7	NAS1149F0463P	.	WASHER					99321	(208) 0001 & ON (208B) 0001 & ON	08
8	MS21044N4	.	NUT					33269	(208) 0001 & ON (208B) 0001 & ON	04
9	2630003-1	.	SHIM - .386 TAPERED 2024 T351						(208) 0222 - 0315 (208) 0518 & ON	02
- 9A	2630003-3	.	SHIM - .500 STRAIGHT 2024 T351						(208) 0316 - 0517	02
- 10	2630003-2	.	SHIM - .163 TAPERED 2024 T4						(208B) 0319 - 0794 (208B) 0796 - 0797 (208B) 0799 - 0800 (208B) 0816 - 0820 (208B) 0831 & ON	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 10A	2630003-1	.	.	.	.	.	.	.	(208B) 0795 - 0795 (208B) 0798 - 0798 (208B) 0801 - 0817 (208B) 0821 - 0830	02
11		.	.	.	.	.	.	.		RF
		.	.	.	.	.	.	.		
12	2632024-1	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
13	2632024-4	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	02
14	2632024-5	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	02
15	2632024-2	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
- 16	2632024-3	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	02
17	2632024-6	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	02
18	2632018-1	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	02
		.	.	.	.	.	.	.		
		.	.	.	.	.	.	.		
- 19	NAS1465H05	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	06
- 20	NAS1080-05	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	06
		.	.	.	.	.	.	.		
21	2632023-1	.	.	.	.	.	.	.	(208) 0222 - 0314 (208B) 0319 - 0777	01
- 21A	2632023-9	.	.	.	.	.	.	.	(208) 0315 - 0330 (208B) 0778 - 0863	NP
- 21B	2632023-11	.	.	.	.	.	.	.	(208) 0331 & ON (208B) 0864 & ON	01
22	2632023-2	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
23	2632023-4	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
24	2632023-3	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
25	2632023-5	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
26	2632023-6	.	.	.	.	.	.	.	(208) 0222 - 0314 (208B) 0319 - 0777	01
- 26A	2632023-10	.	.	.	.	.	.	.	(208) 0315 & ON (208B) 0778 & ON	01
27	2632023-7	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

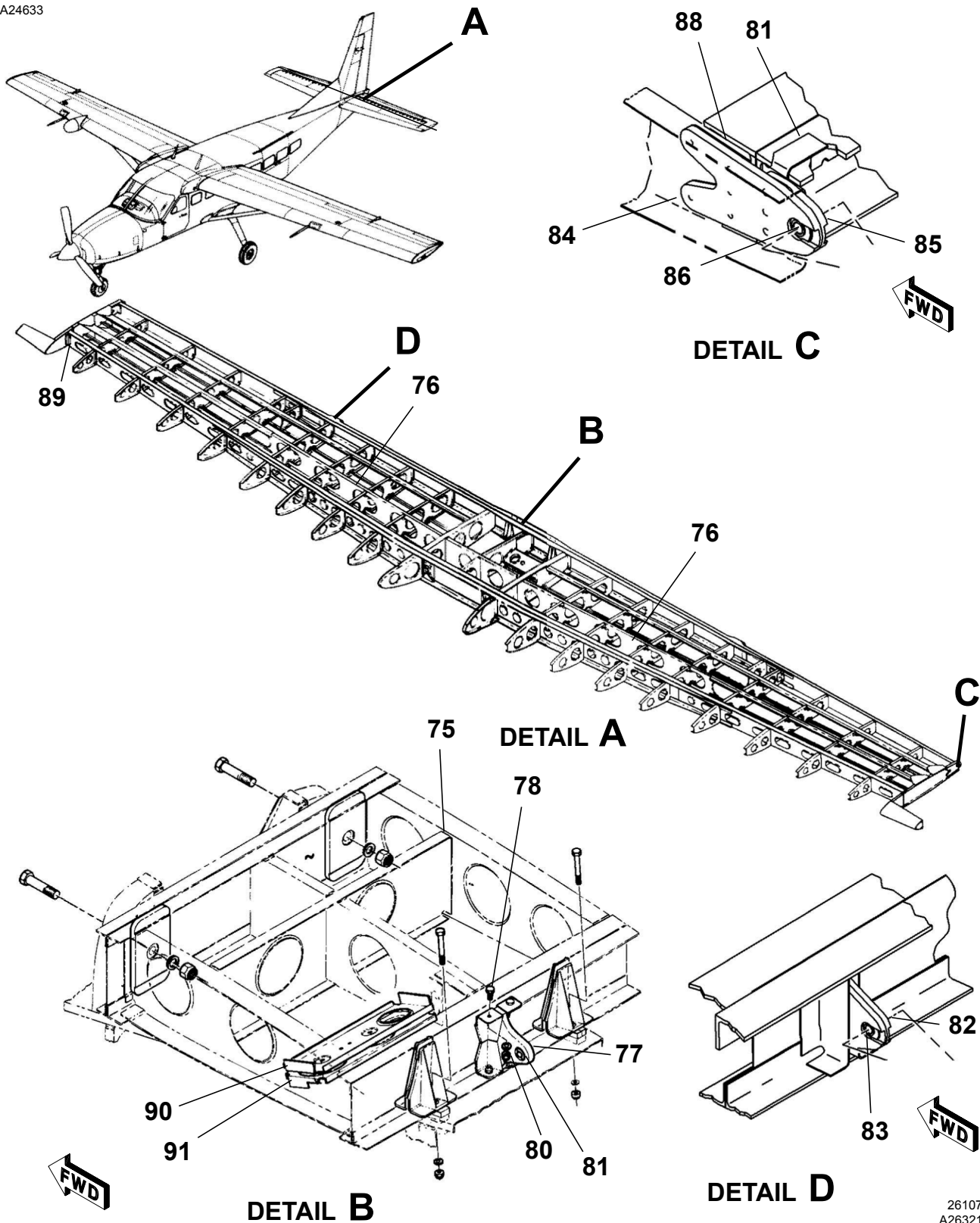
HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
28	2632023-8	.	.	.	.	SPLICE PLATE - .032 2024 T3			(208) 0001 & ON (208B) 0001 & ON	02
29	2632027-3	.	.	.	.	SUPPORT - FORWARD			(208) 0222 - 0330 (208B) 0319 - 0863	02
- 29A	2632027-11	.	.	.	.	SUPPORT - FORWARD			(208) 0331 & ON (208B) 0864 & ON	02
30	2632027-2	.	.	.	.	SUPPORT - AFT			(208) 0222 - 0330 (208B) 0319 - 0863	02
- 30A	2632027-10	.	.	.	.	SUPPORT - AFT			(208) 0331 & ON (208B) 0864 & ON	02
- 31	NAS686A08	.	.	.	.	NUTPLATE			(208) 0001 & ON (208B) 0001 & ON	10
32	NAS682A3	.	.	.	.	NUTPLATE			(208) 0001 & ON (208B) 0001 & ON	02
33	2632011-17	.	.	.	.	RUB STRIP - SS. 0.00 AND 9.90			(208) 0001 & ON (208B) 0001 & ON	02
34	2632011-18	.	.	.	.	RUB STRIP - SS. 33.00			(208) 0001 & ON (208B) 0001 & ON	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24633



HORIZONTAL STABILIZER INSTALLATION
 Figure 02. (Sheet 2)

26107002
 A26321002
 B26343002
 C2634T1002B
 D2634T1001B

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

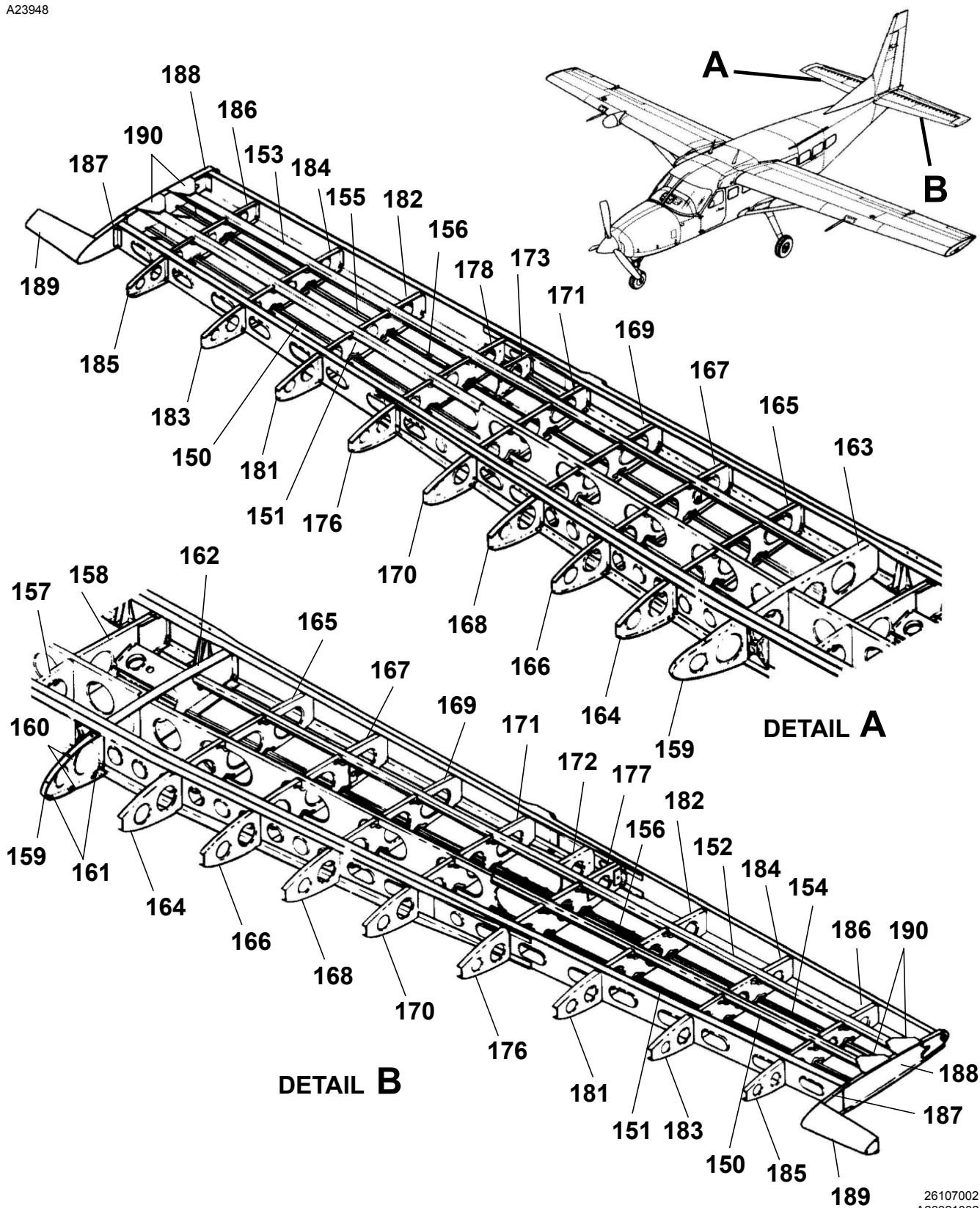
HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2632021-23	.	.	.	AUX SPAR - CENTER .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
76	2632022-1	.	.	.	AUX SPAR - .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
77	2632055-1	.	.	.	HINGE ASSEMBLY - ELEVATOR SS 0.00				(208) 0222 - 0314 (208B) 0319 - 0777	01
- 77A	2632055-4	.	.	.	HINGE ASSEMBLY - ELEVATOR SS 0.00				(208) 0315 & ON (208B) 0778 & ON	01
					ATTACHING PARTS					
78	NAS464P3A3	.	.	.	BOLT				(208) 0001 & ON (208B) 0001 & ON	04
- 79	NAS1149F0332P	.	.	.	WASHER				(208) 0001 & ON (208B) 0001 & ON	04
80	MS21044N3	.	.	.	NUT			4W953	(208) 0001 & ON (208B) 0001 & ON	04
					---*					
81	MS27641-4	.	.	.	BEARING				(208) 0001 & ON (208B) 0001 & ON	01
82	2634022-1	.	.	.	HINGE ASSEMBLY - ELEVATOR SS 55.00				(208) 0001 & ON (208B) 0001 & ON	02
83	MS27641-4	.	.	.	BEARING				(208) 0001 & ON (208B) 0001 & ON	01
84	2634021-1	.	.	.	BEARING PLATE - OUTBOARD				(208) 0001 & ON (208B) 0001 & ON	02
85	2634021-2	.	.	.	BEARING PLATE - INBOARD				(208) 0001 & ON (208B) 0001 & ON	02
86	MS27641-4	.	.	.	BEARING				(208) 0001 & ON (208B) 0001 & ON	02
- 87	2632020-7	.	.	.	SUPPORT - OUTBOARD SPAR .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
88	2632011-5	.	.	.	CLIP - .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
89	2632011-11	.	.	.	ANGLE - .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
90	2632025-1	.	.	.	BRACKET				(208) 0001 - 0561 (208B) 0001 - 5123	01
- 90A	2632025-5	.	.	.	BRACKET - ELEVATOR TRIM				(208) 0562 & ON (208B) 5124 & ON	01
91	2632025-3	.	.	.	BRACKET ASSEMBLY				(208) 0001 - 0561 (208B) 0001 - 5123	01
- 91A	2632025-7	.	.	.	BRACKET ASSEMBLY - ELEVATOR TRIM				(208) 0562 & ON (208B) 5124 & ON	01
- 92	MS21069L4	.	.	.	NUTPLATE				(208) 0001 & ON (208B) 0001 & ON	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A23948



26107002
 A26321002
 B26321002

HORIZONTAL STABILIZER INSTALLATION
Figure 02. (Sheet 3)

Figure 02
 Page 8
55-10-00 Nov 29, 2022

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
150	2632000-11	.	.						(208) 0001 & ON (208B) 0001 & ON	02
151	2632000-29	.	.						(208) 0001 & ON (208B) 0001 & ON	02
152	2632000-10	.	.						(208) 0001 & ON (208B) 0001 & ON	01
153	2632000-12	.	.						(208) 0001 & ON (208B) 0001 & ON	01
154	2632000-17	.	.						(208) 0001 & ON (208B) 0001 & ON	01
155	2632000-16	.	.						(208) 0001 & ON (208B) 0001 & ON	01
156	MS21059L08K	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	07
157	2632021-25	.	.						(208) 0001 & ON (208B) 0001 & ON	01
158	2632021-35	.	.						(208) 0222 - 0314 (208B) 0319 - 0777	01
- 158A	2632021-42	.	.						(208) 0315 & ON (208B) 0778 & ON	01
159	2632021-37	.	.						(208) 0001 & ON (208B) 0001 & ON	02
160	MS21059L3	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	02
161	MS21061L3	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	04
162	2632021-19	.	.						(208) 0001 & ON (208B) 0001 & ON	01
163	2632021-36	.	.						(208) 0001 & ON (208B) 0001 & ON	01
164	2632021-2	.	.						(208) 0001 & ON (208B) 0001 & ON	02
165	2632021-11	.	.						(208) 0001 & ON (208B) 0001 & ON	02
166	2632021-3	.	.						(208) 0001 & ON (208B) 0001 & ON	02
167	2632021-10	.	.						(208) 0001 & ON (208B) 0001 & ON	02
168	2632021-4	.	.						(208) 0001 & ON (208B) 0001 & ON	02
169	2632021-13	.	.						(208) 0001 & ON (208B) 0001 & ON	02
170	2632021-5	.	.						(208) 0001 & ON (208B) 0001 & ON	02
171	2632021-12	.	.						(208) 0001 & ON (208B) 0001 & ON	02
172	2632021-29	.	.						(208) 0001 & ON (208B) 0001 & ON	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

HORIZONTAL STABILIZER INSTALLATION

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-102 AND SK208-106 AND SK208-107

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
173	2632021-31	.	.	.	RIB ASSEMBLY - RIGHT SS 63.80 .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 174	NAS687A08	.	.	.	NUTPLATE				(208) 0001 & ON (208B) 0001 & ON	01
- 175	NAS686A08	.	.	.	NUTPLATE				(208) 0001 & ON (208B) 0001 & ON	01
176	2632021-6	.	.	.	RIB - LEADING EDGE SS 67.80 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
177	2632021-27	.	.	.	RIB ASSEMBLY - LEFT SS 67.80 .020 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2632021-43				(208) 0222 - 0330 (208B) 0319 - 0863	NP
- 177A	2632021-43	.	.	.	RIB ASSEMBLY - LEFT -LEFT SS 67.80 .020 2024 T42 SPARES REPLACEMENT FOR: 2632021-27				(208) 0331 & ON (208B) 0864 & ON	01
178	2632021-33	.	.	.	RIB ASSEMBLY - RIGHT SS 67.80 .020 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2632021-44				(208) 0222 - 0330 (208B) 0319 - 0863	NP
- 178A	2632021-44	.	.	.	RIB ASSEMBLY - RIGHT -RIGHT SS 67.80 .020 2024 T42 SPARES REPLACEMENT FOR: 2632021-33				(208) 0331 & ON (208B) 0864 & ON	01
- 179	MS21061L08K	.	.	.	NUTPLATE				(208) 0001 & ON (208B) 0001 & ON	02
- 180	MS21059L08K	.	.	.	NUTPLATE				(208) 0001 & ON (208B) 0001 & ON	02
181	2632021-7	.	.	.	RIB - LEADING EDGE SS 80.60 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
182	2632021-14	.	.	.	RIB - SS 80.60 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
183	2632021-8	.	.	.	RIB - LEADING EDGE SS 93.40 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
184	2632021-21	.	.	.	RIB - SS 93.40 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
185	2632021-9	.	.	.	RIB - LEADING EDGE SS 106.20 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
186	2632021-15	.	.	.	RIB - SS 106.20 .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
187	2632021-18	.	.	.	RIB - LEADING EDGE SS 114.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
188	2632021-38	.	.	.	RIB - SS 114.00 .XXX 2024 T42				(208) 0001 & ON (208B) 0001 & ON	02
189	2632011-7	.	.	.	TIP ASSEMBLY - STABILIZER FOR SPARES ORDER (MUST REPLACE WITH): 2632011-19				(208) 0222 - 0499 (208B) 0319 - 2001	NP
- 189A	2632011-19	.	.	.	TIP ASSEMBLY - STABILIZER SPARES REPLACEMENT FOR: 2632011-7				(208) 0500 & ON (208B) 2002 & ON	02
190	2632011-6	.	.	.	GUSSET - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	08
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

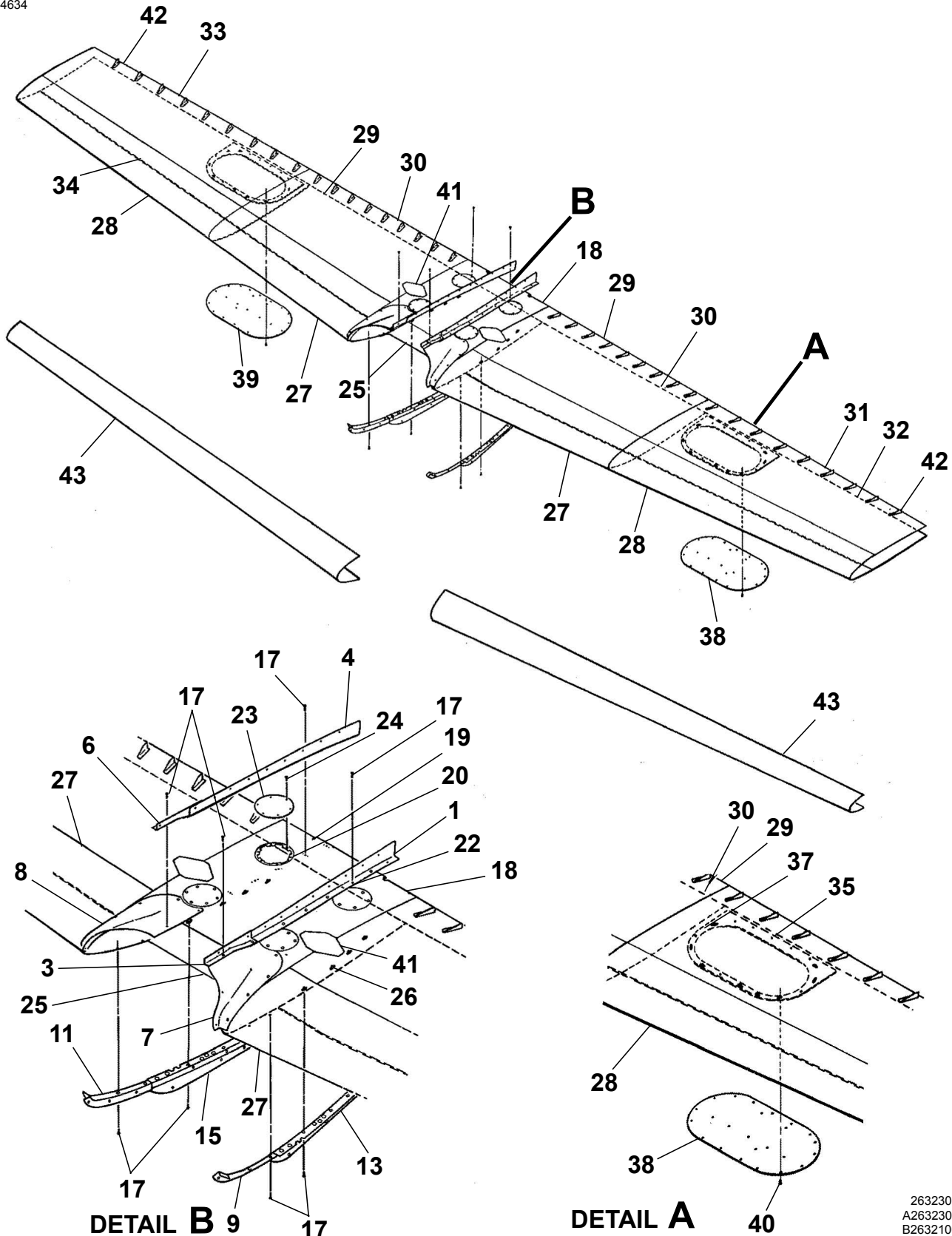
55-10-01

STABILIZER SKINS AND FAIRINGS

AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24634



DETAIL B

DETAIL A

STABILIZER SKINS AND FAIRINGS
Figure 01. (Sheet 1)

26323001
 A26323001
 B26321001

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

STABILIZER SKINS AND FAIRINGS

AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1	2630005-11	.							(208) 0001 - 0293	NP
		.								
- 1A	2630012-1	.							(208) 0294 & ON	01
		.								
- 2	2630011-3	.							(208B) 0001 - 0717	NP
		.								
- 2A	2630013-1	.							(208B) 0718 & ON	01
		.								
3	2630006-3	.							(208) 0175 - 0293 (208B) 0205 - 0717	01
4	2630005-12	.							(208) 0001 - 0293	NP
		.								
- 4A	2630012-2	.							(208) 0294 & ON	01
		.								
- 5	2630011-4	.							(208B) 0001 - 0717	NP
		.								
- 5A	2630013-2	.							(208B) 0718 & ON	01
		.								
6	2630006-4	.							(208) 0175 - 0293 (208B) 0205 - 0717	01
7	2630005-13	.							(208) 0001 & ON (208B) 0001 & ON	01
8	2630005-14	.							(208) 0001 & ON (208B) 0001 & ON	01
9	2630004-1	.							(208) 0001 & ON	01
- 10	2630004-3	.							(208B) 0001 & ON	01
11	2630004-2	.							(208) 0001 & ON	01
- 12	2630004-4	.							(208B) 0001 & ON	01
13	2630005-1	.							(208) 0001 & ON	01
- 14	2630009-1	.							(208B) 0001 & ON	01
15	2630005-2	.							(208) 0001 & ON	01
- 16	2630009-2	.							(208B) 0001 & ON	01
17	AN525-10R6	.							(208) 0001 & ON (208B) 0001 & ON	74
18	2632000-15	.							(208) 0001 & ON (208B) 0001 & ON	01
19	MS21059L3K	.	.	.					(208) 0001 & ON (208B) 0001 & ON	04
20	S1443-7S	.	.	.					(208) 0001 & ON (208B) 0001 & ON	04
- 21	NAS680C08MK	.	.	.					(208) 0001 & ON (208B) 0001 & ON	06
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

STABILIZER SKINS AND FAIRINGS

AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON

NOMENCLATURE										UNITS PER ASSY
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY	
22	MS21059L3K	.	.						(208) 0001 & ON (208B) 0001 & ON	12
23	S225-25S	.	.						(208) 0001 & ON (208B) 0001 & ON	04
24	MS24693-S48	.	.						(208) 0001 & ON (208B) 0001 & ON	06
25	2632000-13	.							(208) 0001 & ON (208B) 0001 & ON	01
26	MS21059L3K	.	.						(208) 0001 & ON (208B) 0001 & ON	08
27	2632000-2	.							(208) 0001 & ON (208B) 0001 & ON	02
28	2632000-3	.							(208) 0001 & ON (208B) 0001 & ON	02
29	2632000-31	.							(208) 0001 - 0355 (208B) 0001 - 0932	02
- 29A	2632000-39	.							(208) 0356 & ON (208B) 0933 & ON	02
30	2632000-32	.							(208) 0001 - 0355 (208B) 0001 - 0932	02
- 30A	2632000-40	.							(208) 0356 & ON (208B) 0933 & ON	02
31	2632000-37	.							(208) 0001 - 0355 (208B) 0001 - 0932	02
- 31A	2632000-45	.							(208) 0356 & ON (208B) 0933 & ON	02
32	2632000-35	.							(208) 0001 - 0355 (208B) 0001 - 0932	02
- 32A	2632000-43	.							(208) 0356 & ON (208B) 0933 & ON	02
33	2632000-36	.							(208) 0001 - 0355 (208B) 0001 - 0932	01
- 33A	2632000-44	.							(208) 0356 & ON (208B) 0933 & ON	01
34	2632000-34	.							(208) 0001 - 0355 (208B) 0001 - 0932	01
- 34A	2632000-42	.							(208) 0356 & ON (208B) 0933 & ON	01
35	2632000-22	.							(208) 0001 & ON (208B) 0001 & ON	02
- 36	2632000-20	.							(208) 0001 & ON (208B) 0001 & ON	02
37	MS21059L08K	.							(208) 0001 & ON (208B) 0001 & ON	16
38	2632000-21	.							(208) 0001 & ON (208B) 0001 & ON	01
39	2632000-14	.							(208) 0001 & ON (208B) 0001 & ON	01
								</		

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

STABILIZER SKINS AND FAIRINGS

AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON

NOMENCLATURE										UNITS PER ASSY
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY	
40	AN525-832R6	.							(208) 0001 & ON (208B) 0001 & ON	26
41	2632011-14	.							(208) 0001 & ON (208B) 0001 & ON	04
42	2632029-1	.							(208) 0001 & ON (208B) 0001 & ON	36
43	1232040-6	.							(208) 0061 & ON (208B) 0214 & ON	02

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

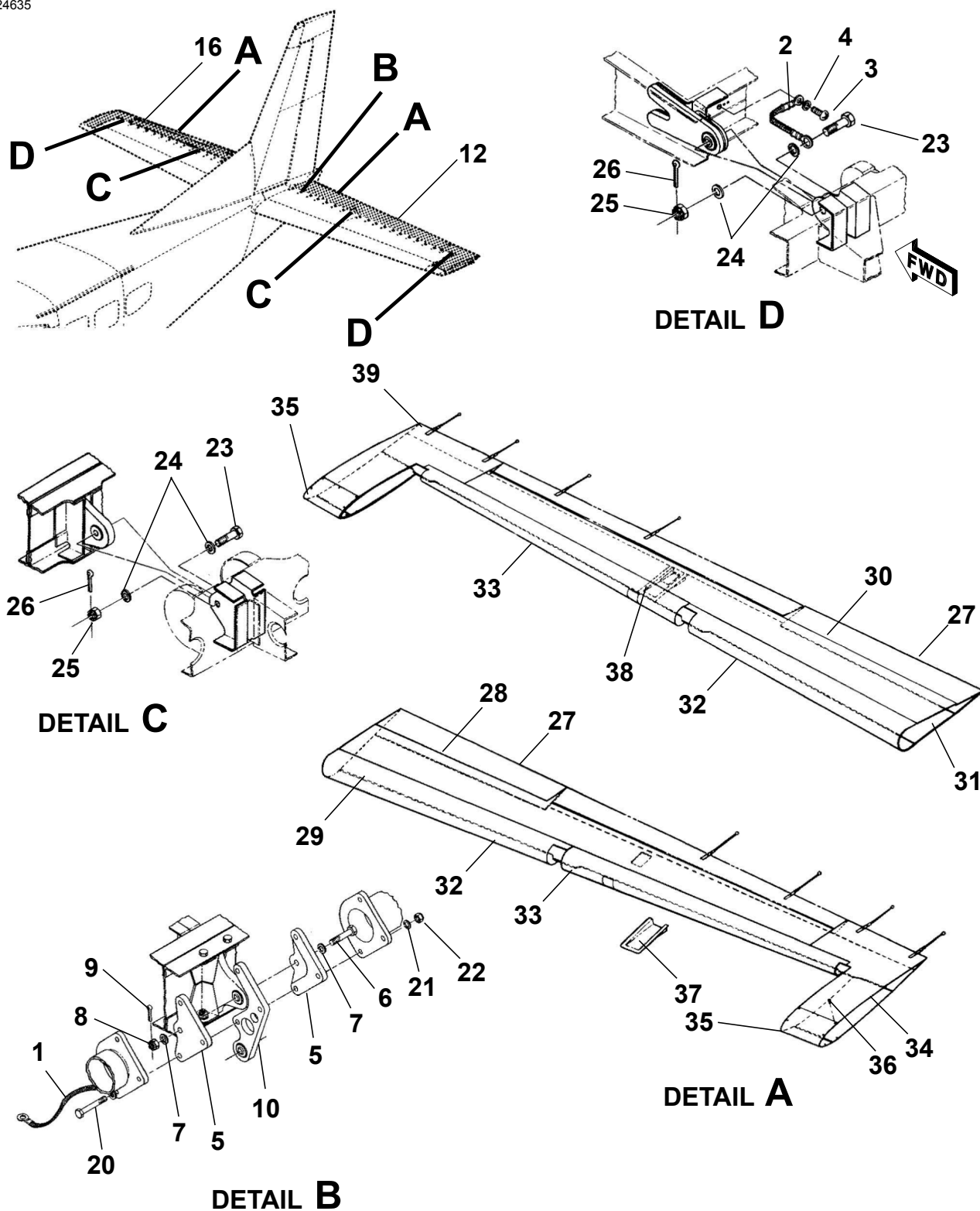
55-20-00

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND
SK208-106 AND SK208-107 AND AIRPLANES (208B) 0001 THRU 0318 NOT
INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24635



ELEVATOR INSTALLATION
 Figure 01. (Sheet 1)

26107001
 A26343001
 B26342001
 C26341001
 D26341002

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
 SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1	1570102-29	.	STRAP ASSEMBLY						(208) 0001 - 0221 (208B) 0001 - 0318	01
2	1570102-28	.	STRAP ASSEMBLY						(208) 0001 - 0221 (208B) 0001 - 0318	02
			ATTACHING PARTS							
3	MS35207-262	.	SCREW					80205	(208) 0001 - 0221 (208B) 0001 - 0318	01
4	NAS1149F0332P	.	WASHER						(208) 0001 - 0221 (208B) 0001 - 0318	01
			--*--							
5	2634011-1	.	PLATE - ELEVATOR HINGE						(208) 0001 - 0221 (208B) 0001 - 0318	02
			NOTE: ON INITIAL SPARE REPLACEMENT, REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.							
			ATTACHING PARTS							
6	AN5-13	.	BOLT						(208) 0001 - 0221 (208B) 0001 - 0318	01
			NOTE: ON INITIAL SPARE REPLACEMENT, REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.							
7	NAS1149F0563P	.	WASHER					78189	(208) 0001 - 0221 (208B) 0001 - 0318	02
			NOTE: ON INITIAL SPARE REPLACEMENT, REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.							
8	MS17825-5	.	NUT						(208) 0001 - 0221 (208B) 0001 - 0318	01
			NOTE: ON INITIAL SPARE REPLACEMENT, REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.							
9	MS24665-136	.	COTTER PIN					0MCFA	(208) 0001 - 0221 (208B) 0001 - 0318	01
			--*--							
10	2634010-1	.	PUSHROD ARM ASSEMBLY - ELEVATOR						(208) 0001 - 0221 (208B) 0001 - 0318	01
			NOTE: ON INITIAL SPARE REPLACEMENT, REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.							
- 11	S3951-4	.	BEARING						(208) 0001 - 0221 (208B) 0001 - 0318	01
			NOTE: ON INITIAL SPARE REPLACEMENT, REFER TO SK208-107 ELEVATOR CENTER PIVOT ARM KIT.							
12	2634000-1	.	ELEVATOR ASSEMBLY - LEFT						(208) 0001 - 0215	NP
			NOTE: ORDER THE 2634000-67 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-67 ASSEMBLY.							
- 13	2634000-41	.	ELEVATOR ASSEMBLY - LEFT						(208) 0216 - 0221	NP
			NOTE: ORDER THE 2634000-67 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-67 ASSEMBLY.							

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
 SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 14	2634000-39	.	ELEVATOR ASSEMBLY - LEFT						(208B) 0001 - 0298	NP
			NOTE: ORDER THE 2634000-69 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-69 ASSEMBLY.							
- 15	2634000-43	.	ELEVATOR ASSEMBLY - LEFT						(208B) 0299 - 0318	NP
			NOTE: ORDER THE 2634000-69 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-69 ASSEMBLY.							
16	2634000-2	.	ELEVATOR ASSEMBLY - RIGHT						(208) 0001 - 0215	NP
			NOTE: ORDER THE 2634000-68 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-68 ASSEMBLY.							
- 17	2634000-42	.	ELEVATOR ASSEMBLY - RIGHT						(208) 0216 - 0221	NP
			NOTE: ORDER THE 2634000-68 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-68 ASSEMBLY.							
- 18	2634000-40	.	ELEVATOR ASSEMBLY - RIGHT						(208B) 0001 - 0298	NP
			NOTE: ORDER THE 2634000-70 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-70 ASSEMBLY.							
- 19	2634000-44	.	ELEVATOR ASSEMBLY - RIGHT						(208B) 0299 - 0318	NP
			NOTE: ORDER THE 2634000-70 ELEVATOR ASSEMBLY FOR SPARES. OWNERS MUST COMPLY WITH CAB93-12 PRIOR TO INSTALLATION OF THIS SPARE. REFER TO 55-20-00 FIGURE 02 THE SUB- ASSEMBLY BREAKDOWN FOR THE 2634000-70 ASSEMBLY.							
			ATTACHING PARTS							
20	AN4-20A	.	BOLT						(208) 0001 - 0221 (208B) 0001 - 0318	03
21	NAS1149F0463P	.	WASHER				99321		(208) 0001 - 0221 (208B) 0001 - 0318	03
22	MS21044N4	.	NUT				33269		(208) 0001 - 0221 (208B) 0001 - 0318	03
23	AN4-12	.	BOLT						(208) 0001 - 0221 (208B) 0001 - 0318	02
24	NAS1149F0463P	.	WASHER				99321		(208) 0001 - 0221 (208B) 0001 - 0318	AR
25	MS17825-5	.	NUT						(208) 0001 - 0221 (208B) 0001 - 0318	02
26	MS24665-134	.	COTTER PIN						(208) 0001 - 0221 (208B) 0001 - 0318	02
			--*--							
27	2634000-35	.	SKIN ASSEMBLY - TE-INBOARD AFT .016 2024 T3						(208) 0001 - 0221 (208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

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MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

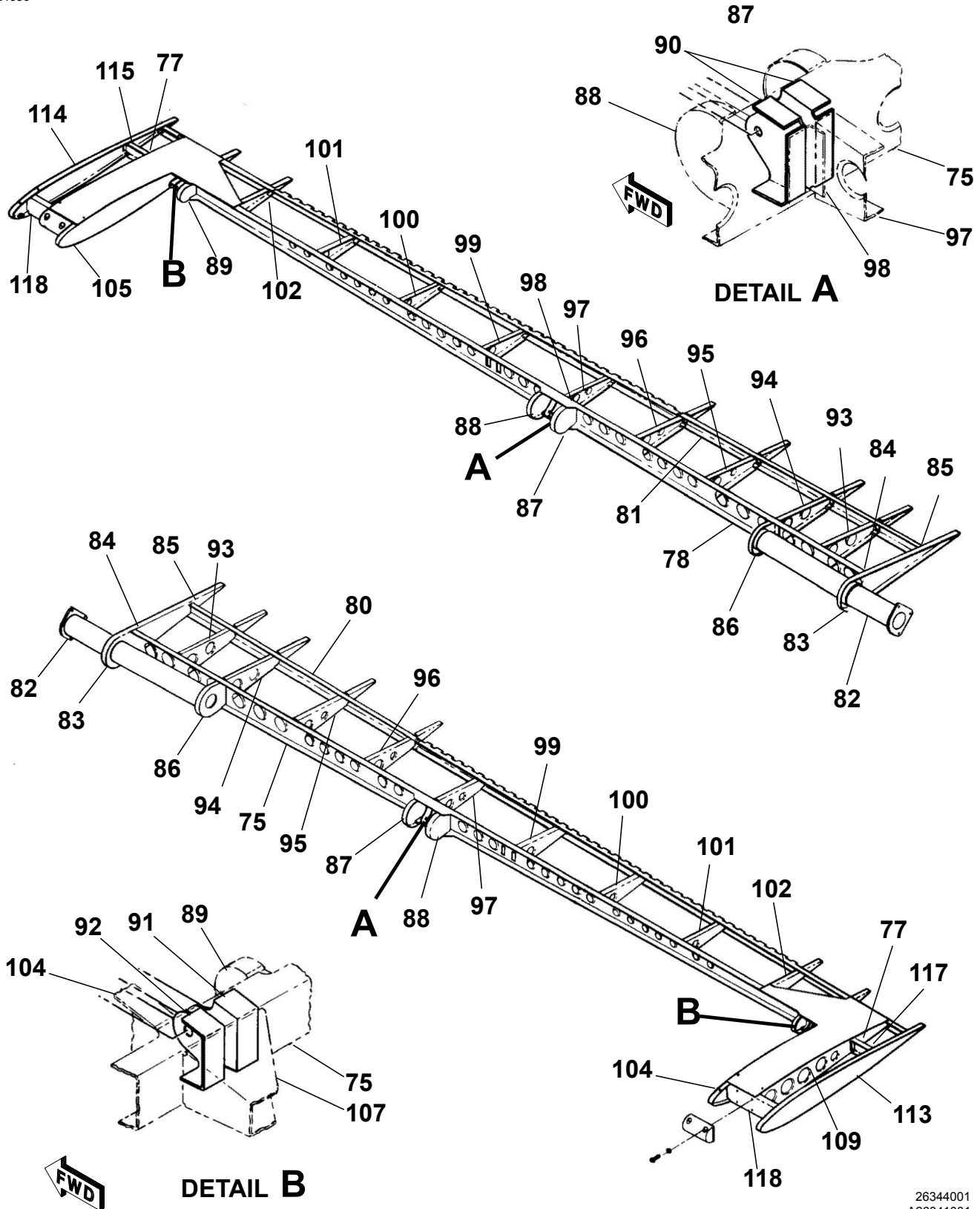
**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
 SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
28	2634000-31	.	.	.	SKIN ASSEMBLY - UPPER LEFT .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
29	2634000-33	.	.	.	SKIN ASSEMBLY - LOWER LEFT .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
30	2634000-30	.	.	.	SKIN ASSEMBLY - UPPER RIGHT .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
31	2634000-32	.	.	.	SKIN ASSEMBLY - LOWER RIGHT .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
32	2634000-5	.	.	.	SKIN - INBOARD LE FORWARD .025 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
33	2634000-7	.	.	.	SKIN - FORWARD CENTER .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
34	2634000-8	.	.	.	TIP SKIN - LEFT AFT OUTBOARD .016 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
35	2634014-3	.	.	.	TIP - .040 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
					ATTACHING PARTS					
36	AN525-10R6	.	.	.	SCREW				(208) 0001 - 0221 (208B) 0001 - 0318	10
					--*--					
37	2634018-3	.	.	.	FAIRING - LEFT .020 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
38	2634018-4	.	.	.	FAIRING - RIGHT .020 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
39	2634000-38	.	.	.	TIP SKIN - RIGHT AFT OUTBOARD .016 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24636



ELEVATOR INSTALLATION
 Figure 01. (Sheet 2)

26344001
 A26341001
 B26341002

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
 SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2634013-6	.	.	.	SPAR ASSEMBLY - FORWARD LEFT	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
- 76	2634013-5	.	.	.	DOUBLER -	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
77	2634017-32	.	.	.	SPAR - FORWARD OUTBOARD LEFT & RIGHT	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
78	2634013-8	.	.	.	SPAR ASSEMBLY - FORWARD RIGHT	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
- 79	2634013-7	.	.	.	DOUBLER -	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
80	2634013-9	.	.	.	SPAR - AFT LEFT	.020	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
81	2634013-10	.	.	.	SPAR - AFT RIGHT	.020	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
82	2634017-1	.	.	.	TORQUE TUBE ASSEMBLY -	.083	2.5	2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2634017-83	(208) 0001 - 0221 (208B) 0001 - 0318	NP
- 82A	2634017-83	.	.	.	TORQUE TUBE ASSEMBLY -	.083	2.5	2024 T42 SPARES REPLACEMENT FOR: 2634017-1	(208) 0001 - 0221 (208B) 0001 - 0318	01
83	2634017-5	.	.	.	RIB - SS 8.00	.032	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	00
84	2634017-27	.	.	.	CLIP -	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
85	2634017-28	.	.	.	CLIP -	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
86	2634017-72	.	.	.	RIB - NOSE SS 22.00	.032	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
87	2634017-70	.	.	.	RIB - NOSE SS 52.88	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	00
88	2634017-71	.	.	.	RIB - NOSE SS 57.12	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
89	2634017-56	.	.	.	RIB - NOSE SS 111.54	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01
90	2632020-1	.	.	.	HINGE BRACKET SS 55.00	.040	4130	T42	(208) 0001 - 0221 (208B) 0001 - 0318	02
NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106										
91	2632020-14	.	.	.	HINGE BRACKET - INBOARD SS 114.026	.040	4130	125	(208) 0001 - 0221 (208B) 0001 - 0318	01
NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106										
92	2632020-6	.	.	.	HINGE BRACKET - OUTBOARD SS 114.026	.040	4130	125	(208) 0001 - 0221 (208B) 0001 - 0318	01
NOTE: ON INITIAL SPARE REPLACEMENT REFER TO SK208-102 AND SK208-106										
93	2634017-6	.	.	.	RIB - SS 15.00	.025	2024	T42	(208) 0001 - 0221 (208B) 0001 - 0318	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
94	2634017-7	.	.	RIB - SS 22.00 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
95	2634017-8	.	.	RIB - SS 33.00 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
96	2634017-9	.	.	RIB - SS 44.00 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
97	2634017-11	.	.	RIB - LEFT SS 55.00 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
98	2634017-30	.	.	CLIP - .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
99	2634017-13	.	.	RIB - LEFT AND RIGHT SS 67.80 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
100	2634017-15	.	.	RIB - LEFT AND RIGHT SS 80.60 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
101	2634017-17	.	.	RIB - LEFT AND RIGHT SS 93.40 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
102	2634017-33	.	.	RIB - SS 106.20 .025 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
- 103	2634017-4	.	.	RIB - CANTED SS 106.20-115.00 .032 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
104	2634017-45	.	.	RIB ASSEMBLY - FORWARD LEFT SS 115.00 .032 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
105	2634017-22	.	.	RIB ASSEMBLY - FORWARD RIGHT SS 115.00 .032 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
- 106	MS21047L3	.	.	NUTPLATE				13499	(208) 0001 - 0221 (208B) 0001 - 0318	04
107	2634017-69	.	.	RIB - SS 115.00 .032 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2634017-73					(208) 0001 - 0126	01
- 108	2634017-73	.	.	RIB - SS 115.00 .032 2024 T42 SPARES REPLACEMENT FOR: 2634017-69					(208) 0127 - 0221 (208B) 0040 - 0318	01
109	2634017-47	.	.	RIB ASSEMBLY - LEFT SS 119.42 .040 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
- 110	2634017-20	.	.	RIB ASSEMBLY - RIGHT SS 119.42 .040 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
- 111	MS21047L3	.	.	NUTPLATE				13499	(208) 0001 - 0221 (208B) 0001 - 0318	02
- 112	MS21071L3	.	.	NUTPLATE - BALANCE WT ATTACH					(208) 0001 - 0221 (208B) 0001 - 0318	02
113	2634017-43	.	.	RIB ASSEMBLY - LEFT SS 123.00 .040 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
114	2634017-36	.	.	RIB ASSEMBLY - RIGHT SS 123.00 .040 2024 T42					(208) 0001 - 0221 (208B) 0001 - 0318	01
115	MS21047L3	.	.	NUTPLATE				13499	(208) 0001 - 0221 (208B) 0001 - 0318	04
- 116	MS21069L08	.	.	NUTPLATE - HINGE PIN ATTACH				71785	(208) 0001 - 0221 (208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

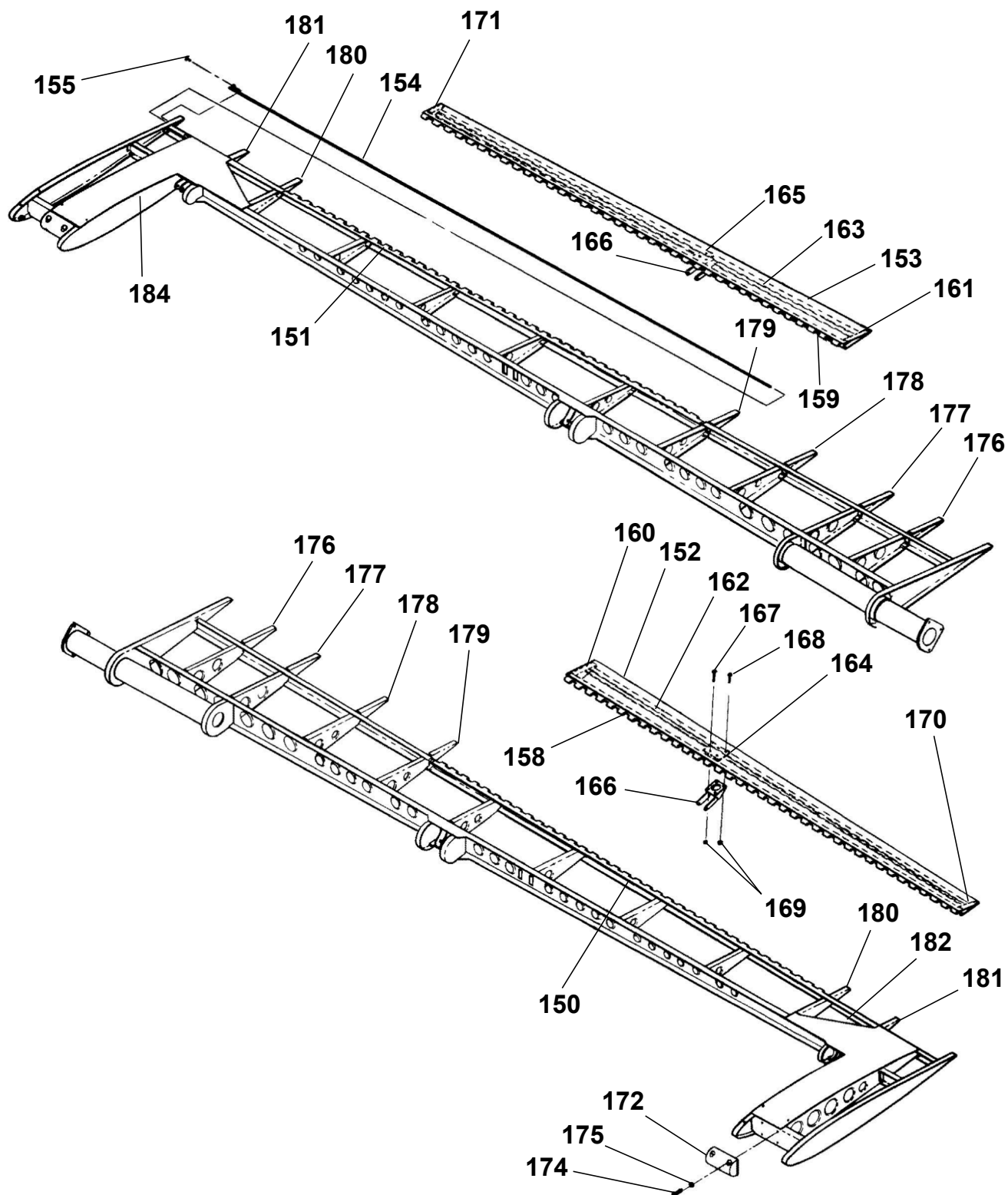
ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
 SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
117	2634017-29	.	.	.	CLIP - .025 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
118	2634014-1	.	.	.	SPAR ASSEMBLY - ELEVATOR TIP .040 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
- 119	MS21047L3	.	.	.	NUTPLATE			13499	(208) 0001 - 0221 (208B) 0001 - 0318	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

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ELEVATOR INSTALLATION
 Figure 01. (Sheet 3)

26344001

Figure 01
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CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
150	2634000-25	.	.	.	HINGE HALF - LEFT MS20257H4-				(208) 0001 - 0221 (208B) 0001 - 0318	01
151	2634000-24	.	.	.	HINGE HALF - RIGHT MS20257H4-				(208) 0001 - 0221 (208B) 0001 - 0318	01
152	2634000-14	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR LEFT .016 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
153	2634000-10	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR RIGHT .016 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
					ATTACHING PARTS					
154	2634000-28	.	.	.	HINGE PIN - MS20253P2-				(208) 0001 - 0221 (208B) 0001 - 0318	01
155	AN525-832R8	.	.	.	SCREW				(208) 0001 - 0221 (208B) 0001 - 0318	01
					--*--					
- 156	2634000-16	.	.	.	TAB SKIN - RIGHT .016 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
- 157	2634000-11	.	.	.	TAB SKIN - LEFT .016 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
158	2634000-27	.	.	.	HINGE HALF - LEFT MS20257H4-				(208) 0001 - 0221 (208B) 0001 - 0318	01
159	2634000-26	.	.	.	HINGE HALF - RIGHT MS20257H4-				(208) 0001 - 0221 (208B) 0001 - 0318	01
160	2634017-49	.	.	.	TAB RIB - LEFT SS 44.00 .016 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
161	2634017-48	.	.	.	TAB RIB - RIGHT SS 44.00 .016 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
162	2634000-19	.	.	.	SPAR TAB - TRIM LEFT .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
163	2634000-20	.	.	.	SPAR TAB - TRIM RIGHT .020 2024 T3				(208) 0001 - 0221 (208B) 0001 - 0318	01
164	2634000-21	.	.	.	SPACER - LEFT				(208) 0001 - 0221 (208B) 0001 - 0318	01
165	2634000-22	.	.	.	SPACER - RIGHT				(208) 0001 - 0221 (208B) 0001 - 0318	01
166	2634000-23	.	.	.	HORN - ELEVATOR TRIM TAB				(208) 0001 - 0221 (208B) 0001 - 0318	01
					ATTACHING PARTS					
167	MS27039-0822	.	.	.	SCREW - FORWARD				(208) 0001 - 0221 (208B) 0001 - 0318	02
168	MS27039-0819	.	.	.	SCREW - AFT				(208) 0001 - 0221 (208B) 0001 - 0318	02
169	MS21042-08	.	.	.	NUT				(208) 0001 - 0221 (208B) 0001 - 0318	04
					--*--					
170	2634017-54	.	.	.	RIB - LEFT SS 106.20 .016 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01
171	2634017-55	.	.	.	RIB - RIGHT SS 106.20 .016 2024 T42				(208) 0001 - 0221 (208B) 0001 - 0318	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107
 AND AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND
 SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
172	2633029-3	.	.						(208) 0001 - 0215 (208B) 0001 - 0298	NP
- 173	2633029-5	.	.						(208) 0216 - 0221 (208B) 0299 - 0318	01
174	AN3-10A	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	04
175	NAS1149F0332P	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	04
176	2634017-67	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
177	2634017-40	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
178	2634017-66	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
179	2634017-38	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
180	2634017-51	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
181	2634017-19	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
182	2634017-59	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
- 183	2634017-61	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
184	2634017-10	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
- 185	2634017-60	.	.						(208) 0001 - 0221 (208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

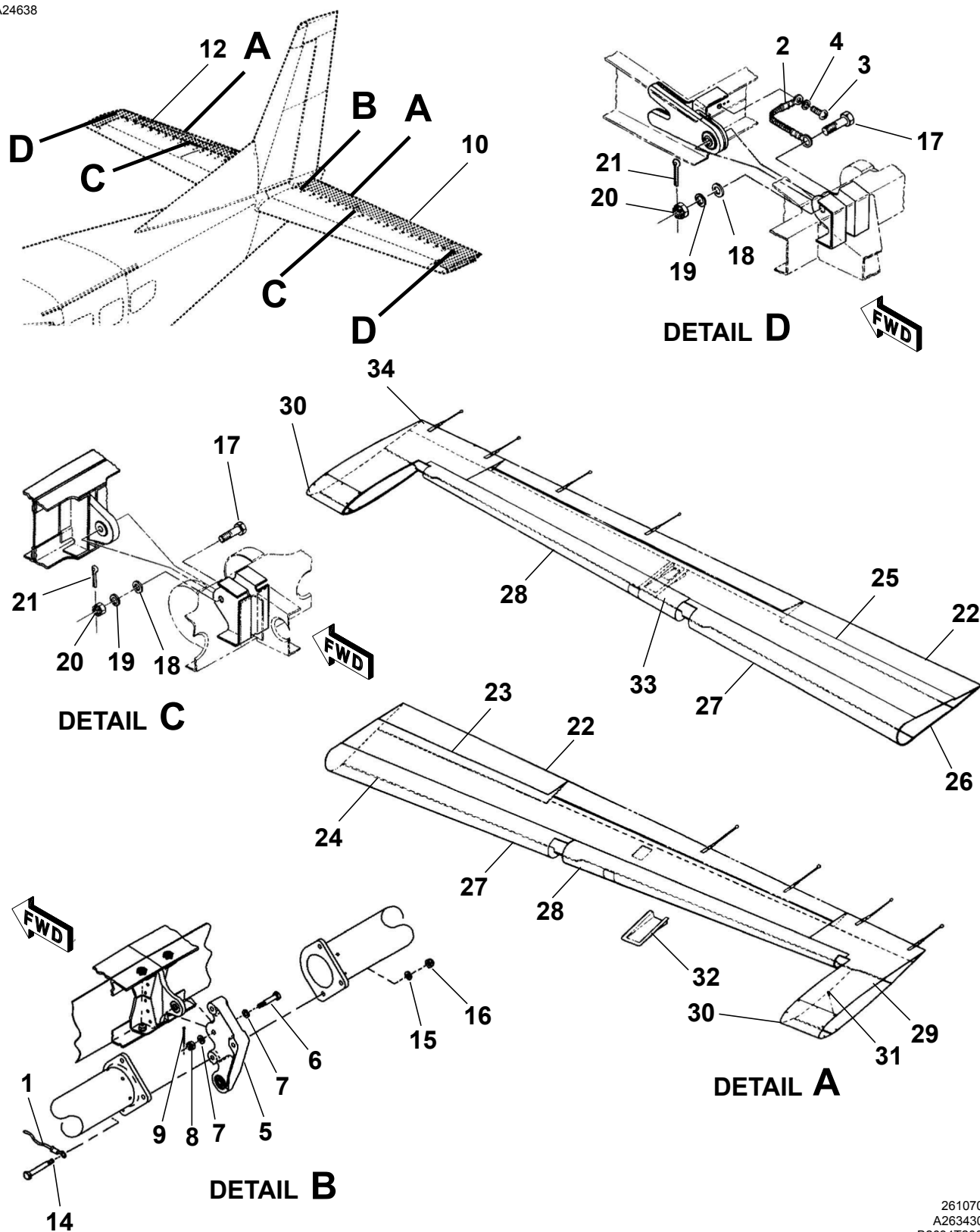
55-20-00

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT
INCORPORATING SK208-102 AND SK208-106 AND SK208-107 AND
AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318
NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

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ELEVATOR INSTALLATION
 Figure 02. (Sheet 1)

26107001
 A26343001
 B2634T2001A
 C26341001A
 D26341002A

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
1	1570102-29	.	STRAP ASSEMBLY						(208) 0001 & ON (208B) 0001 & ON	01
2	1570102-34	.	STRAP ASSEMBLY						(208) 0001 & ON (208B) 0001 & ON	02
			ATTACHING PARTS							
3	MS35207-262	.	SCREW				80205		(208) 0001 & ON (208B) 0001 & ON	01
4	NAS1149F0332P	.	WASHER						(208) 0001 & ON (208B) 0001 & ON	01
			--*--							
5	2634023-1	.	ARM ASSEMBLY - ELEVATOR PUSHROD						(208) 0001 & ON (208B) 0001 & ON	01
			ATTACHING PARTS							
6	AN4-13	.	BOLT						(208) 0222 - 0666 (208B) 0001 - 5605	NP
			FOR SPARES ORDER (MUST REPLACE WITH): AN4-11							
- 6A	AN4-11	.	BOLT						(208) 0667 & ON (208B) 5606 & ON	01
			SPARES REPLACEMENT FOR: AN4-13							
7	NAS1149F0463P	.	WASHER				99321		(208) 0001 & ON (208B) 0001 & ON	02
8	MS17825-4	.	NUT						(208) 0001 & ON (208B) 0001 & ON	01
9	MS24665-136	.	COTTER PIN				0MCFA		(208) 0001 & ON (208B) 0001 & ON	01
			--*--							
10	2634000-45	.	ELEVATOR ASSEMBLY - LEFT						(208) 0222 - 0371	NP
			FOR SPARES ORDER (MUST REPLACE WITH): 2634000-67							
- 10A	2634000-57	.	ELEVATOR ASSEMBLY - LEFT						(208) 0372 - 0381	NP
			FOR SPARES ORDER (MUST REPLACE WITH): 2634000-67							
- 10B	2634000-67	.	ELEVATOR ASSEMBLY - LEFT						(208) 0382 & ON	01
			SPARES REPLACEMENT FOR: 2634000-45 2634000-57							
- 11	2634000-47	.	ELEVATOR ASSEMBLY - LEFT						(208B) 0319 - 1043	NP
			FOR SPARES ORDER (MUST REPLACE WITH): 2634000-69							
- 11A	2634000-59	.	ELEVATOR ASSEMBLY - LEFT						(208B) 1044 - 1083	NP
			FOR SPARES ORDER (MUST REPLACE WITH): 2634000-69							
- 11B	2634000-69	.	ELEVATOR ASSEMBLY - LEFT						(208B) 1084 & ON	01
			SPARES REPLACEMENT FOR: 2634000-47 2634000-59							
12	2634000-46	.	ELEVATOR ASSEMBLY - RIGHT						(208) 0222 - 0371	NP
			FOR SPARES ORDER (MUST REPLACE WITH): 2634000-68							
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 12A	2634000-58	.	ELEVATOR ASSEMBLY - RIGHT FOR SPARES ORDER (MUST REPLACE WITH): 2634000-68						(208) 0372 - 0381	NP
- 12B	2634000-68	.	ELEVATOR ASSEMBLY - RIGHT SPARES REPLACEMENT FOR: 2634000-46 2634000-58						(208) 0382 & ON	01
- 13	2634000-48	.	ELEVATOR ASSEMBLY - RIGHT FOR SPARES ORDER (MUST REPLACE WITH): 2634000-70						(208B) 0319 - 1043	NP
- 13A	2634000-60	.	ELEVATOR ASSEMBLY - RIGHT FOR SPARES ORDER (MUST REPLACE WITH): 2634000-70						(208B) 1044 - 1083	NP
- 13B	2634000-70	.	ELEVATOR ASSEMBLY - RIGHT SPARES REPLACEMENT FOR: 2634000-48 2634000-60 ATTACHING PARTS						(208B) 1084 & ON	01
14	AN4-20A	.	BOLT						(208) 0001 & ON (208B) 0001 & ON	03
15	NAS1149F0463P	.	WASHER			99321			(208) 0001 & ON (208B) 0001 & ON	03
16	MS21044N4	.	NUT			33269			(208) 0001 & ON (208B) 0001 & ON	03
17	AN4-12	.	BOLT * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7						(208) *0001 - 0422 (208B) *0001 - 1317	02
18	NAS1149F0463P	.	WASHER			99321			(208) 0001 & ON (208B) 0001 & ON	02
19	NAS1149F0563P	.	WASHER			78189			(208) 0001 & ON (208B) 0001 & ON	02
20	MS17825-4	.	NUT * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7						(208) *0001 - 0422 (208B) *0001 - 1317	02
21	MS24665-134	.	COTTER PIN						(208) 0001 & ON (208B) 0001 & ON	02
- 21A	MS24665-132	.	COTTER PIN * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7 --*--						(208) *0001 - 0422 (208B) *0001 - 1317	02
22	2634000-35	.	SKIN ASSEMBLY - TE-INBOARD AFT .016 2024 T42						(208) 0222 - 0355 (208B) 0319 - 0932	01
- 22A	2634000-55	.	SKIN ASSEMBLY - TE-INBOARD AFT .016 2024 T42						(208) 0356 & ON (208B) 0933 & ON	01
23	2634000-31	.	SKIN ASSEMBLY UPPER - .020 2024 T3 LEFT						(208) 0222 - 0355 (208B) 0319 - 0932	01
- 23A	2634000-53	.	SKIN ASSEMBLY UPPER - .020 2024 T3 LEFT AND RIGHT						(208) 0356 & ON (208B) 0933 & ON	01
- ITEM NOT ILLUSTRATED										

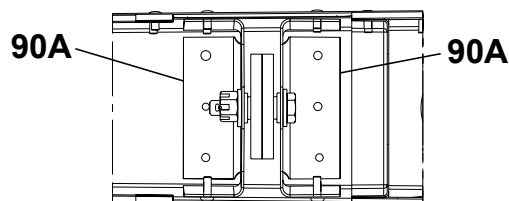
CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
24	2634000-33	.	.	.	.	.	.	.	(208) 0222 - 0355 (208B) 0319 - 0932	01
- 24A	2634000-54	.	.	.	.	.	.	.	(208) 0336 & ON (208B) 0933 & ON	01
25	2634000-30	.	.	.	.	.	.	.	(208) 0222 - 0355 (208B) 0319 - 0932	01
26	2634000-32	.	.	.	.	.	.	.	(208) 0222 - 0355 (208B) 0319 - 0932	01
27	2634000-5	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
28	2634000-37	.	.	.	.	.	.	.	(208) 0222 - 0355 (208B) 0319 - 0932	01
- 28A	2634000-56	.	.	.	.	.	.	.	(208) 0336 & ON (208B) 0933 & ON	01
29	2634000-8	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
30	2634014-3	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
ATTACHING PARTS										
31	AN525-10R6	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	10
--*--										
32	2634018-3	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
33	2634018-4	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
34	2634000-38	.	.	.	.	.	.	.	(208) 0001 & ON (208B) 0001 & ON	01
- ITEM NOT ILLUSTRATED										

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2634R4001
A2634R1001
B2634R1002
AA2693T011
BB2693T011

Figure 02
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CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2634013-6	.	.	.	SPAR ASSEMBLY - FORWARD LEFT .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 76	2634013-5	.	.	.	DOUBLER - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
77	2634017-32	.	.	.	SPAR - FORWARD OUTBOARD LEFT & RIGHT .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
78	2634013-8	.	.	.	SPAR ASSEMBLY - FORWARD RIGHT .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 79	2634013-7	.	.	.	DOUBLER - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
80	2634013-9	.	.	.	SPAR - AFT LEFT .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
81	2634013-10	.	.	.	SPAR - AFT RIGHT .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
82	2634017-1	.	.	.	TORQUE TUBE ASSEMBLY - .083 2.5 2024 T3 FOR SPARES ORDER (MUST REPLACE WITH): 2634017-83				(208) 0222 - 0381 (208B) 0319 - 1083	NP
- 82A	2634017-83	.	.	.	TORQUE TUBE ASSEMBLY - .083 2.5 2024 T3 SPARES REPLACEMENT FOR: 2634017-1				(208) 0382 & ON (208B) 1084 & ON	01
83	2634017-5	.	.	.	RIB - SS 8.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
84	2634017-27	.	.	.	CLIP - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
85	2634017-28	.	.	.	CLIP - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
86	2634017-72	.	.	.	RIB - NOSE SS 22.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
87	2634017-70	.	.	.	RIB - NOSE SS 52.88 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
88	2634017-71	.	.	.	RIB - NOSE SS 57.12 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
89	2634017-56	.	.	.	RIB - NOSE SS 111.54 .025 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2634017-74				(208) 0222 - 0242 (208B) 0319 - 0451	NP
- 89A	2634017-74	.	.	.	RIB - NOSE SS 111.54 .025 2024 T42 SPARES REPLACEMENT FOR: 2634017-56				(208) 0243 & ON (208B) 0452 & ON	01
90	2634022-4	.	.	.	HINGE BRACKET ASSEMBLY - SS 55.00 .040 2024 T3				(208) 0001 & ON (208B) 0001 & ON	02
90A	2693011-3	.	.	.	HINGE BRACKET ASSEMBLY - SS 55.00 * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7				(208) *0001 - 0422 (208B) *0001 - 1317	02
91	2609080-16	.	.	.	BRACKET ASSEMBLY - INBOARD-OUTBOARD SS 114.026 .025 2024				(208) 0222 - 0242 (208B) 0319 - 0451	02
- 91A	2634021-5	.	.	.	BRACKET ASSEMBLY - INBOARD-OUTBOARD SS 114.026 .025 2024				(208) 0243 & ON (208B) 0452 & ON	02

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
92	2634017-6	.	.	.	RIB - SS 15.00 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
93	2634017-7	.	.	.	RIB - SS 22.00 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
94	2634017-8	.	.	.	RIB - SS 33.00 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
95	2634017-9	.	.	.	RIB - SS 44.00 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
96	2634017-11	.	.	.	RIB - LEFT SS 55.00 .025 2024 T42 LEFT				(208) 0001 & ON (208B) 0001 & ON	01
- 96A	2634017-11	.	.	.	RIB - LEFT SS 55.00 .025 2024 T42 RIGHT FOR SPARES ORDER (MUST REPLACE WITH): 2634017-12				(208) 0222 - 0280 (208B) 0319 - 0677	NP
- 96B	2634017-12	.	.	.	RIB - RIGHT SS 55.00 .025 2024 T42 SPARES REPLACEMENT FOR: 2634017-11				(208) 0281 & ON (208B) 0678 & ON	01
97	2634017-30	.	.	.	CLIP - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
97A	2693011-9	.	.	.	CLIP * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7				(208) *0001 - 0422 (208B) *0001 - 1317	02
- 97B	2693011-11	.	.	.	DOUBLER - ELEVATOR * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7				(208) *0001 - 0422 (208B) *0001 - 1317	02
- 97C	2693011-12	.	.	.	COVER PLATE - ELEVATOR * AIRPLANES (208) 0001 THRU 0422 INCORPORATING CAB10-7 * AIRPLANES (208B) 0001 THRU 1317 INCORPORATING CAB10-7				(208) *0001 - 0422 (208B) *0001 - 1317	02
98	2634017-13	.	.	.	RIB - LEFT SS 67.80 .025 2024 T42 LEFT AND RIGHT				(208) 0222 - 0280 (208B) 0319 - 0677	01
- 98A	2634017-75	.	.	.	RIB - LEFT SS 67.80 .025 2024 T42 LEFT ONLY				(208) 0281 & ON (208B) 0678 & ON	01
- 98B	2634017-76	.	.	.	RIB - RIGHT SS 67.80 .025 2024 T42 RIGHT ONLY				(208) 0281 & ON (208B) 0678 & ON	01
99	2634017-15	.	.	.	RIB - LEFT SS 80.60 .025 2024 T42 LEFT				(208) 0001 & ON (208B) 0001 & ON	01
- 99A	2634017-15	.	.	.	RIB - LEFT SS 80.60 .025 2024 T42 RIGHT FOR SPARES ORDER (MUST REPLACE WITH): 2634017-16				(208) 0222 - 0280 (208B) 0319 - 0677	NP
- 99B	2634017-16	.	.	.	RIB - RIGHT SS 80.60 .025 2024 T42 SPARES REPLACEMENT FOR: 2634017-15				(208) 0281 & ON (208B) 0678 & ON	01
100	2634017-17	.	.	.	RIB - LEFT SS 93.40 .025 2024 T42 LEFT				(208) 0001 & ON (208B) 0001 & ON	01
- 100A	2634017-17	.	.	.	RIB - LEFT SS 93.40 .025 2024 T42 RIGHT FOR SPARES ORDER (MUST REPLACE WITH): 2634017-18				(208) 0222 - 0280 (208B) 0319 - 0677	NP

- ITEM NOT ILLUSTRATED

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 ILLUSTRATED PARTS CATALOG

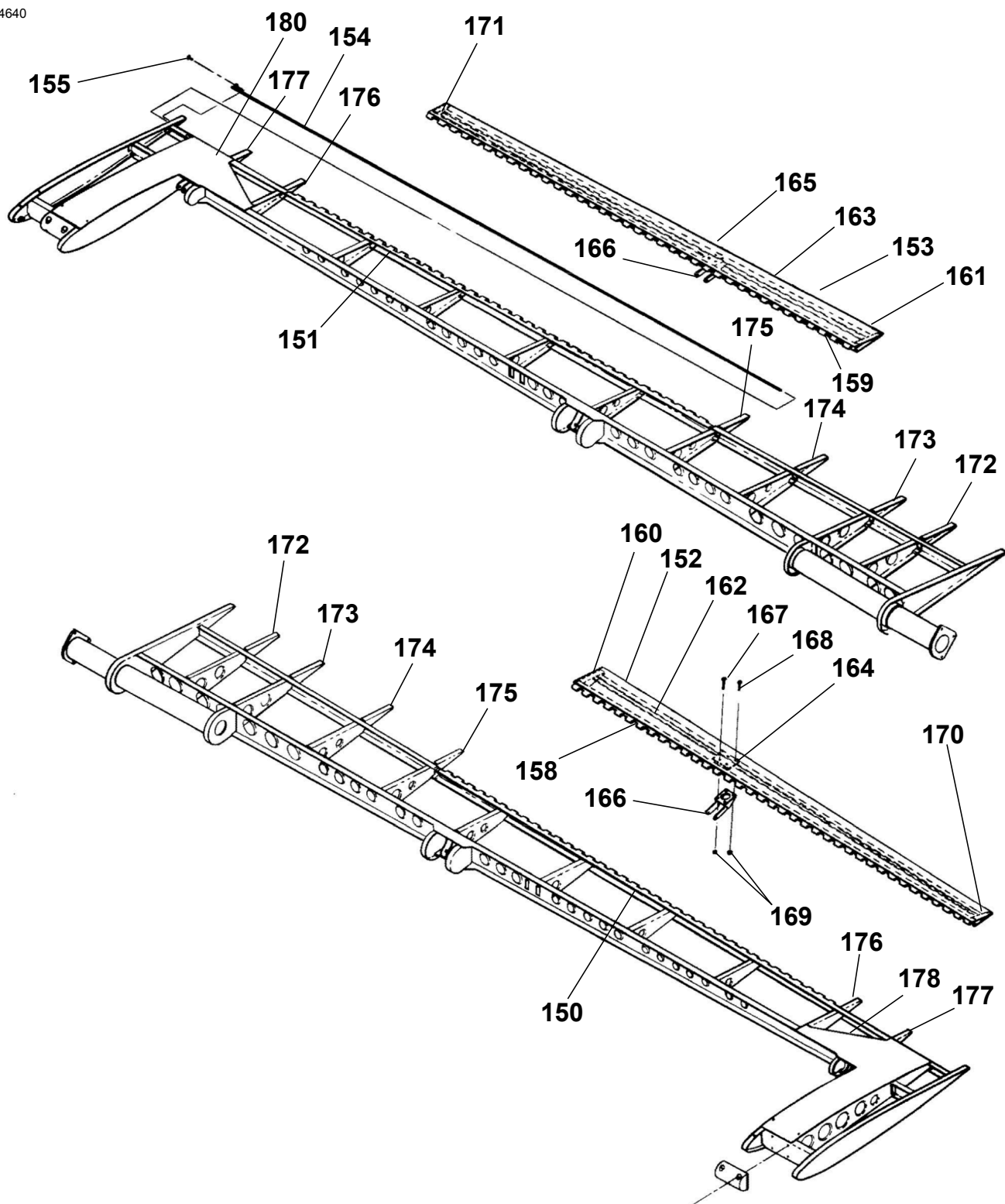
ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 100B	2634017-18	.	.	.	RIB - RIGHT SS 93.40 .025 2024 T42 RIGHT SPARES REPLACEMENT FOR: 2634017-17				(208) 0281 & ON (208B) 0678 & ON	01
101	2634017-33	.	.	.	RIB - SS 106.20 .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
102	2634017-4	.	.	.	RIB - CANTED SS 106.20-115.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
103	2634017-45	.	.	.	RIB ASSEMBLY - FORWARD LEFT SS 115.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
104	2634017-22	.	.	.	RIB ASSEMBLY - FORWARD RIGHT SS 115.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 105	MS21047L3	.	.	.	NUTPLATE			13499	(208) 0001 & ON (208B) 0001 & ON	04
106	2634017-73	.	.	.	RIB - SS 115.00 .032 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
107	2634017-47	.	.	.	RIB ASSEMBLY - LEFT SS 119.42 .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 108	2634017-20	.	.	.	RIB ASSEMBLY - RIGHT SS 119.42 .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 109	MS21047L3	.	.	.	NUTPLATE			13499	(208) 0001 & ON (208B) 0001 & ON	02
- 110	MS21071L3	.	.	.	NUTPLATE - BALANCE WT ATTACH				(208) 0001 & ON (208B) 0001 & ON	02
111	2634017-43	.	.	.	RIB ASSEMBLY - LEFT SS 123.00 .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
112	2634017-36	.	.	.	RIB ASSEMBLY - RIGHT SS 123.00 .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
- 113	NAS697A08	.	.	.	NUTPLATE - HINGE PIN ATTACH				(208) 0001 & ON (208B) 0001 & ON	01
114	2634017-29	.	.	.	CLIP - .025 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
115	2634014-1	.	.	.	SPAR ASSEMBLY - ELEVATOR TIP .040 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
116	2633029-5	.	.	.	BALANCE WEIGHT - ELEVATOR				(208) 0001 & ON (208B) 0001 & ON	01
117	AN3-10A	.	.	.	BOLT - ELEVATOR ATTACH				(208) 0001 & ON (208B) 0001 & ON	04
118	NAS1149F0332P	.	.	.	WASHER - ELEVATOR ATTACH				(208) 0001 & ON (208B) 0001 & ON	04
- ITEM NOT ILLUSTRATED										

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 ILLUSTRATED PARTS CATALOG

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ELEVATOR INSTALLATION
Figure 02. (Sheet 3)

26344001

Figure 02
 Page 10
55-20-00 Nov 29, 2022

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 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
150	2634000-25	.	.	.	HINGE HALF - LEFT MS20257H4-				(208) 0001 & ON (208B) 0001 & ON	01
151	2634000-24	.	.	.	HINGE HALF - RIGHT MS20257H4-				(208) 0001 & ON (208B) 0001 & ON	01
152	2634000-14	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR LEFT .016 2024 T3				(208) 0222 - 0355 (208B) 0319 - 0932	01
- 152A	2634000-51	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR LEFT .016 2024 T3				(208) 0356 - 0371 (208B) 0933 - 1043	01
- 152B	2634000-63	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR LEFT .016 2024 T3				(208) 0372 & ON (208B) 1044 & ON	01
153	2634000-10	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR RIGHT .016 2024 T3				(208) 0222 - 0355 (208B) 0319 - 0932	01
- 153A	2634000-50	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR RIGHT .016 2024 T3				(208) 0356 - 0371 (208B) 0933 - 1043	01
- 153B	2634000-62	.	.	.	TRIM TAB ASSEMBLY - ELEVATOR RIGHT .016 2024 T3				(208) 0372 & ON (208B) 1043 & ON	01
ATTACHING PARTS										
154	2634000-28	.	.	.	HINGE PIN - MS20257H4-				(208) 0001 & ON (208B) 0001 & ON	01
155	AN525-832R8	.	.	.	SCREW				(208) 0001 & ON (208B) 0001 & ON	01
--*--										
- 156	2634000-16	.	.	.	TAB SKIN - RIGHT .016 2024 T3				(208) 0001 & ON (208B) 0001 & ON	01
- 157	2634000-11	.	.	.	TAB SKIN - LEFT .016 2024 T3				(208) 0001 & ON (208B) 0001 & ON	01
158	2634000-27	.	.	.	HINGE HALF - LEFT MS20257H4-				(208) 0222 - 0371 (208B) 0319 - 1043	01
- 158A	2634000-65	.	.	.	HINGE HALF LEFT - MS20257H4-				(208) 0372 & ON (208B) 1044 & ON	01
159	2634000-26	.	.	.	HINGE HALF - RIGHT MS20257H4-				(208) 0222 - 0371 (208B) 0319 - 1043	01
- 159A	2634000-64	.	.	.	HINGE HALF RIGHT - MS20257H4-				(208) 0372 & ON (208B) 1044 & ON	01
160	2634017-49	.	.	.	TAB RIB - LEFT SS 44.00 .016 2024 T42				(208) 0222 - 0355 (208B) 0319 - 0932	01
- 160A	2634017-79	.	.	.	TAB RIB - LEFT SS 44.00 .016 2024 T42				(208) 0356 & ON (208B) 0933 & ON	01
161	2634017-48	.	.	.	TAB RIB - RIGHT SS 44.00 .016 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
162	2634000-19	.	.	.	SPAR TAB - TRIM LEFT .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
163	2634000-20	.	.	.	SPAR TAB - TRIM RIGHT .020 2024 T42				(208) 0001 & ON (208B) 0001 & ON	01
164	2634000-21	.	.	.	SPACER - LEFT				(208) 0001 & ON (208B) 0001 & ON	01
165	2634000-22	.	.	.	SPACER - RIGHT				(208) 0001 & ON (208B) 0001 & ON	01
- ITEM NOT ILLUSTRATED										

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MODEL 208
 ILLUSTRATED PARTS CATALOG

ELEVATOR INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 NOT INCORPORATING SK208-102
 AND SK208-106 AND SK208-107 AND AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU
 0318 NOT INCORPORATING SK208-102 AND SK208-106 AND SK208-107**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
166	2634000-23	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
167	MS27039-0822	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	02
168	MS27039-0819	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	02
169	MS21042-08	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	04
170	2634017-54	.	.	.	.				(208) 0222 - 0355 (208B) 0319 - 0932	01
- 170A	2634017-81	.	.	.	.				(208) 0356 & ON (208B) 0933 & ON	01
171	2634017-55	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
172	2634017-67	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
173	2634017-40	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
174	2634017-66	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
175	2634017-38	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
176	2634017-51	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
177	2634017-19	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
178	2634017-59	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
- 179	2634017-61	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
180	2634017-10	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01
- 181	2634017-60	.	.	.	.				(208) 0001 & ON (208B) 0001 & ON	01

- ITEM NOT ILLUSTRATED

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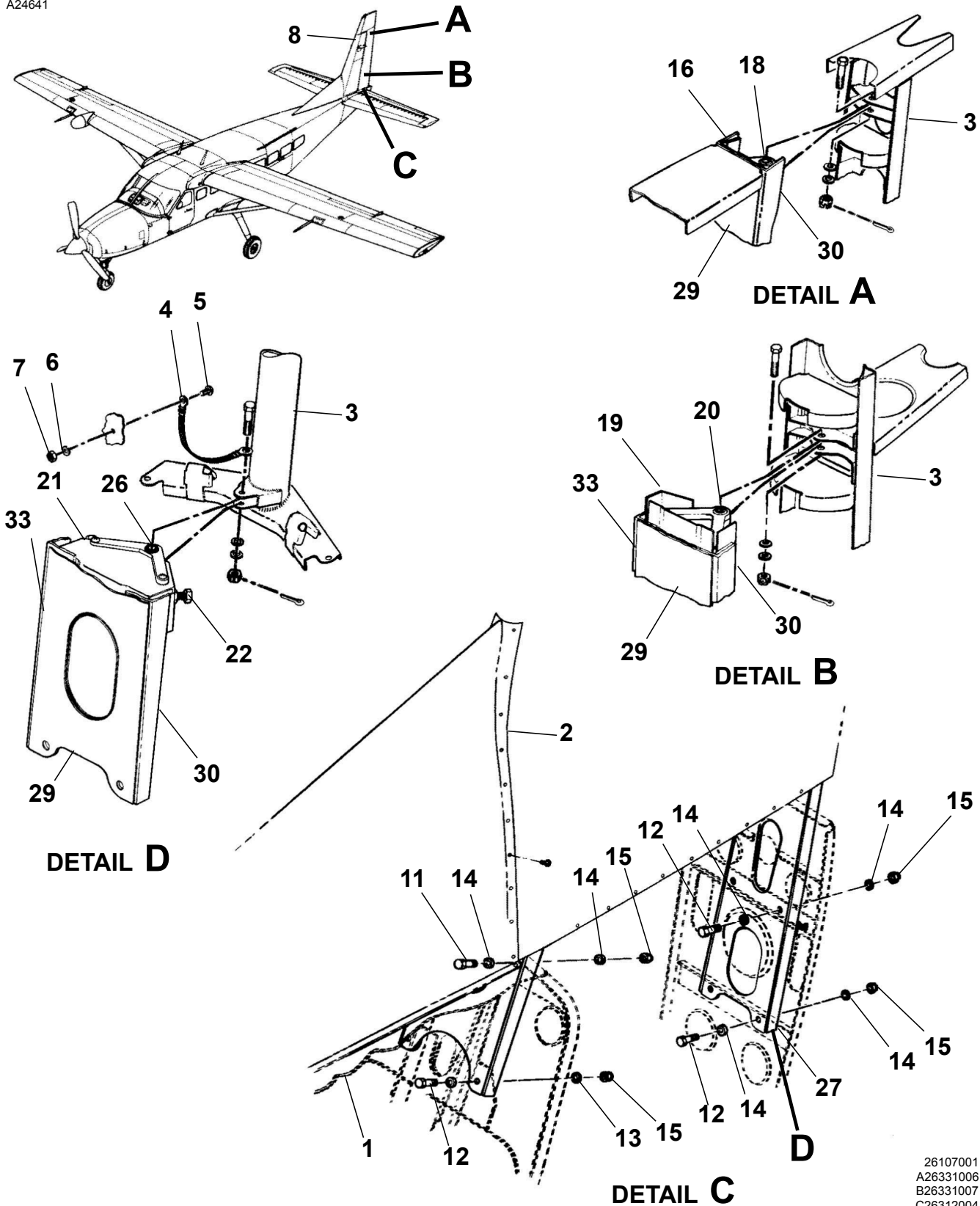
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VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-105 AND NOT
INCORPORATING SK208-104 AND SK208-99**

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 ILLUSTRATED PARTS CATALOG

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VERTICAL FIN INSTALLATION
 Figure 01. (Sheet 1)

26107001
 A26331006
 B26331007
 C26312004
 D26331005

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 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-105 AND NOT INCORPORATING SK208-104
 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	TAILCONE INSTALLATION REFER TO 53-14-00 FIGURE 01.							RF
2		.	TAILCONE DORSAL INSTALLATION REFER TO 53-50-00 FIGURE 01.							RF
3		.	RUDDER INSTALLATION REFER TO 55-40-00 FIGURE 01.							RF
4	1570102-27	.	GROUND STRAP ATTACHING PARTS						(208) 0001 - 0221	01
5	MS35207-262	.	SCREW				80205		(208) 0001 - 0221	01
6	NAS1149F0332P	.	WASHER						(208) 0001 - 0221	01
7	MS21044N3	.	NUT --*--				4W953		(208) 0001 - 0221	01
8	2631000-1	.	VERTICAL FIN ASSEMBLY FOR SPARES ORDER: 2631000-200 * AIRPLANES (208) 0001 THRU 0006 NOT INCORPORATING SK208-14 NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.						(208) 0001 - 0006 (208) *0001 - 0006	NP
- 8A	2631000-200	.	VERTICAL FIN ASSY SPARES ONLY FOR: 2631000-1						(208) 0001 - 0221	01
- 9	2631000-10	.	VERTICAL FIN ASSEMBLY * AIRPLANES (208) 0007 THRU 0028 NOT INCORPORATING SK208-13 NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.						(208) 0007 - 0028 (208) *0007 - 0028	01
- 10	2631000-13	.	VERTICAL FIN ASSEMBLY NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.						(208) 0029 - 0172	01
- 10A	2631000-17	.	VERTICAL FIN ASSEMBLY NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.						(208) 0173 - 0221	01
11	AN176-10A	.	BOLT						(208) 0001 - 0221	02
12	AN176-7A	.	BOLT - LOWER FORWARD ONLY						(208) 0001 - 0221	06
13	NAS1149F0632P	.	WASHER - LOWER FORWARD ONLY						(208) 0001 - 0221	02
14	NAS1149F0663P	.	WASHER						(208) 0001 - 0221	12
15	MS21044N6	.	NUT --*--						(208) 0001 - 0221	08
16	2633012-1	.	HINGE ASSEMBLY - UPPER FOR SPARES ORDER (MUST REPLACE WITH): 2633012-2						(208) 0001 - 0006	01
- 17	2633012-2	.	HINGE ASSEMBLY - UPPER SPARES REPLACEMENT FOR: 2633012-1 * AIRPLANES (208) 0001 THRU 0006 INCORPORATING SK208-14						(208) 0007 - 0221 (208) *0001 - 0006	01
18	MS24462-4	.	BEARING						(208) 0001 - 0221	01
19	2631024-1	.	HINGE ASSEMBLY - CENTER						(208) 0001 - 0221	01
- ITEM NOT ILLUSTRATED										

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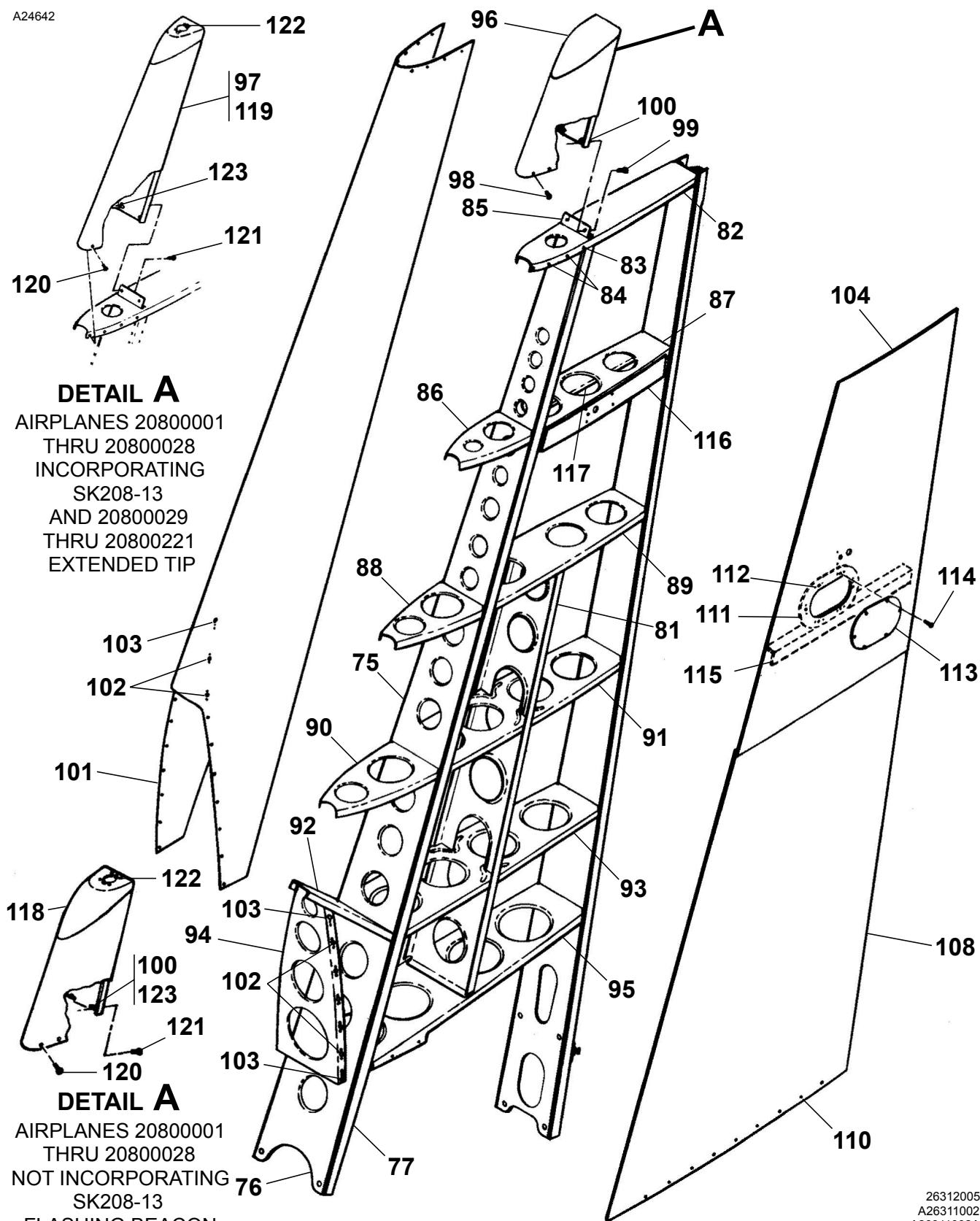
VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-105 AND NOT INCORPORATING SK208-104
AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
20	MS24462-4	.	.	.	BEARING				(208) 0001 - 0221	01
21	2631029-1	.	.	HINGE ASSEMBLY - LOWER					(208) 0001 - 0221	01
22	NAS428H4A12	.	.	BOLT RUDDER STOP					(208) 0001 - 0221	02
- 23	NAS1423-4	.	.	JAMB NUT					(208) 0001 - 0221	02
- 24	2631030-1	.	.	ADJUSTER - LEFT RUDDER STOP					(208) 0001 - 0221	01
- 25	2631030-2	.	.	ADJUSTER - RIGHT RUDDER STOP					(208) 0001 - 0221	01
26	MS24462-4	.	.	BEARING					(208) 0001 - 0221	01
27	2631021-1	.	.	SPAR ASSEMBLY - AFT					(208) 0001 - 0006	01
				FOR SPARES ORDER (MUST REPLACE WITH):					(208) *0001 - 0006	
				2631021-11						
				* AIRPLANES (208) 0001 THRU 0006 NOT INCORPORATING						
				SK208-14						
- 28	2631021-11	.	.	SPAR ASSEMBLY AFT					(208) 0007 - 0221	01
				SPARES REPLACEMENT FOR:					(208) *0001 - 0006	
				2631021-1						
				* AIRPLANES (208) 0001 THRU 0006 INCORPORATING SK208-14						
29	2631021-7	.	.	WEB - .040 2024 T42					(208) 0001 - 0221	01
30	2631021-3	.	.	SPAR CAP - LEFT					(208) 0001 - 0006	01
				FOR SPARES ORDER (MUST REPLACE WITH):					(208) *0001 - 0006	
				2631021-9						
				* AIRPLANES (208) 0001 THRU 0006 NOT INCORPORATING						
				SK208-14						
- 31	2631021-9	.	.	SPAR CAP - LEFT, MADE FROM S2462-6 ALUMINUM					(208) 0007 - 0221	01
				SPARES REPLACEMENT FOR:					(208) *0001 - 0006	
				2631021-3						
				* AIRPLANES (208) 0001 THRU 0006 INCORPORATING						
				SK208-14						
- 32	2631021-5	.	.	SPAR STRAP - LEFT, MADE FROM S2603-1 ALUMINUM					(208) 0001 - 0221	01
33	2631021-4	.	.	SPAR CAP - RIGHT					(208) *0001 - 0006	01
				FOR SPARES ORDER (MUST REPLACE WITH):						
				2631021-10						
				* AIRPLANES (208) 0001 THRU 0006 NOT INCORPORATING						
				SK208-14						
- 34	2631021-10	.	.	SPAR CAP - RIGHT , MADE FROM S2462-6 ALUMINUM					(208) 0007 - 0221	01
				SPARES REPLACEMENT FOR:					(208) *0001 - 0006	
				2631021-4						
				* AIRPLANES (208) 0001 THRU 0006 INCORPORATING						
				SK208-14						
- 35	2631021-6	.	.	SPAR STRAP - RIGHT, MADE FROM S2603-1 ALUMINUM					(208) 0001 - 0221	01
- ITEM NOT ILLUSTRATED										

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 ILLUSTRATED PARTS CATALOG

A24642



VERTICAL FIN INSTALLATION
 Figure 01. (Sheet 2)

26312005
 A26311002
 A26311002A

CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-105 AND NOT INCORPORATING SK208-104
AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2631022-1	.	.	.	SPAR ASSEMBLY - FORWARD				(208) 0001 - 0221	01
76	2631022-2	.	.	.	WEB - .040 2024 T42				(208) 0001 - 0221	01
77	2631022-5	.	.	.	SPAR CAP - LEFT S1965-4				(208) 0001 - 0221	01
- 78	2631022-3	.	.	.	SPAR STRAP - LEFT S2603-1				(208) 0001 - 0221	01
- 79	2631022-6	.	.	.	SPAR CAP - RIGHT S1965-1				(208) 0001 - 0221	01
- 80	2631022-4	.	.	.	SPAR STRAP - RIGHT S2603-1				(208) 0001 - 0221	01
81	2631005-1	.	.	.	SPAR - AUXILARY .032 2024 T42				(208) 0001 - 0221	01
82	2631004-1	.	.	.	RIB ASSEMBLY - WL 207.50 .032 2024 T42				(208) 0001 - 0221	01
83	MS21051L08	.	.	.	NUTPLATE				(208) 0001 - 0221	04
84	MS21047L08	.	.	.	NUTPLATE				(208) 0001 - 0221	04
85	2631004-3	.	.	.	ANGLE				(208) 0001 - 0221	01
86	2631009-3	.	.	.	RIB - LEADING EDGE WL 191.00 .025 2024 T42				(208) 0001 - 0221	01
87	2631006-1	.	.	.	RIB - WL 191.00 .025 2024 T42				(208) 0001 - 0221	01
88	2631009-2	.	.	.	RIB - LEADING EDGE WL 176.00 .025 2024 T42				(208) 0001 - 0221	01
89	2631007-1	.	.	.	RIB - WL 176.00 .032 2024 T42				(208) 0001 - 0221	01
90	2631009-1	.	.	.	RIB - LEADING EDGE WL 162.00 .025 2024 T42				(208) 0001 - 0221	01
91	2631008-1	.	.	.	RIB - WL 162.00 .032 2024 T42				(208) 0001 - 0221	01
92	2631033-1	.	.	.	RIB - CANT WL 148.00 .020 2024 T42				(208) 0001 - 0221	01
93	2631008-2	.	.	.	RIB - WL 148.00 .032 2024 T42				(208) 0001 - 0221	01
94	2631032-1	.	.	.	RIB - DORSAL ATTACHMENT .032 2024 T42				(208) 0001 - 0221	01
95	2631020-1	.	.	.	RIB ASSEMBLY - CANT WL 136.33 .025 2024 T42				(208) 0001 - 0221	01
96	2631002-1	.	.	.	TIP ASSEMBLY - FIN W/O BEACON				(208) 0001 - 0028	01
					* AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING SK208-13				(208) *0001 - 0028	
					NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.					
97	2631035-7	.	.	.	TIP ASSEMBLY - EXTENDED FIN W/O BEACON				(208) 0029 - 0221	01
					* AIRPLANES (208) 0001 THRU 0028 INCORPORATING SK208-13				(208) *0001 - 0028	
					NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.					
					ATTACHING PARTS					
98	NAS220-5	.	.	.	SCREW				(208) 0001 - 0221	08
99	AN3-3	.	.	.	BOLT				(208) 0001 - 0221	02
					--*--					
100	NAS684A3K	.	.	.	NUTPLATE				(208) 0001 - 0221	02
101	2631000-6	.	.	.	SKIN - LEADING EDGE .025 2024 T42				(208) 0001 - 0221	01
102	MS21047L3	.	.	.	NUTPLATE			13499	(208) 0001 - 0221	14
103	NAS682A3	.	.	.	NUTPLATE				(208) 0001 - 0221	06
104	2631000-2	.	.	.	SKIN - UPPER LEFT				(208) 0001 - 0006	01
					FOR SPARES ORDER (MUST REPLACE WITH):				(208B) *0001 & ON	
					2631000-11					
					* AIRPLANES (208B) 0001 & ON NOT INCORPORATING SK208-14					
- 105	2631000-11	.	.	.	SKIN - -LEFT UPPER .020 2024 T42				(208) 0007 - 0221	01
					SPARES REPLACEMENT FOR:				(208) *0001 - 0006	
					2631000-2					
					* AIRPLANES (208) 0001 THRU 0006 INCORPORATING SK208-14					

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-105 AND NOT INCORPORATING SK208-104
 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
- 106	2631000-3	.	.	SKIN - RIGHT UPPER					(208) 0001 - 0006	01
				FOR SPARES ORDER (MUST REPLACE WITH):					(208B) *0001 & ON	
				2631000-12						
				* AIRPLANES (208B) 0001 & ON NOT INCORPORATING						
				SK208-14						
- 107	2631000-12	.	.	SKIN - -RIGHT UPPER .020 2024 T42					(208) 0007 - 0221	01
				SPARES REPLACEMENT FOR:					(208) *0001 - 0006	
				2631000-3						
				* AIRPLANES (208) 0001 THRU 0006 INCORPORATING SK208-14						
108	2631000-7	.	.	SKIN ASSEMBLY - LOWER LEFT .025 2024 T42					(208) 0001 - 0221	01
- 109	2631000-8	.	.	SKIN ASSEMBLY - LOWER RIGHT .025 2024 T42					(208) 0001 - 0221	01
110	MS21059L3	.	.	NUTPLATE					(208) 0001 - 0221	18
111	2531062-2	.	.	DOUBLER ASSEMBLY - LEFT ONLY .040 2024 T42					(208) 0001 - 0221	01
112	NAS681A08	.	.	NUTPLATE					(208) 0001 - 0221	06
113	2531062-1	.	.	COVER - LEFT ONLY .020 2024 T42					(208) 0001 - 0221	01
				ATTACHING PARTS						
114	MS24693-S48	.	.	SCREW					(208) 0001 - 0221	06
				--*--						
115	2631038-1	.	.	STIFFENER - ACCESS HOLE					(208) 0001 - 0221	01
116	2631034-1	.	.	SUPPORT - ANTENNA LEFT					(208) 0001 - 0221	01
117	2631034-2	.	.	SUPPORT - ANTENNA RIGHT					(208) 0001 - 0221	01
118	2631002-7	.	.	TIP ASSEMBLY - FIN WITH FLASHING BEACON					(208) 0001 - 0028	01
				* AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING					(208) *0001 - 0028	
				SK208-13						
				NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.						
119	2631035-2	.	.	TIP ASSEMBLY - EXTENDED FIN WITH FLASHING BEACON					(208) 0007 - 0221	NP
				FOR SPARES ORDER (MUST REPLACE WITH):					(208) *0001 - 0028	
				2631035-9						
				* AIRPLANES (208) 0001 THRU 0028 INCORPORATING SK208-13						
				NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.						
- 119A	2631035-9	.	.	TIP ASSEMBLY					(208) 0001 - 0221	01
				SPARES REPLACEMENT FOR:						
				2631035-2						
				ATTACHING PARTS						
120	NAS220-5	.	.	SCREW					(208) 0001 - 0221	08
121	AN3-3A	.	.	BOLT					(208) 0001 - 0221	02
				--*--						
122	MS21047L08K	.	.	NUTPLATE					(208) 0001 - 0221	02
123	NAS684A3K	.	.	NUTPLATE					(208) 0001 - 0221	02
- ITEM NOT ILLUSTRATED										

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ILLUSTRATED PARTS CATALOG

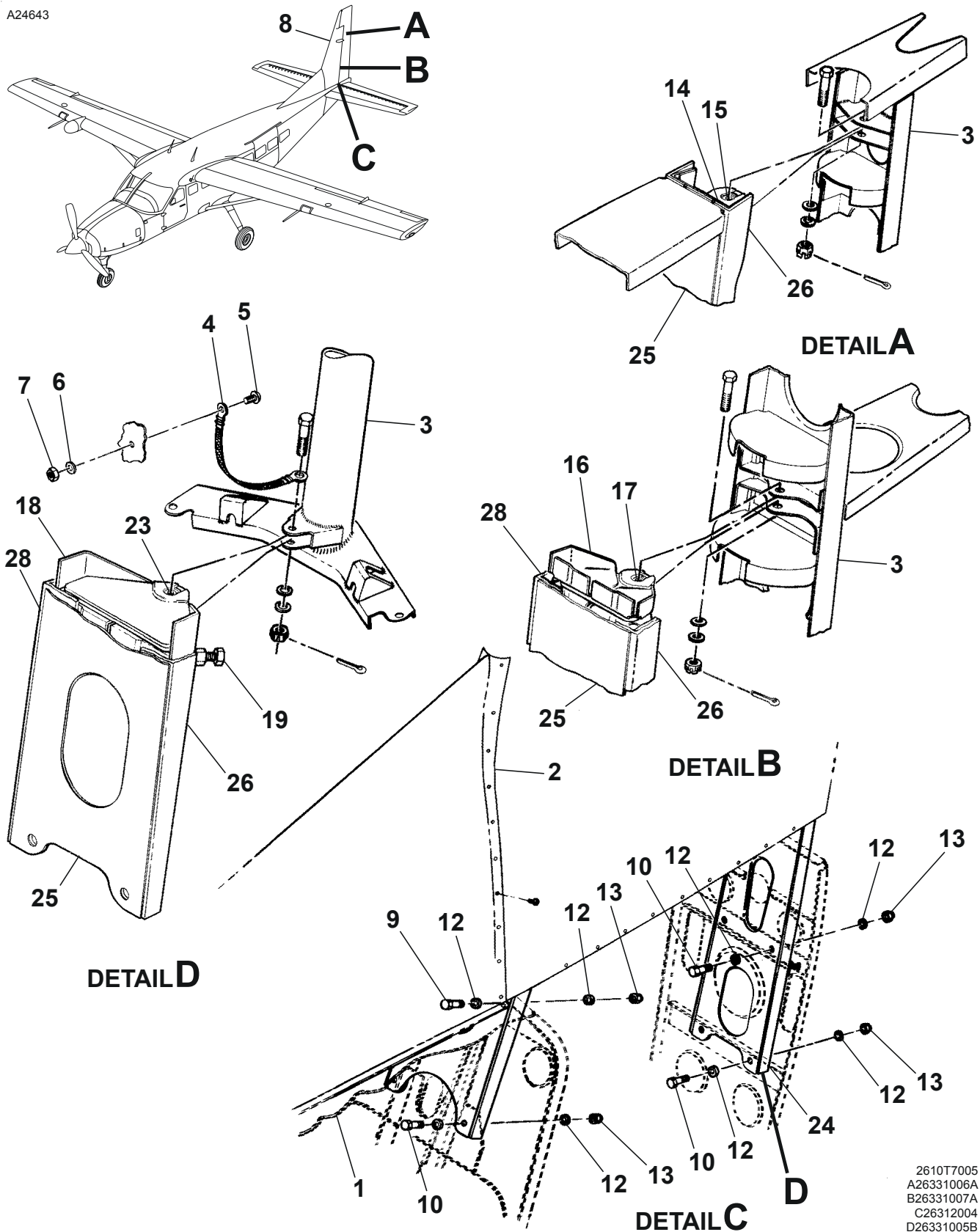
55-30-00

VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221
INCORPORATING SK208-104 AND SK208-105 AND SK208-13 AND SK208-99**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24643



VERTICAL FIN INSTALLATION
 Figure 02. (Sheet 1)

2610T7005
 A26331006A
 B26331007A
 C26312004
 D26331005B

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MODEL 208
 ILLUSTRATED PARTS CATALOG

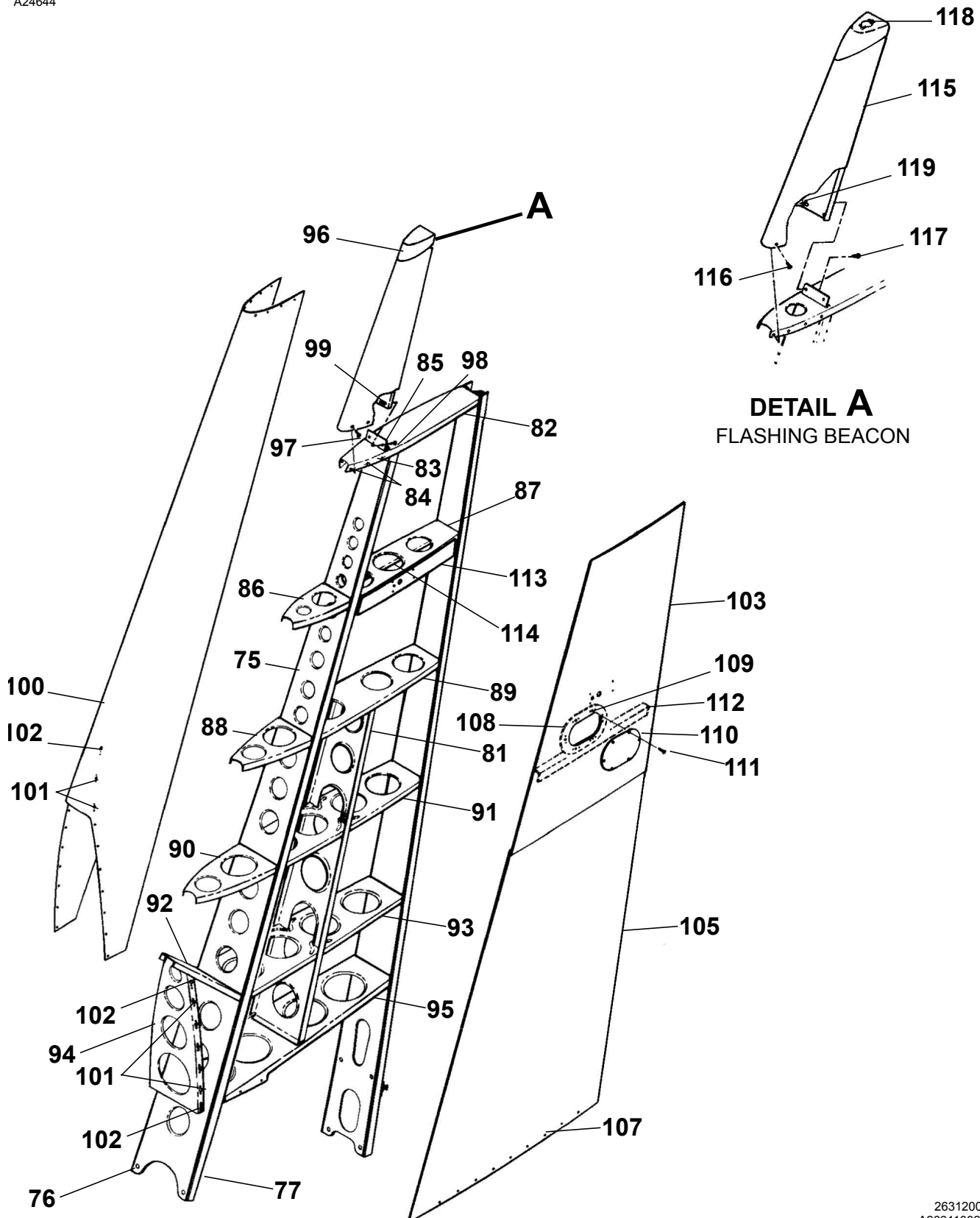
VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-104 AND
 SK208-105 AND SK208-13 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	TAILCONE INSTALLATION							RF
			REFER TO 53-14-00 FIGURE 01.							
2		.	TAILCONE DORSAL INSTALLATION							RF
			REFER TO 53-30-00 FIGURE 01.							
3		.	RUDDER INSTALLATION							RF
			REFER TO 55-40-00 FIGURE 04.							
4	1570102-27	.	GROUND STRAP						(208) 0001 & ON	01
			ATTACHING PARTS							
5	MS35207-262	.	SCREW				80205		(208) 0001 & ON	01
6	NAS1149F0332P	.	WASHER						(208) 0001 & ON	01
7	MS21044N3	.	NUT				4W953		(208) 0001 & ON	01
			--*--							
8	2631000-19	.	VERTICAL FIN ASSEMBLY						(208) 0222 - 0355	01
			NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.							
- 8A	2631000-23	.	VERTICAL FIN ASSEMBLY						(208) 0356 - 0499	01
- 8B	2631000-25	.	VERTICAL FIN ASSEMBLY						(208) 0500 & ON	01
			ATTACHING PARTS							
9	AN176-10A	.	BOLT						(208) 0001 & ON	06
10	AN176-7A	.	BOLT - LOWER FORWARD ONLY						(208) 0001 & ON	02
- 11	NAS1149F0632P	.	WASHER - LOWER FORWARD ONLY						(208) 0001 & ON	02
12	NAS1149F0663P	.	WASHER						(208) 0001 & ON	12
13	MS21044N6	.	NUT						(208) 0001 & ON	08
			--*--							
14	2631048-1	.	HINGE ASSEMBLY - UPPER						(208) 0001 & ON	01
15	MS27641-4	.	BEARING						(208) 0001 & ON	01
16	2631047-1	.	HINGE ASSEMBLY - CENTER						(208) 0001 & ON	01
17	MS27641-4	.	BEARING						(208) 0001 & ON	01
18	2631046-1	.	HINGE ASSEMBLY - LOWER						(208) 0001 & ON	01
19	NAS428H4A12	.	BOLT RUDDER STOP						(208) 0001 & ON	02
- 20	NAS1423-4	.	JAMB NUT						(208) 0001 & ON	02
- 21	2631046-9	.	ADJUSTER - LEFT RUDDER STOP						(208) 0001 & ON	01
- 22	2631046-8	.	ADJUSTER - RIGHT RUDDER STOP						(208) 0001 & ON	01
23	MS27641-4	.	BEARING						(208) 0001 & ON	01
24	2631021-12	.	SPAR ASSEMBLY - AFT						(208) 0001 & ON	01
25	2631021-15	.	WEB - .040 2024 T3						(208) 0001 & ON	01
26	2631021-13	.	SPAR CAP - LEFT S2462-6						(208) 0001 & ON	01
- 27	2631021-5	.	SPAR STRAP - LEFT S2603-1						(208) 0001 & ON	01
28	2631021-14	.	SPAR CAP - RIGHT S2462-6						(208) 0001 & ON	01
- 29	2631021-6	.	SPAR STRAP - RIGHT S2603-1						(208) 0001 & ON	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24644



VERTICAL FIN INSTALLATION
 Figure 02. (Sheet 2)

26312003
 A26311002A

CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-104 AND
SK208-105 AND SK208-13 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2631022-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
76	2631022-2	.	.	.	.	.	.	.	(208) 0001 & ON	01
77	2631022-5	.	.	.	.	.	.	.	(208) 0001 & ON	01
- 78	2631022-3	.	.	.	.	.	.	.	(208) 0001 & ON	01
- 79	2631022-6	.	.	.	.	.	.	.	(208) 0001 & ON	01
- 80	2631022-4	.	.	.	.	.	.	.	(208) 0001 & ON	01
81	2631005-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
82	2631004-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
83	MS21051L08	.	.	.	.	.	.	.	(208) 0001 & ON	04
84	MS21047L08	.	.	.	.	.	.	.	(208) 0001 & ON	04
85	2631004-3	.	.	.	.	.	.	.	(208) 0001 & ON	01
86	2631009-3	.	.	.	.	.	.	.	(208) 0001 & ON	01
87	2631006-2	.	.	.	.	.	.	.	(208) 0001 & ON	01
88	2631009-2	.	.	.	.	.	.	.	(208) 0001 & ON	01
89	2631007-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
90	2631009-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
91	2631008-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
92	2631033-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
93	2631008-2	.	.	.	.	.	.	.	(208) 0001 & ON	01
94	2631032-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
95	2631020-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
96	2631035-7	.	.	.	.	.	.	.	(208) 0222 - 0355	01
NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.										
ATTACHING PARTS										
97	NAS220-5	.	.	.	.	.	.	.	(208) 0001 & ON	08
98	AN3-3	.	.	.	.	.	.	.	(208) 0001 & ON	02
--*--										
99	NAS684A3K	.	.	.	.	.	.	.	(208) 0001 & ON	02
100	2631000-6	.	.	.	.	.	.	.	(208) 0001 & ON	01
101	MS21047L3	.	.	.	.	.	.	.	13499	14
102	MS21047L3	.	.	.	.	.	.	.	13499	06
103	2631000-11	.	.	.	.	.	.	.	(208) 0001 & ON	01
- 104	2631000-12	.	.	.	.	.	.	.	(208) 0001 & ON	01
105	2631000-7	.	.	.	.	.	.	.	(208) 0222 - 0355	01
- 105A	2631000-21	.	.	.	.	.	.	.	(208) 0356 & ON	01
- 106	2631000-8	.	.	.	.	.	.	.	(208) 0222 - 0355	01
- 106A	2631000-22	.	.	.	.	.	.	.	(208) 0356 & ON	01
107	MS21059L3	.	.	.	.	.	.	.	(208) 0222 - 0499	18
- 107A	MS21059L3K	.	.	.	.	.	.	.	(208) 0500 & ON	18
108	2531062-2	.	.	.	.	.	.	.	(208) 0001 & ON	01
109	NAS681A08	.	.	.	.	.	.	.	(208) 0001 & ON	06
110	2531062-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
ATTACHING PARTS										
111	MS24693-S48	.	.	.	.	.	.	.	(208) 0001 & ON	06
--*--										
112	2631038-1	.	.	.	.	.	.	.	(208) 0001 & ON	01
- ITEM NOT ILLUSTRATED										

VERTICAL FIN INSTALLATION

		NOMENCLATURE									UNITS PER ASSY
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
113	2631034-1	.	.					SUPPORT - ANTENNA LEFT	(208) 0222 - 0499	01	
- 113A	2631050-1	.	.					SUPPORT - ANTENNA LEFT	(208) 0500 & ON	01	
114	2631034-2	.	.					SUPPORT - ANTENNA RIGHT	(208) 0222 - 0499	01	
- 114A	2631050-2	.	.					SUPPORT - ANTENNA RIGHT	(208) 0500 & ON	01	
115	2631035-2	.						TIP ASSEMBLY - EXTENDED FIN W/FLASHING BEACON FOR SPARES ORDER (MUST REPLACE WITH): 2631035-9	(208) 0222 - 0499	01	
								NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.			
- 115A	2631035-9	.						TIP ASSEMBLY SPARES REPLACEMENT FOR: 2631035-2	(208) 0500 & ON	01	
								NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.			
								ATTACHING PARTS			
116	NAS220-5	.						SCREW	(208) 0001 & ON	08	
117	AN3-3A	.						BOLT	(208) 0001 & ON	02	
								--*--			
118	MS21047L08	.	.					NUTPLATE	(208) 0001 & ON	02	
119	NAS684A3K	.	.					NUTPLATE	(208) 0001 & ON	02	
- 120	S1050-1	.	.					GROMMET - BULK ITEM	10402 (208) 0500 & ON	AR	
- ITEM NOT ILLUSTRATED											

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ILLUSTRATED PARTS CATALOG

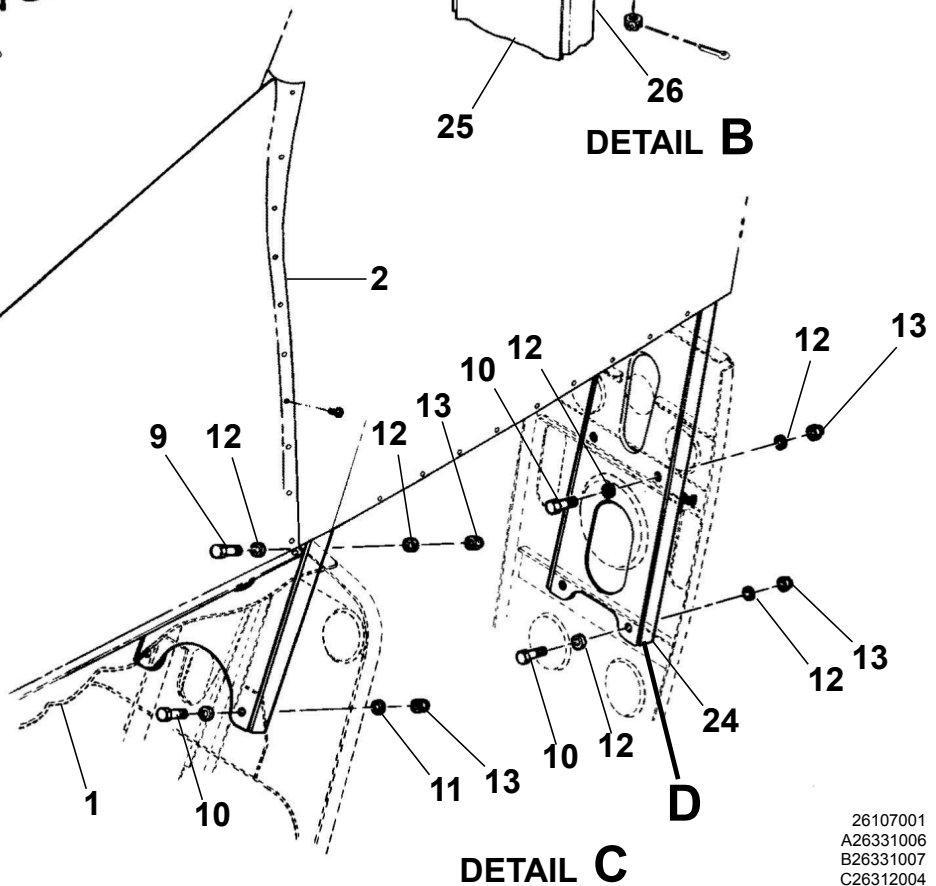
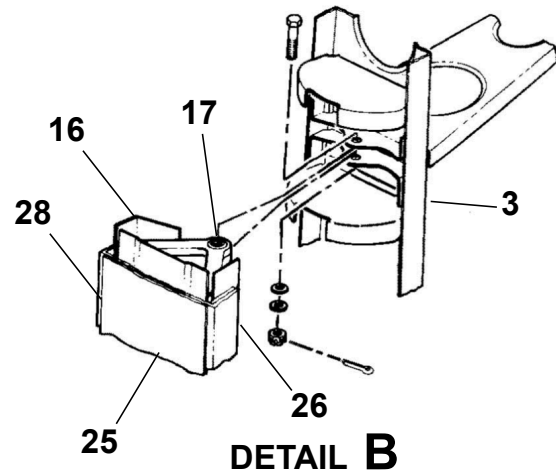
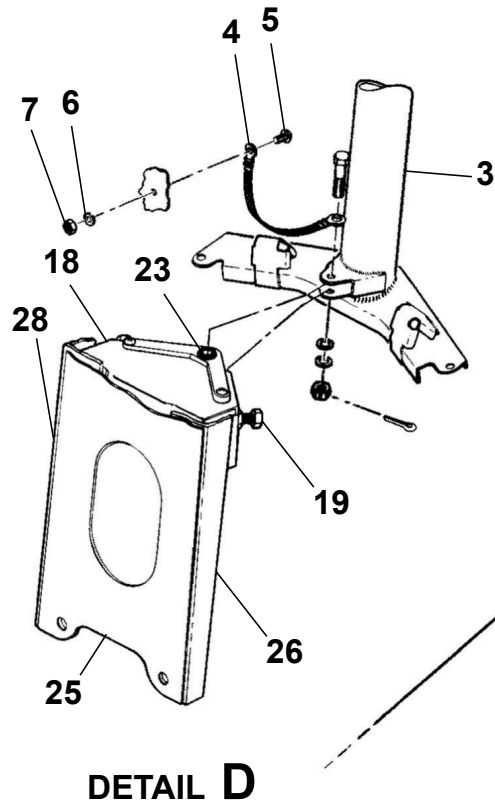
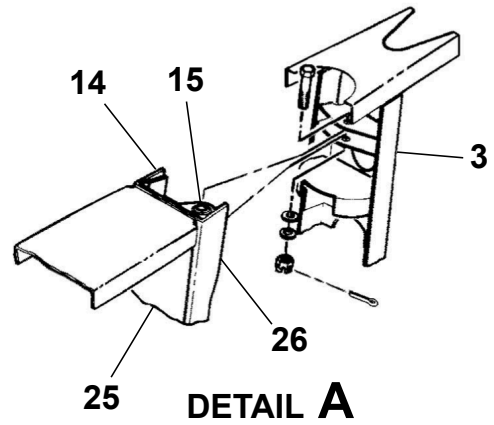
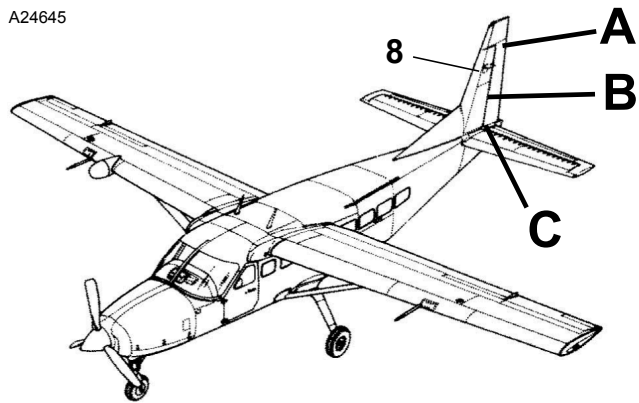
55-30-00

VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24645



VERTICAL FIN INSTALLATION
 Figure 03. (Sheet 1)

26107001
 A26331006
 B26331007
 C26312004
 D26331005

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	TAILCONE ASSEMBLY							RF
			REFER TO 53-14-00 FIGURE 02.							
2		.	TAILCONE DORSAL INSTALLATION							RF
			REFER TO 53-50-00 FIGURE 01.							
3		.	RUDDER INSTALLATION							RF
			REFER TO 55-40-00 FIGURE 04.							
4	1570102-27	.	GROUND STRAP						(208B) 0001 - 0318	01
			ATTACHING PARTS							
5	MS35207-262	.	SCREW					80205	(208B) 0001 - 0318	01
6	NAS1149F0332P	.	WASHER						(208B) 0001 - 0318	01
7	MS21044N3	.	NUT					4W953	(208B) 0001 - 0318	01
			--*--							
8	2631000-14	.	VERTICAL FIN ASSEMBLY						(208B) 0001 - 0202	01
			NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.							
- 8A	2631000-18	.	VERTICAL FIN ASSEMBLY						(208B) 0203 - 0318	01
			NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED.							
			ATTACHING PARTS							
9	AN176-10A	.	BOLT						(208B) 0001 - 0318	06
10	AN176-7A	.	BOLT - LOWER FORWARD ONLY						(208B) 0001 - 0318	02
11	NAS1149F0632P	.	WASHER - LOWER FORWARD ONLY						(208B) 0001 - 0318	02
12	NAS1149F0663P	.	WASHER						(208B) 0001 - 0318	12
13	MS21044N6	.	NUT						(208B) 0001 - 0318	08
			--*--							
14	2633012-2	.	HINGE ASSEMBLY - UPPER						(208B) 0001 - 0318	01
15	MS24462-4	.	BEARING						(208B) 0001 - 0318	01
16	2631024-1	.	HINGE ASSEMBLY - CENTER						(208B) 0001 - 0318	01
17	MS24462-4	.	BEARING						(208B) 0001 - 0318	01
18	2631029-1	.	HINGE ASSEMBLY - LOWER						(208B) 0001 - 0318	01
19	NAS428H4A12	.	BOLT RUDDER STOP						(208B) 0001 - 0318	02
- 20	NAS1423-4	.	JAMB NUT						(208B) 0001 - 0318	02
- 21	2631030-1	.	ADJUSTER - LEFT RUDDER STOP						(208B) 0001 - 0318	01
- 22	2631030-2	.	ADJUSTER - LEFT RUDDER STOP						(208B) 0001 - 0318	01
23	MS24462-4	.	BEARING						(208B) 0001 - 0318	01
24	2631021-11	.	SPAR ASSEMBLY - AFT						(208B) 0001 - 0318	01
25	2631021-7	.	WEB - .040 2024 T42						(208B) 0001 - 0318	01
26	2631021-9	.	SPAR CAP - LEFT S2462-6						(208B) 0001 - 0318	01
- 27	2631021-5	.	SPAR STRAP - LEFT S2603-1						(208B) 0001 - 0318	01
28	2631021-10	.	SPAR CAP - RIGHT S2462-6						(208B) 0001 - 0318	01
- 29	2631021-6	.	SPAR STRAP - RIGHT S2603-1						(208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

A24646



Figure 03
Page 4

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MODEL 208
ILLUSTRATED PARTS CATALOG**

VERTICAL FIN INSTALLATION

AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2631022-1	.	.	.	SPAR ASSEMBLY FORWARD				(208B) 0001 - 0318	01
76	2631022-2	.	.	.	WEB .040 2024 T42				(208B) 0001 - 0318	01
77	2631022-5	.	.	.	SPAR CAP - LEFT S1965-4				(208B) 0001 - 0318	01
- 78	2631022-3	.	.	.	SPAR STRAP - LEFT S2603-1				(208B) 0001 - 0318	01
- 79	2631022-6	.	.	.	SPAR CAP - RIGHT S1965-1				(208B) 0001 - 0318	01
- 80	2631022-4	.	.	.	SPAR STRAP - RIGHT S2603-1				(208B) 0001 - 0318	01
81	2631005-1	.	.	.	SPAR AUXILARY .032 2024 T42				(208B) 0001 - 0318	01
82	2631042-1	.	.	.	RIB ASSEMBLY WL 207.50 .32 2024 T42				(208B) 0001 - 0318	01
83	MS21053L08	.	.	.	NUTPLATE				(208B) 0001 - 0318	02
84	MS21049L08	.	.	.	NUTPLATE				(208B) 0001 - 0318	04
85	2631042-3	.	.	.	ANGLE-CLIP				(208B) 0001 - 0318	01
86	2631009-3	.	.	.	RIB - LEADING EDGE WL 191.00 .025 2024 T42				(208B) 0001 - 0318	01
87	2631006-1	.	.	.	RIB WL 191.00 .025 2024 T42				(208B) 0001 - 0318	01
88	2631009-2	.	.	.	RIB - LEADING EDGE WL 176.00 .025 2024 T42				(208B) 0001 - 0318	01
89	2631007-1	.	.	.	RIB WL 176.00 .032 2024 T42				(208B) 0001 - 0318	01
90	2631009-1	.	.	.	RIB - LEADING EDGE WL 162.00 .025 2024 T42				(208B) 0001 - 0318	01
91	2631008-1	.	.	.	RIB WL 162.00 .032 2024 T42				(208B) 0001 - 0318	01
92	2631033-1	.	.	.	RIB CANT WL 148.00 .020 2024 T42				(208B) 0001 - 0318	01
93	2631008-2	.	.	.	RIB WL 148.00 .032 2024 T42				(208B) 0001 - 0318	01
94	2631032-1	.	.	.	RIB - DORSAL ATTACHMENT .032 2024 T42				(208B) 0001 - 0318	01
95	2631020-1	.	.	.	RIB ASSEMBLY CANT WL 136.33 .025 2024 T42				(208B) 0001 - 0318	01
96	2631039-1	.	.	.	TIP ASSEMBLY - FIN W/FLASHING BEACON FOR SPARES ORDER (MUST REPLACE WITH): 2631039-15				(208B) 0001 - 0318	NP
- 96A	2631039-15	.	.	.	TIP ASSEMBLY - VERTICAL FIN SPARES REPLACEMENT FOR: 2631039-1				(208B) 0001 - 0318	01
- 97	2631039-7	.	.	.	TIP ASSEMBLY - FIN WITHOUT FLASHING BEACON FOR SPARES ORDER (MUST REPLACE WITH): 2631039-10				(208B) 0180 - 0318	NP
- 97A	2631039-10	.	.	.	TIP ASSEMBLY - FIN WITHOUT FLASHING BEACON SPARES REPLACEMENT FOR: 2631039-7 ATTACHING PARTS				(208B) 0180 - 0318	01
98	MS24694-S5	.	.	.	SCREW				(208B) 0001 - 0318	06
99	AN3-3	.	.	.	BOLT				(208B) 0001 - 0318	02
		.	.	.	--*--					
100	MS21047L08	.	.	.	NUTPLATE				(208B) 0001 - 0318	01
101	MS21069L08	.	.	.	NUTPLATE			71785	(208B) 0001 - 0318	01
102	2631043-1	.	.	.	SPAR ASSEMBLY - VERTICAL FIN TIP				(208B) 0001 - 0318	01
103	MS21051L08	.	.	.	NUTPLATE				(208B) 0001 - 0318	02
104	2631044-1	.	.	.	RIB				(208B) 0001 - 0318	01
105	2631039-5	.	.	.	CAP ASSEMBLY - WITH FLASHING BEACON				(208B) 0001 - 0318	01
- 105A	2631039-8	.	.	.	CAP - WITHOUT FLASHING BEACON				(208B) 0180 - 0318	01
106	2631000-15	.	.	.	SKIN - LEADING EDGE .025 2024 T3				(208B) 0001 - 0318	01
107	MS21047L3	.	.	.	NUTPLATE			13499	(208B) 0001 - 0318	14
108	NAS682A3	.	.	.	NUTPLATE				(208B) 0001 - 0318	06
109	2631000-11	.	.	.	SKIN - UPPER LEFT .020 2024 T42				(208B) 0001 - 0318	01
- 110	2631000-12	.	.	.	SKIN - UPPER RIGHT .020 2024 T42				(208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

Figure 03

Page 5

55-30-00 Nov 29, 2022

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
111	2631000-7	.	.	.	.	.	.	.	(208B) 0001 - 0318	01
- 112	2631000-8	.	.	.	.	.	.	.	(208B) 0001 - 0318	01
113	MS21059L3	.	.	.	.	.	.	.	(208B) 0001 - 0318	18
114	2531062-2	.	.	.	.	.	.	.	(208B) 0001 - 0318	01
115	NAS681A08	.	.	.	.	.	.	.	(208B) 0001 - 0318	06
116	2531062-1	.	.	.	.	.	.	.	(208B) 0001 - 0318	01
117	MS24693-S48	.	.	.	.	.	.	.	(208B) 0001 - 0318	06
118	2631034-1	.	.	.	.	.	.	.	(208B) 0001 - 0318	01
119	2631034-2	.	.	.	.	.	.	.	(208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

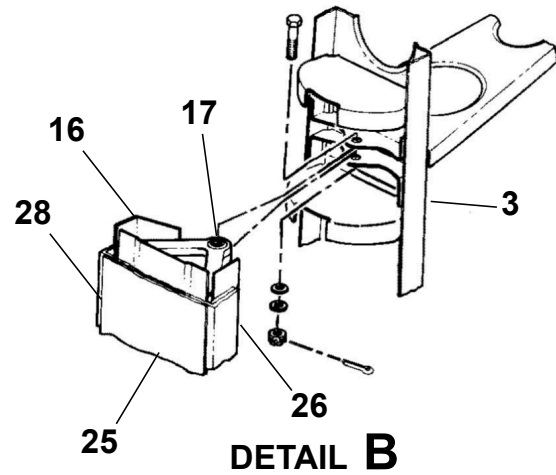
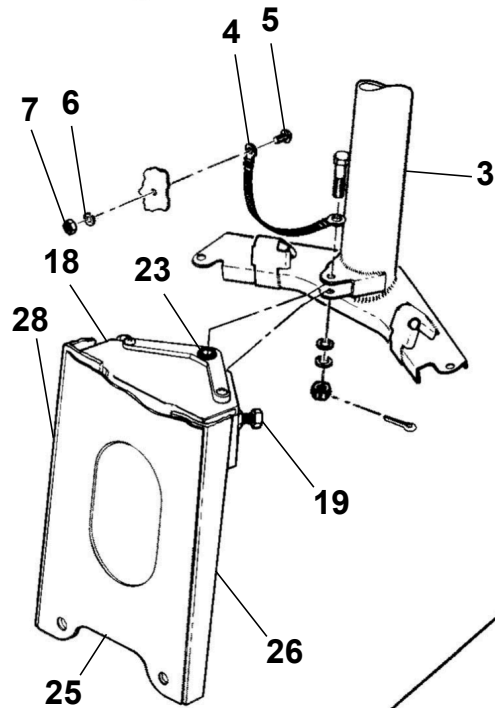
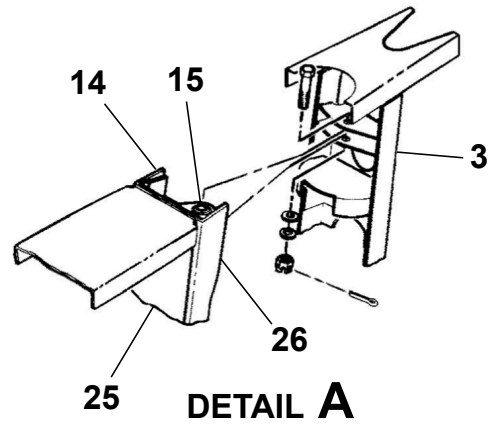
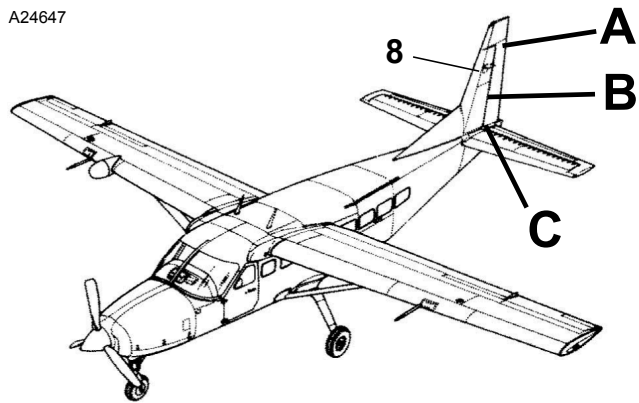
55-30-00

VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318
INCORPORATING SK208-104 AND SK208-105 AND SK208-99**

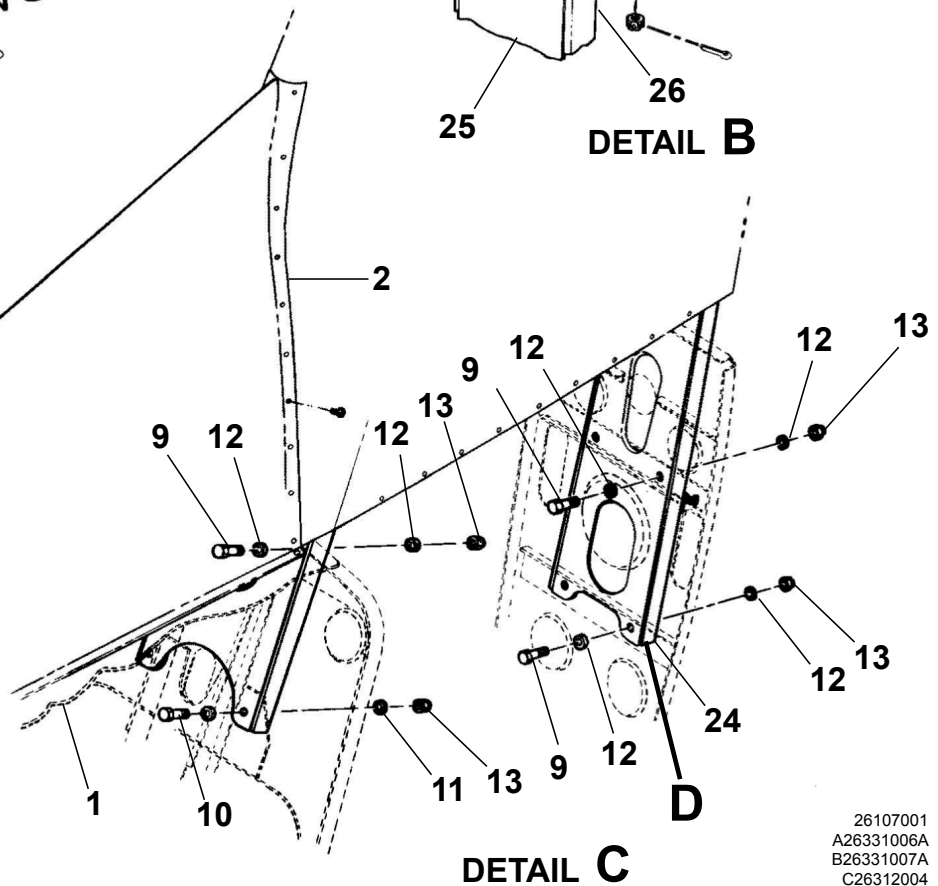
CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24647



DETAIL D

DETAIL B



VERTICAL FIN INSTALLATION
 Figure 04. (Sheet 1)

26107001
 A26331006A
 B26331007A
 C26312004
 D26331005B

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	TAILCONE ASSEMBLY							RF
			REFER TO 53-14-00 FIGURE 02.							
2		.	TAILCONE DORSAL INSTALLATION							RF
			REFER TO 53-50-00 FIGURE 01.							
3		.	RUDDER INSTALLATION							RF
			REFER TO 53-40-00 FIGURE 01.							
4	1570102-27	.	GROUND STRAP						(208B) 0001 & ON	01
			ATTACHING PARTS							
5	MS35207-262	.	SCREW				80205		(208B) 0001 & ON	01
6	NAS1149F0332P	.	WASHER						(208B) 0001 & ON	01
7	MS21044N3	.	NUT				4W953		(208B) 0001 & ON	01
			--*--							
8	2631000-20	.	VERTICAL FIN ASSEMBLY						(208B) 0319 - 0932	01
			NOTE: WHEN ORDERING A VERTICAL FIN ASSY, SPECIFY TIP ASSY REQUIRED							
- 8A	2631000-24	.	VERTICAL FIN ASSEMBLY						(208B) 0933 - 1999	NP
			FOR SPARES ORDER (MUST REPLACE WITH):							
			2631000-26							
- 8B	2631000-26	.	VERTICAL FIN ASSEMBLY						(208B) 2000 - 2001	NP
			SPARES REPLACEMENT FOR:							
			2631000-24							
			FOR SPARES ORDER (MUST REPLACE WITH):							
			2631000-28							
- 8C	DDA06254-1	.	VERTICAL FIN ASSEMBLY						(208B) 2292 - 2292	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER DDA06255 2630000							
- 8D	2631000-28	.	VERTICAL FIN ASSEMBLY						(208B) 2002 & ON	01
			SPARES REPLACEMENT FOR:							
			2631000-26							
			ATTACHING PARTS							
9	AN176-10A	.	BOLT						(208B) 0001 & ON	06
- 9A	NAS6606-6X	.	BOLT - USED WITH DDA06254-1 UPPER LEFT LOCATION ONLY						(208B) 2292 - 2292	01
- 9B	NAS6206-9X	.	BOLT						(208B) 5166 - 5166	02
			NOTE: REFER DDA06742 2630000							
10	AN176-7A	.	BOLT - LOWER FORWARD ONLY						(208B) 0001 & ON	02
- 10A	NAS6606-6X	.	BOLT - USED WITH DDA06254-1 LOWER LEFT LOCATION ONLY						(208B) 2292 - 2292	01
- 10B	NAS6206-7X	.	BOLT						(208B) 5166 - 5166	02
			NOTE: REFER 2630000 DDA06742							
11	NAS1149F0632P	.	WASHER - LOWER FORWARD ONLY						(208B) 0001 & ON	02
12	NAS1149F0663P	.	WASHER						(208B) 0001 & ON	12
13	MS21044N6	.	NUT						(208B) 0001 & ON	08
			--*--							
- 13A	MS21083N6	.	NUT						(208B) 5166 - 5166	04
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER REFER 2630000 DDA06742							
14	2631048-1	.	RUDDER HINGE ASSEMBLY - UPPER						(208B) 0001 & ON	01
15	MS27641-4	.	BEARING						(208B) 0001 & ON	01
16	2631047-1	.	RUDDER HINGE ASSEMBLY - CENTER						(208B) 0001 & ON	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

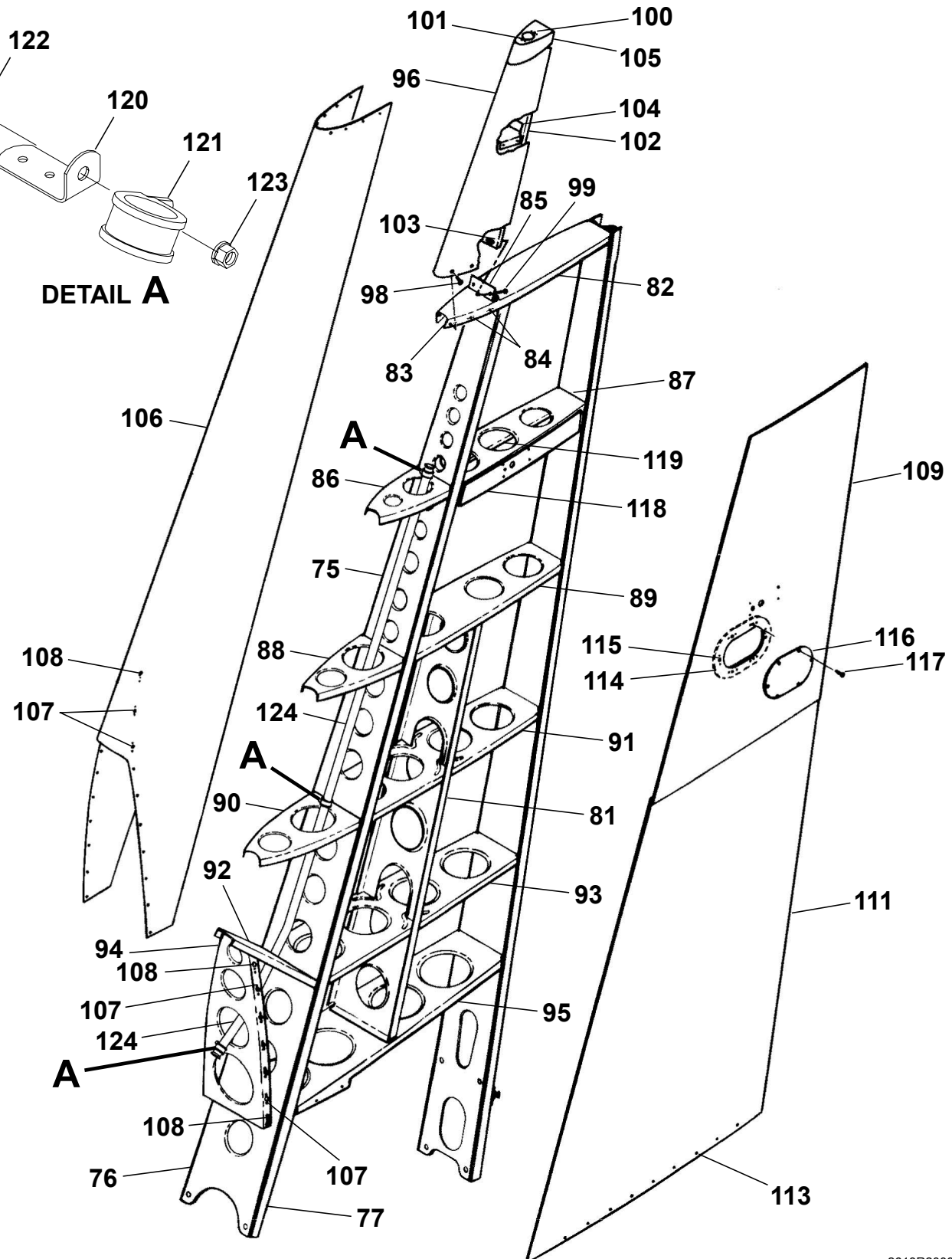
VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
 AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
17	MS27641-4	.	.	.	BEARING				(208B) 0001 & ON	01
18	2631046-1	.	.	.	RUDDER HINGE ASSEMBLY - LOWER				(208B) 0001 & ON	01
19	NAS428H4A12	.	.	.	BOLT - RUDDER STOP				(208B) 0001 & ON	02
- 20	NAS1423-4	.	.	.	JAMB NUT				(208B) 0001 & ON	02
- 21	2631046-9	.	.	.	BRACKET ASSEMBLY - LEFT				(208B) 0001 & ON	01
- 22	2631046-8	.	.	.	BRACKET ASSEMBLY - RIGHT				(208B) 0001 & ON	01
23	MS27641-4	.	.	.	BEARING				(208B) 0001 & ON	01
24	2631021-12	.	.	.	SPAR ASSEMBLY - AFT				(208B) 0001 & ON	01
25	2631021-15	.	.	.	SPAR WEB - .025 2024 T3				(208B) 0001 & ON	01
26	2631021-13	.	.	.	SPAR CAP - LEFT S2462-6				(208B) 0001 & ON	01
- 27	2631021-5	.	.	.	SPAR STRAP - LEFT S2603-1				(208B) 0001 & ON	01
28	2631021-14	.	.	.	SPAR CAP - RIGHT S2462-6				(208B) 0001 & ON	01
- 29	2631021-6	.	.	.	SPAR STRAP - RIGHT S2603-1				(208B) 0001 & ON	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24649



VERTICAL FIN INSTALLATION
 Figure 04. (Sheet 2)

2613R2003
 A2631T1005

CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2631022-1	.	.	.	FRONT SPAR ASSEMBLY				(208B) 0001 & ON	01
76	2631022-2	.	.	.	SPAR WEB - .040 2024 T42				(208B) 0001 & ON	01
77	2631022-5	.	.	.	SPAR CAP - LEFT S1965-4				(208B) 0001 & ON	01
- 78	2631022-3	.	.	.	SPAR STRAP - LEFT S2603-1				(208B) 0001 & ON	01
- 79	2631022-6	.	.	.	SPAR CAP - RIGHT S1965-1				(208B) 0001 & ON	01
- 80	2631022-4	.	.	.	SPAR STRAP - RIGHT S2603-1				(208B) 0001 & ON	01
81	2631005-1	.	.	.	AUXILIARY SPAR				(208B) 0001 & ON	01
82	2631042-4	.	.	.	RIB ASSEMBLY - WL 207.50				(208B) 0001 & ON	01
83	MS21053L08	.	.	.	NUTPLATE				(208B) 0001 & ON	02
84	MS21049L08	.	.	.	NUTPLATE				(208B) 0001 & ON	04
85	2631042-3	.	.	.	CLIP ANGLE				(208B) 0001 & ON	01
86	2631009-3	.	.	.	NOSE RIB - LEADING EDGE WL 191.00 .025 2024 T42				(208B) 0001 & ON	01
87	2631006-2	.	.	.	RIB - WL 191.00 .025 2024 T42				(208B) 0319 - 2001	01
- 87A	2631006-3	.	.	.	RIB - WL 191.00 .025 2024 T42				(208B) 2002 & ON	01
88	2631009-2	.	.	.	NOSE RIB - LEADING EDGE WL 176.00 .025 2024 T42				(208B) 0001 & ON	01
89	2631007-1	.	.	.	RIB - WL 176.00 .032 2024 T42				(208B) 0001 & ON	01
90	2631009-1	.	.	.	NOSE RIB - LEADING EDGE WL 162.00 .025 2024 T42				(208B) 0001 & ON	01
91	2631008-1	.	.	.	FIN RIB - WL 162.00 .032 2024 T42				(208B) 0001 & ON	01
92	2631033-1	.	.	.	RIB - CANT WL 148.00 .020 2024 T42				(208B) 0001 & ON	01
93	2631008-2	.	.	.	FIN RIB - WL 148.00 .032 2024 T42				(208B) 0001 & ON	01
94	2631032-1	.	.	.	RIB - DORSAL ATTACHMENT .032 2024 T42				(208B) 0001 & ON	01
95	2631020-1	.	.	.	RIB ASSEMBLY - CANT WL 136.33 .025 2024 T42				(208B) 0001 & ON	01
96	2631039-1	.	.	.	TIP ASSEMBLY - VERTICAL FIN W/FLASHING BEACON FOR SPARES ORDER (MUST REPLACE WITH): 2631039-15				(208B) 0319 - 0397	NP
- 96A	2631039-9	.	.	.	TIP ASSEMBLY - VERTICAL FIN -W/FLASHING BEACON FOR SPARES ORDER (MUST REPLACE WITH): 2631039-15				(208B) 0398 - 0929	NP
- 96B	2631039-13	.	.	.	TIP ASSEMBLY - VERTICAL FIN - FOR SPARES ORDER (MUST REPLACE WITH): 2631039-15				(208B) 0930 - 2001	NP
- 96C	2631039-15	.	.	.	TIP ASSEMBLY - VERTICAL FIN SPARES REPLACEMENT FOR: 2631039-1 2631039-9 2631039-13				(208B) 2002 & ON	01
- 97	2631039-7	.	.	.	TIP ASSEMBLY - VERTICAL FIN -W/O FLASHING BEACON FOR SPARES ORDER (MUST REPLACE WITH): 2631039-10				(208B) 0180 - 0397	NP
- 97A	2631039-10	.	.	.	TIP ASSEMBLY - VERTICAL FIN -W/O FLASHING BEACON SPARES REPLACEMENT FOR: 2631039-7 ATTACHING PARTS				(208B) 0398 - 1026	01
98	MS24694-S5	.	.	.	SCREW				(208B) 0001 & ON	06
NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER REFER 2630000 DDA06633										
99	AN3-3	.	.	.	BOLT				(208B) 0001 & ON	02
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- ITEM NOT ILLUSTRATED

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MODEL 208
ILLUSTRATED PARTS CATALOG

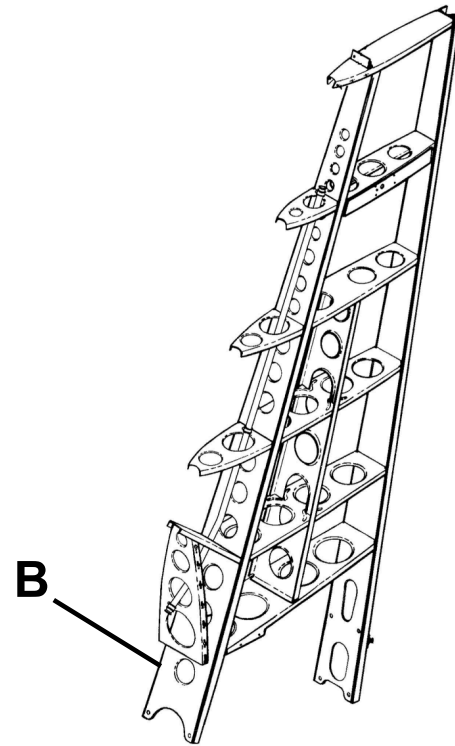
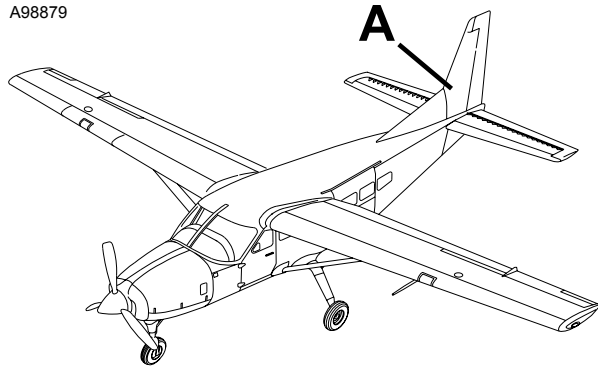
VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

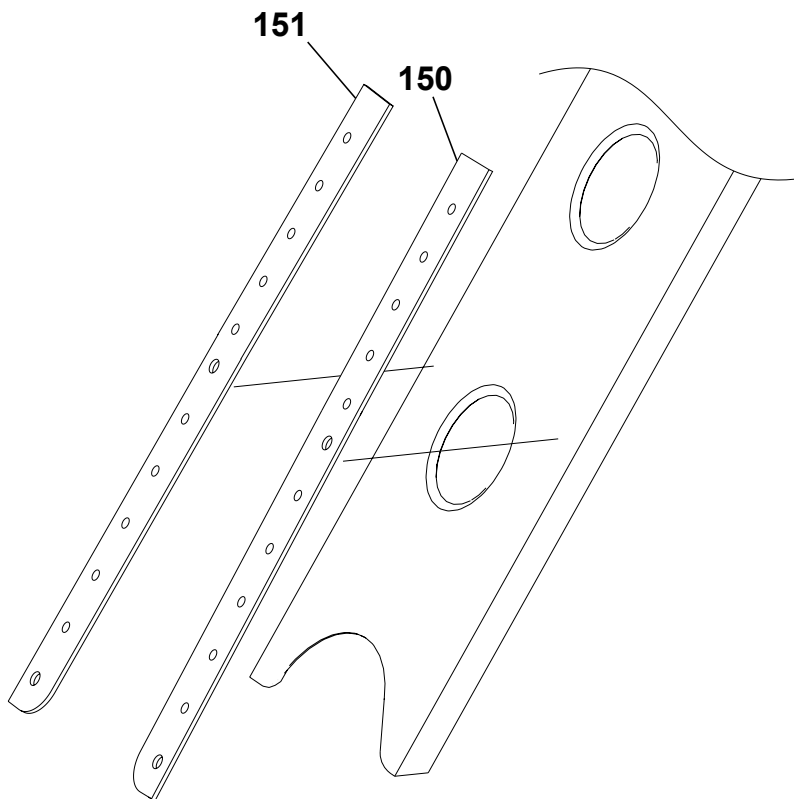
ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
100	MS21047L08	.	.	.	NUTPLATE				(208B) 0001 & ON	01
101	MS21069L08	.	.	.	NUTPLATE			71785	(208B) 0001 & ON	01
102	2631043-1	.	.	.	SPAR ASSEMBLY - VERTICAL FIN TIP FOR SPARES ORDER (MUST REPLACE WITH): 2631043-3				(208B) 0319 - 0929	NP
- 102A	2631043-3	.	.	.	SPAR ASSEMBLY - VERTICAL FIN TIP SPARES REPLACEMENT FOR: 2631043-1				(208B) 0930 & ON	01
103	MS21051L08	.	.	.	NUTPLATE				(208B) 0001 & ON	02
104	2631044-1	.	.	.	RIB FOR SPARES ORDER (MUST REPLACE WITH): 2631044-2				(208B) 0319 - 0929	NP
- 104A	2631044-2	.	.	.	RIB SPARES REPLACEMENT FOR: 2631044-1				(208B) 0930 & ON	01
105	2631039-5	.	.	.	CAP ASSEMBLY - W/FLASHING BEACON				(208B) 0001 & ON	01
- 105A	2631039-8	.	.	.	CAP - W/O FLASHING BEACON				(208B) 0180 - 0397	01
106	2631000-15	.	.	.	SKIN - LEADING EDGE .025 2024 T3				(208B) 0001 & ON	01
107	MS21047L3	.	.	.	NUTPLATE			13499	(208B) 0001 & ON	14
108	NAS682A3	.	.	.	NUTPLATE				(208B) 0001 & ON	06
109	2631000-11	.	.	.	SKIN - UPPER LEFT .020 2024 T42				(208B) 0001 & ON	01
- 110	2631000-12	.	.	.	SKIN - UPPER RIGHT .020 2024 T42				(208B) 0001 & ON	01
111	2631000-7	.	.	.	SKIN ASSEMBLY - LOWER LEFT .025 2024 T42				(208B) 0319 - 0932	01
- 111A	2631000-21	.	.	.	SKIN ASSEMBLY - LOWER LEFT .025 2024 T42				(208B) 0933 & ON	01
- 112	2631000-8	.	.	.	SKIN ASSEMBLY - LOWER RIGHT .025 2024 T42				(208B) 0319 - 0932	01
- 112A	2631000-22	.	.	.	SKIN ASSEMBLY - LOWER RIGHT .025 2024 T42				(208B) 0933 & ON	01
113	MS21059L3	.	.	.	NUTPLATE				(208B) 0319 - 2001	18
- 113A	MS21059L3K	.	.	.	NUTPLATE				(208B) 2002 & ON	18
114	2531062-2	.	.	.	DOUBLER ASSEMBLY - LEFT ONLY .040 2024 T42				(208B) 0001 & ON	01
115	NAS681A08	.	.	.	NUTPLATE				(208B) 0001 & ON	06
116	2531062-1	.	.	.	COVER - LEFT ONLY .020 2024 T42 ATTACHING PARTS				(208B) 0001 & ON	01
117	MS24693-S48	.	.	.	SCREW --*--				(208B) 0001 & ON	06
118	2631034-1	.	.	.	SUPPORT - ANTENNA LEFT				(208B) 0319 - 2001	01
- 118A	2631050-1	.	.	.	SUPPORT - ANTENNA LEFT				(208B) 2002 & ON	01
119	2631034-2	.	.	.	SUPPORT - ANTENNA RIGHT				(208B) 0319 - 2001	01
- 119A	2631050-2	.	.	.	SUPPORT - ANTENNA RIGHT				(208B) 2002 & ON	01
120	S3050-6	.	.	.	BRACKET				(208B) 2000 & ON	03
121	MS21919WCJ12	.	.	.	CLAMP ALTERNATE SPARE (INTERCHANGEABLE WITH): AS21919WCJ12				(208B) 2000 & ON	03
- 121A	AS21919WCJ12	.	.	.	CLAMP ALTERNATE SPARE (INTERCHANGEABLE WITH): MS21919WCJ12				(208B) 0001 & ON	08
122	AN525-10R8	.	.	.	SCREW				(208B) 2000 & ON	03
123	MS21042-3	.	.	.	NUT				(208B) 2000 & ON	03
124	2601517-2	.	.	.	CONDUIT - VT TKS				(208B) 2000 & ON	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

A98879



DETAIL A



DETAIL B

VERTICAL FIN INSTALLATION
Figure 04. (Sheet 3)

2610T7002
A26122008
B26122008

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
 AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
150	DDA06717-3	.	SHIM - LEFT						(208B) 5179 - 5179	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150A	DDA06721-3	.	SHIM - LEFT						(208B) 5181 - 5181	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150B	DDA06723-3	.	SHIM - LEFT						(208B) 5147 - 5147	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150C	DDA06724-3	.	SHIM - LEFT						(208B) 5172 - 5172	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150D	DDA06726-3	.	SHIM - LEFT						(208B) 5182 - 5182	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150E	DDA06727-3	.	SHIM - LEFT						(208B) 5183 - 5183	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150F	DDA06728-3	.	SHIM - LEFT						(208B) 5184 - 5184	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150G	DDA06729-3	.	SHIM - LEFT						(208B) 5185 - 5185	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150H	DDA06730-3	.	SHIM - LEFT						(208B) 5186 - 5186	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150J	DDA06731-3	.	SHIM - LEFT						(208B) 5187 - 5187	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150K	DDA06732-3	.	SHIM - LEFT						(208B) 5188 - 5188	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150L	DDA06733-3	.	SHIM - LEFT						(208B) 5189 - 5189	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150M	DDA06734-3	.	SHIM - LEFT						(208B) 5190 - 5190	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150N	DDA06735-3	.	SHIM - LEFT						(208B) 5191 - 5191	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150P	DDA06737-3	.	SHIM - LEFT						(208B) 5124 - 5124	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150Q	DDA06738-3	.	SHIM - LEFT						(208B) 5155 - 5155	01
			NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000							
- 150R	DDA06739-3	.	SHIM - LEFT						(208B) 5160 - 5160	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
 AND SK208-105 AND SK208-99**

		NOMENCLATURE								UNITS PER ASSY
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 150S	DDA06740-3	.	SHIM	-	LEFT				(208B) 5161 - 5161	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 150T	DDA06741-3	.	SHIM	-	LEFT				(208B) 5164 - 5164	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 150U	DDA06744-3	.	SHIM	-	LEFT				(208B) 5192 - 5192	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 150V	DDA06745-3	.	SHIM	-	LEFT				(208B) 5193 - 5193	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 150W	DDA06746-3	.	SHIM	-	LEFT				(208B) 5194 - 5194	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
151	DDA06717-2	.	SHIM	-	RIGHT				(208B) 5179 - 5179	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151A	DDA06721-2	.	SHIM	-	RIGHT				(208B) 5181 - 5181	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151B	DDA06723-2	.	SHIM	-	RIGHT				(208B) 5147 - 5147	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151C	DDA06724-2	.	SHIM	-	RIGHT				(208B) 5172 - 5172	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151D	DDA06726-2	.	SHIM	-	RIGHT				(208B) 5182 - 5182	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151E	DDA06727-2	.	SHIM	-	RIGHT				(208B) 5183 - 5183	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151F	DDA06728-2	.	SHIM	-	RIGHT				(208B) 5184 - 5184	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151G	DDA06729-2	.	SHIM	-	RIGHT				(208B) 5185 - 5185	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151H	DDA06730-2	.	SHIM	-	RIGHT				(208B) 5186 - 5186	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151J	DDA06731-2	.	SHIM	-	RIGHT				(208B) 5187 - 5187	01
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000								
- 151K	DDA06732-2	.	SHIM	-	RIGHT				(208B) 5188 - 5188	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

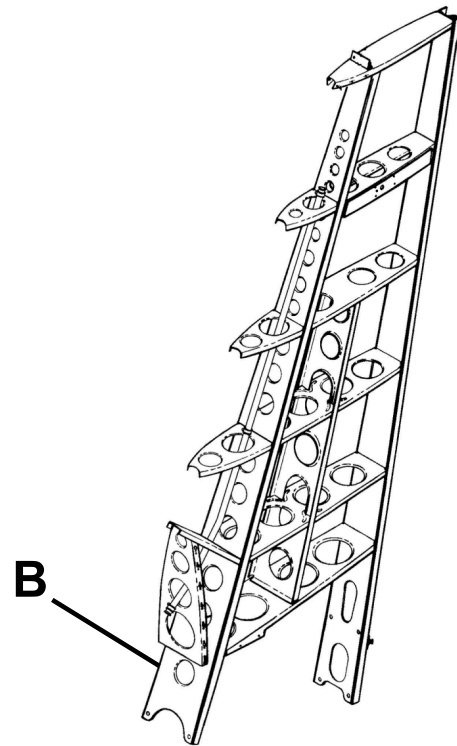
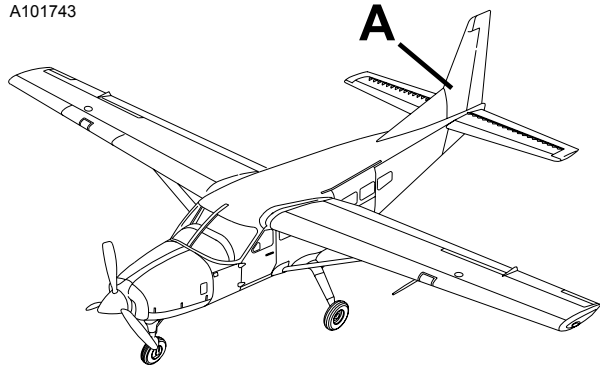
VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
 AND SK208-105 AND SK208-99**

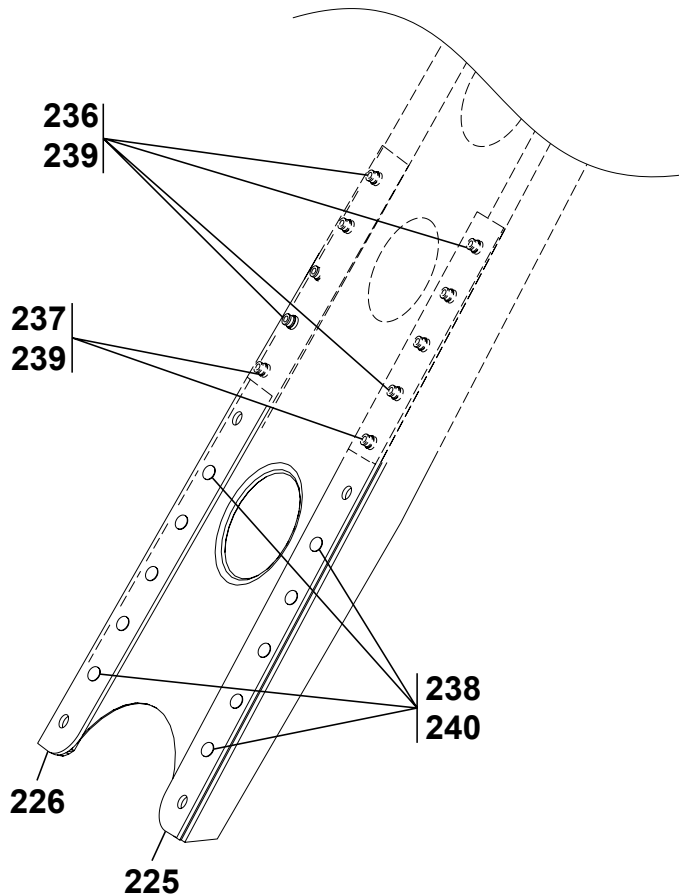
		NOMENCLATURE									UNITS PER ASSY
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151L	DDA06733-2	.	SHIM	-	RIGHT				(208B) 5189 - 5189	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151M	DDA06734-2	.	SHIM	-	RIGHT				(208B) 5190 - 5190	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151N	DDA06735-2	.	SHIM	-	RIGHT				(208B) 5191 - 5191	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151P	DDA06737-2	.	SHIM	-	RIGHT				(208B) 5124 - 5124	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151Q	DDA06738-2	.	SHIM	-	RIGHT				(208B) 5155 - 5155	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151R	DDA06739-2	.	SHIM	-	RIGHT				(208B) 5160 - 5160	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151S	DDA06740-2	.	SHIM	-	RIGHT				(208B) 5161 - 5161	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151T	DDA06741-2	.	SHIM	-	RIGHT				(208B) 5164 - 5164	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151U	DDA06744-2	.	SHIM	-	RIGHT				(208B) 5192 - 5192	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151V	DDA06745-2	.	SHIM	-	RIGHT				(208B) 5193 - 5193	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- 151W	DDA06746-2	.	SHIM	-	RIGHT				(208B) 5194 - 5194	01	
		NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2631000									
- ITEM NOT ILLUSTRATED											

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A101743



DETAIL A



DETAIL B

VERTICAL FIN INSTALLATION
Figure 04. (Sheet 4)

2610T7002
 A26122008
 B26122008

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
225	2693003-1	.	SHIM - LEFT 0.020 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
226	2693003-2	.	SHIM - RIGHT 0.020 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 226A	2693003-4	.	SHIM - RIGHT 0.040 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 227	2693003-3	.	SHIM - LEFT 0.040 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 228	2693003-5	.	SHIM - LEFT 0.063 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 229	2693003-6	.	SHIM - RIGHT 0.063 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 230	2693003-7	.	SHIM - LEFT 0.080 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 231	2693003-8	.	SHIM - RIGHT 0.080 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 232	2693003-9	.	SHIM - LEFT 0.100 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 233	2693003-10	.	SHIM - RIGHT 0.100 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 234	2693003-11	.	SHIM - LEFT 0.120 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
- 235	2693003-12	.	SHIM - RIGHT 0.120 IN						(208) *0547 - 0568 (208B) *5005 - 5178	AR
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
			ATTACHING PARTS							
236	HL10VBJS-4	.	PIN					73197	(208) *0547 - 0568 (208B) *5005 - 5178	08
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
237	HL10VBJS-5	.	PIN					73197	(208) *0547 - 0568 (208B) *5005 - 5178	02
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
238	HL11VBJS-5	.	PIN					73197	(208) *0547 - 0568 (208B) *5005 - 5178	10
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
239	HL82-5ADW	.	COLLAR					73197	(208) *0547 - 0568 (208B) *5005 - 5178	10
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01							
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							

- ITEM NOT ILLUSTRATED

CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

VERTICAL FIN INSTALLATION

AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
240	HL82-6ADW	.	COLLAR					73197	(208) *0547 - 0568	10
			* AIRPLANES (208) 0547 THRU 0568 INCORPORATING CAB-55-01						(208B) *5005 - 5178	
			* AIRPLANES (208B) 5005 THRU 5178 INCORPORATING CAB-55-01							
			--*							

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

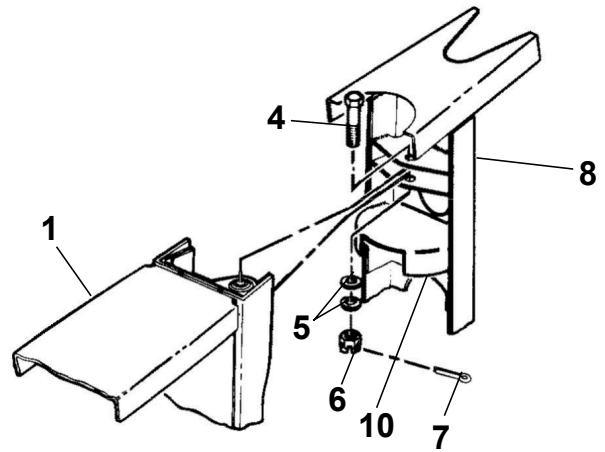
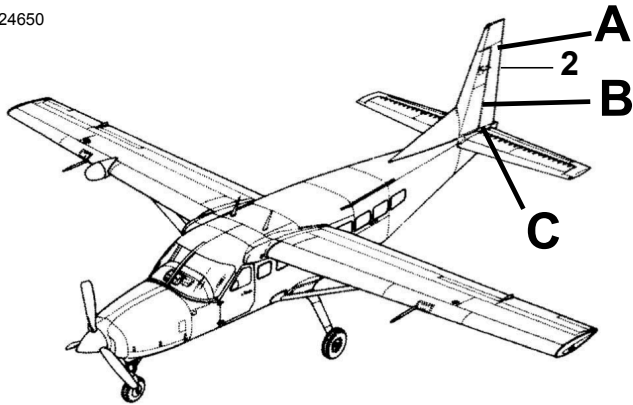
55-40-00

RUDDER INSTALLATION

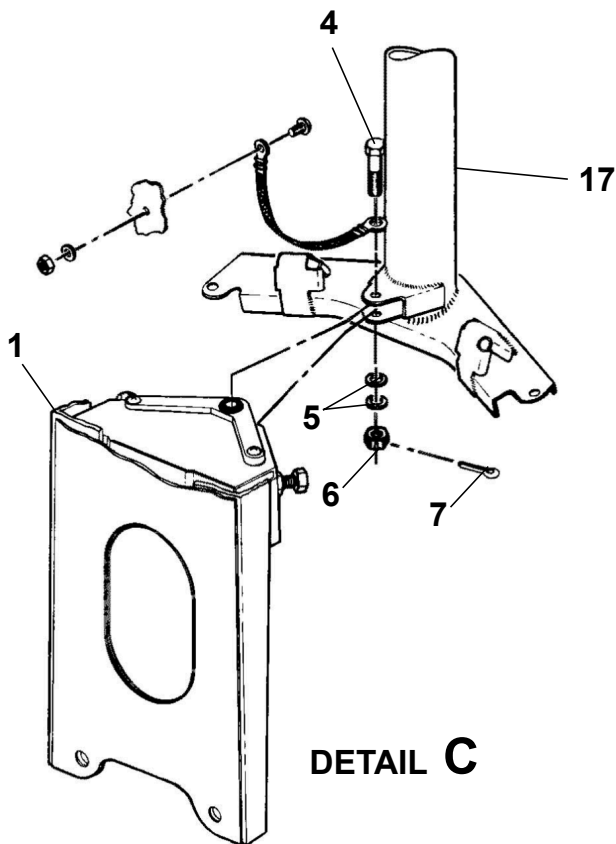
**AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING SK208-104 AND
SK208-105 AND SK208-13 AND SK208-99**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

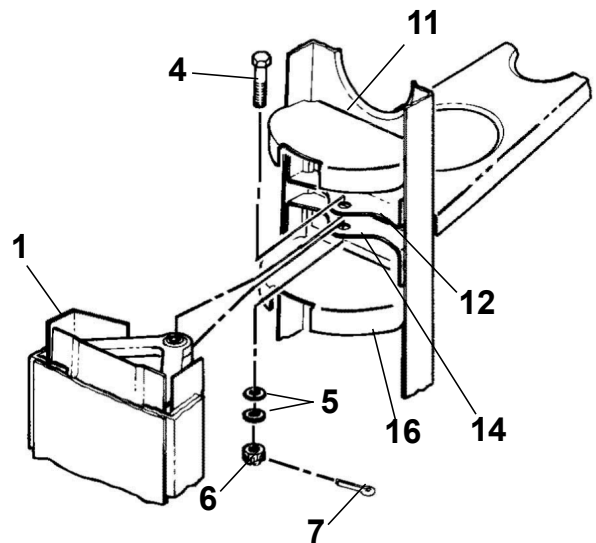
A24650



DETAIL A



DETAIL C



DETAIL B

RUDDER INSTALLATION
Figure 01. (Sheet 1)

26107001
 A26331006
 B26331007
 C26331005

Figure 01
 Page 2
55-40-00 Nov 4, 2021

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION

**AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-13
 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	VERTICAL FIN INSTALLATION							RF
		.	REFER TO 55-30-00 FIGURE 01							
2	2633000-11	.	RUDDER ASSEMBLY						(208) 0001 - 0016	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633000-204							
		.	NOTE: WHEN REPLACING THE 2633000-11 OR -18 RUDDER ASSEMBLY WITH THE 2633063-204 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							
- 3	2633000-18	.	RUDDER ASSEMBLY						(208) 0017 - 0028	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633000-204							
		.	NOTE: WHEN REPLACING THE 2633000-11 OR -18 RUDDER ASSEMBLY WITH THE 2633063-204 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							
- 3A	2633000-202	.	RUDDER ASSEMBLY - SPARES						(208) 0001 - 0028	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633000-204							
- 3B	2633000-204	.	RUDDER ASSEMBLY - SPARES						(208) 0001 - 0028	01
		.	SPARES REPLACEMENT FOR:							
		.	2633000-11							
		.	2633000-18							
		.	2633000-202							
		.	ATTACHING PARTS							
4	AN4-11	.	BOLT						(208) 0001 - 0028	03
5	NAS1149F0463P	.	WASHER			99321			(208) 0001 - 0028	06
6	MS17825-4	.	NUT						(208) 0001 - 0028	03
7	MS24665-134	.	COTTER PIN						(208) 0001 - 0028	03
		.	--*--							
8	2633034-1	.	HINGE ASSEMBLY - UPPER						(208) 0001 - 0016	01
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633034-5							
- 9	2633034-5	.	HINGE ASSEMBLY - UPPER						(208) 0017 - 0028	01
		.	SPARES REPLACEMENT FOR:							
		.	2633034-1							
10	2633024-1	.	RIB - WL 204.38 .020 2024 T42						(208) 0001 - 0028	01
11	2633024-2	.	RIB - WL 164.13 .020 2024 T42						(208) 0001 - 0028	01
12	2631013-2	.	BRACKET - UPPER CENTER						(208) 0001 - 0016	01
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2631013-4							
- 13	2631013-4	.	BRACKET - UPPER CENTER .050 2024 T42						(208) 0017 - 0028	01
		.	SPARES REPLACEMENT FOR:							
		.	2631013-2							
14	2631013-1	.	BRACKET - LOWER CENTER						(208) 0001 - 0016	01
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2631013-3							
- 15	2631013-3	.	BRACKET - LOWER CENTER .050 2024 T42						(208) 0017 - 0028	01
		.	SPARES REPLACEMENT FOR:							
		.	2631013-1							
16	2633024-3	.	RIB - WL 160.13 .020 2024 T42						(208) 0001 - 0028	01
- ITEM NOT ILLUSTRATED										

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 ILLUSTRATED PARTS CATALOG

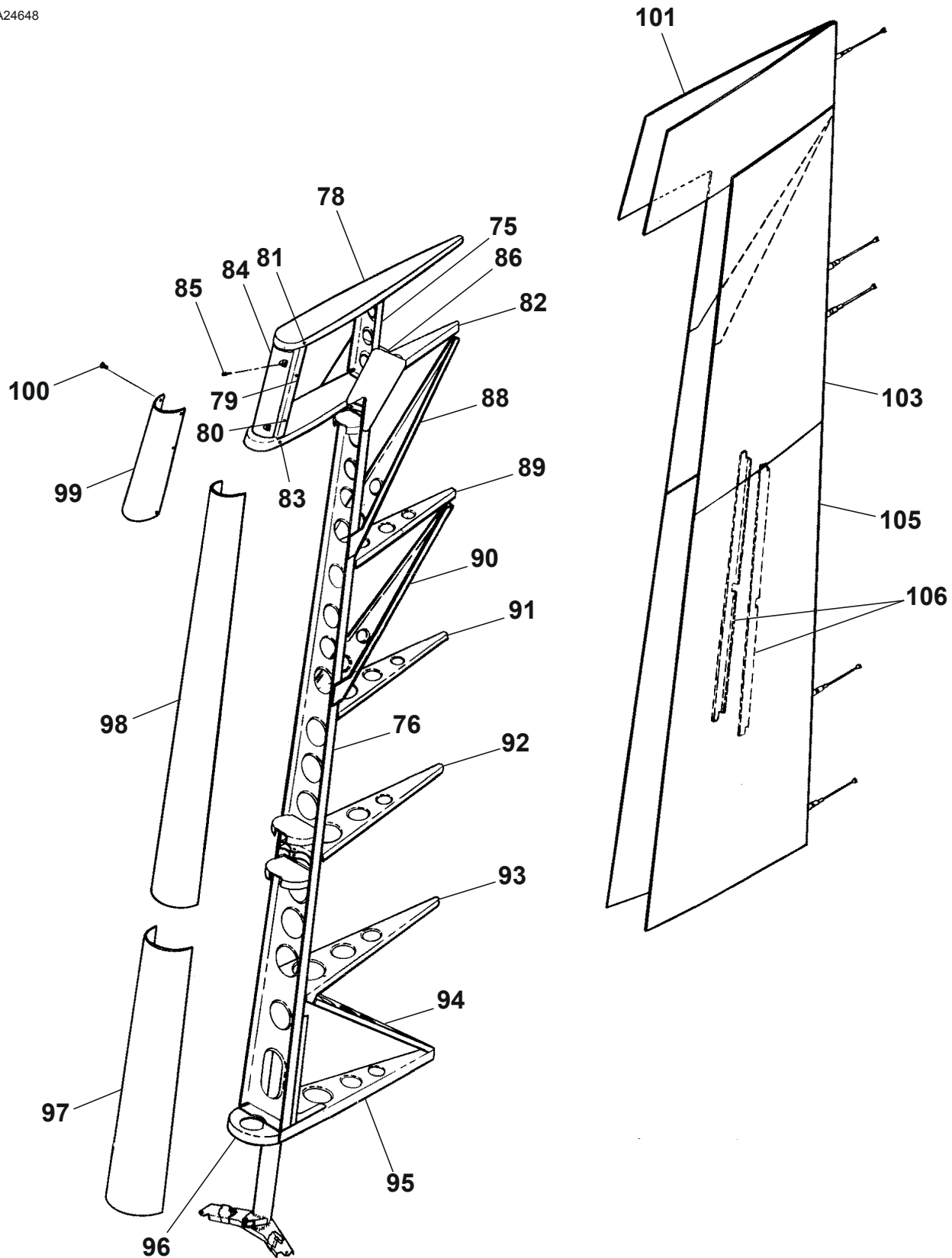
RUDDER INSTALLATION

**AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-13
 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
17	2633022-1	.	.						(208) 0001 - 0028	NP
- 18	2633066-3	.	.						(208) 0001 - 0028	NP
- 18A	2633066-5	.	.						(208) 0001 - 0028	01
- 19	5522876-1	.	.	.					(208) 0001 - 0028	02
- 20	NAS1149F0663P	.	.	.					(208) 0001 - 0028	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

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RUDDER INSTALLATION
 Figure 01. (Sheet 2)

26332003

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION

**AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-13
AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633005-1	.	.	SPAR - RUDDER UPPER .025 2024 T3					(208) 0001 - 0028	01
76	2633025-1	.	.	SPAR - RUDDER .032 2024 T3					(208) 0001 - 0016	01
				FOR SPARES ORDER (MUST REPLACE WITH): 2633025-2						
- 77	2633025-2	.	.	RUDDER SPAR - .032 2024 T3					(208) 0017 - 0028	01
				SPARES REPLACEMENT FOR: 2633025-1						
78	2633007-1	.	.	RIB - WL 217.50 .032 2024 T3					(208) 0001 - 0028	01
79	2633008-1	.	.	SUPPORT ASSEMBLY - BALANCE WEIGHT .032 2024 T42					(208) 0001 - 0028	01
80	MS21047L3K	.	.	NUTPLATE					(208) 0001 - 0028	08
81	MS21071L3	.	.	NUTPLATE					(208) 0001 - 0028	02
82	2633006-1	.	.	RIB ASSEMBLY - WL 208.50 .032 2024 T42					(208) 0001 - 0028	01
83	MS21047L3K	.	.	NUTPLATE					(208) 0001 - 0028	02
84	2633029-4	.	.	BALANCE WEIGHT - RUDDER					(208) 0001 - 0028	NP
				FOR SPARES ORDER (MUST REPLACE WITH): 2633029-6						
- 84A	2633029-6	.	.	BALANCE WEIGHT - RUDDER					(208) 0001 - 0028	01
				SPARES REPLACEMENT FOR: 2633029-4						
				ATTACHING PARTS						
85	AN3-10A	.	.	BOLT					(208) 0001 - 0028	04
				--*--						
86	2633033-1	.	.	GUSSET - RUDDER					(208) 0001 - 0016	02
				FOR SPARES ORDER (MUST REPLACE WITH): 2633033-2						
- 87	2633033-2	.	.	GUSSET - RUDDER .025 2024 T42					(208) 0017 - 0028	02
				SPARES REPLACEMENT FOR: 2633033-1						
88	2633032-1	.	.	RIB - CANTED WL 191.02 .025 2924 T42					(208) 0001 - 0028	01
89	2633004-1	.	.	RIB - WL 191.00 .020 2924 T42					(208) 0001 - 0028	01
90	2633039-1	.	.	RIB - CANTED WL 176.64 .025 2024 T42					(208) 0007 - 0028	01
91	2633003-1	.	.	RIB - WL 176.00 .020 2024 T42					(208) 0001 - 0028	01
92	2633002-1	.	.	RIB - WL 162.00 .020 2024 T42					(208) 0001 - 0028	01
93	2633001-1	.	.	RIB - WL 148.00 .020 2024 T42					(208) 0001 - 0028	01
94	2633028-1	.	.	RIB - CANTED WL 148.00 .020 2024 T42					(208) 0001 - 0028	01
95	2633016-1	.	.	RIB - CANTED WL 134.99 .032 2024 T42					(208) 0001 - 0028	01
96	2633013-1	.	.	RIB - NOSE .032 2924 T42					(208) 0001 - 0028	01
97	2633000-10	.	.	SKIN - NOSE LOWER .020 2024 T42					(208) 0001 - 0028	01
98	2633000-6	.	.	SKIN - NOSE UPPER .020 2024 T42					(208) 0001 - 0028	01
99	2633000-7	.	.	SKIN - NOSE BALANCE WEIGHT .016 2024 T42					(208) 0001 - 0028	01
				ATTACHING PARTS						
100	AN525-10R6	.	.	SCREW					(208) 0001 - 0028	08
				--*--						
101	2633000-2	.	.	SKIN - UPPER .025 2024 T42					(208) 0001 - 0028	01
				FOR SPARES ORDER (MUST REPLACE WITH): 2633000-20						
- 102	2633000-20	.	.	SKIN - UPPER .025 2024 T42					(208) 0001 - 0028	01
				SPARES REPLACEMENT FOR: 2633000-2						

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION

**AIRPLANES (208) 0001 THRU 0028 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-13
 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
103	2633000-3	.	.	SKIN - CENTER .016 2024 T42					(208) 0001 - 0028	01
				FOR SPARES ORDER (MUST REPLACE WITH):						
				2633000-23						
- 104	2633000-23	.	.	SKIN ASSEMBLY - CENTER .016 2024 T42					(208) 0001 - 0028	01
				SPARES REPLACEMENT FOR:						
				2633000-3						
105	2633000-26	.	.	SKIN ASSEMBLY - LOWER .020 2024 T42					(208) 0001 - 0028	01
106	2633000-12	.	.	STIFFENER - .016 2024 T42					(208) 0001 - 0028	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

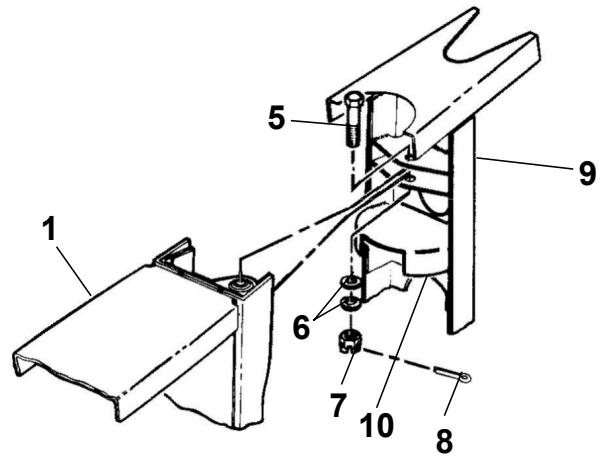
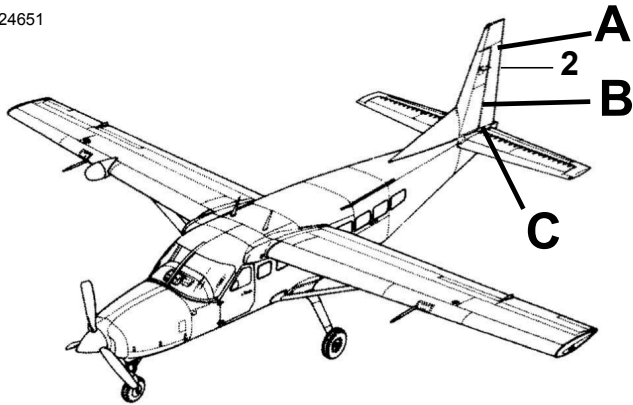
55-40-00

RUDDER INSTALLATION - 208

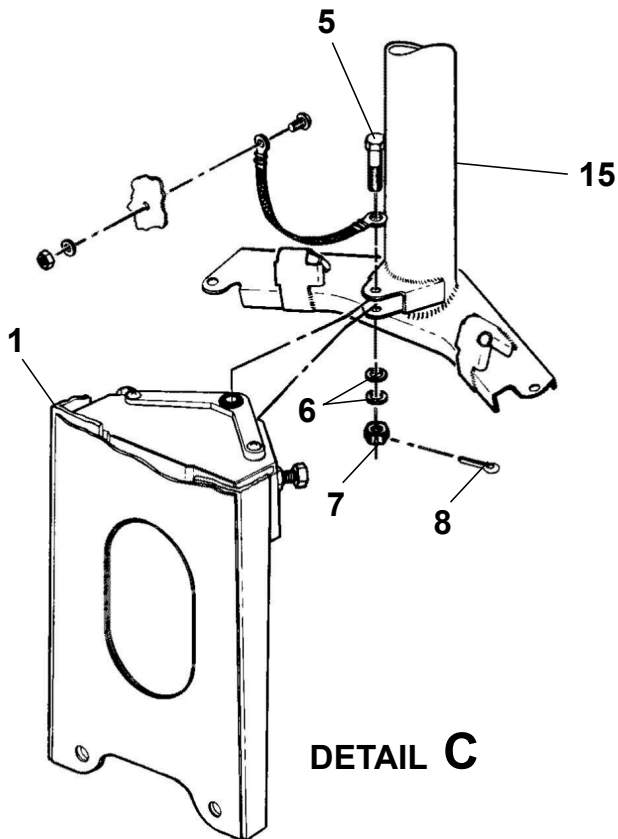
**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-13 AND NOT
INCORPORATING SK208-104 AND SK208-105 AND SK208-99 AND
AIRPLANES (208) 0029 THRU 0221 NOT INCORPORATING SK208-104 AND
SK208-105 AND SK208-99**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

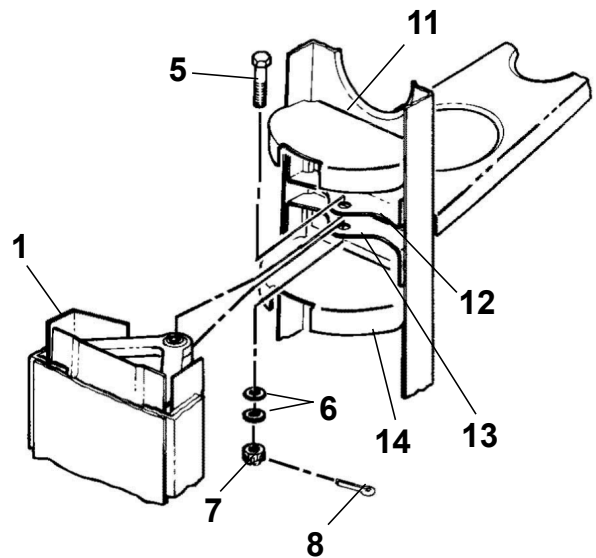
A24651



DETAIL A



DETAIL C



DETAIL B

RUDDER INSTALLATION - 208
Figure 02. (Sheet 1)

26107001
 A26331006
 B26331007
 C26331005

Figure 02
 Page 2
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CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION - 208

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-13 AND NOT INCORPORATING SK208-104
 AND SK208-105 AND SK208-99 AND AIRPLANES (208) 0029 THRU 0221 NOT INCORPORATING
 SK208-104 AND SK208-105 AND SK208-99**

		NOMENCLATURE								UNITS PER ASSY	
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
1		.	VERTICAL FIN INSTALLATION REFER TO 53-30-00 FIGURE 02								RF
2	2633000-13	.	RUDDER ASSEMBLY FOR SPARES ORDER: 2633000-203 NOTE: WHEN REPLACING THE 2633000-13, -31, OR -33 RUDDER ASSEMBLY WITH THE 2633063-203 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105. NOTE: AIRPLANES -0007 THRU -0199 AND AIRPLANES -0001 THRU -0028 INCORPORATING SK 208-13.							(208) 0007 - 0199	NP
- 3	2633000-31	.	RUDDER ASSEMBLY FOR SPARES ORDER: 2633000-203 NOTE: WHEN REPLACING THE 2633000-13, -31, OR -33 RUDDER ASSEMBLY WITH THE 2633063-203 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0200 - 0215	NP
- 4	2633000-33	.	RUDDER ASSEMBLY FOR SPARES ORDER: 2633000-203 NOTE: WHEN REPLACING THE 2633000-13, -31, OR -33 RUDDER ASSEMBLY WITH THE 2633063-203 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0216 - 0221	NP
- 4A	2633000-39	.	RUDDER ASSEMBLY FOR SPARES ORDER: 2633000-203							(208) 0001 - 0221 (208) 0029 - 0221	NP
- 4B	2633000-203	.	RUDDER ASSEMBLY SPARES ONLY FOR: 2633000-13 2633000-31 2633000-33 2633000-39 ATTACHING PARTS							(208) 0001 - 0221 (208) 0029 - 0221	01
5	AN4-11	.	BOLT							(208) 0001 - 0221 (208) 0029 - 0221	03
6	NAS1149F0463P	.	WASHER							99321 (208) 0001 - 0221 (208) 0029 - 0221	06
7	MS17825-4	.	NUT							(208) 0001 - 0221 (208) 0029 - 0221	03
8	MS24665-134	.	COTTER PIN							(208) 0001 - 0221 (208) 0029 - 0221	03
			--*--								
9	2633034-5	.	.	HINGE ASSEMBLY - UPPER						(208) 0001 - 0221 (208) 0029 - 0221	01
10	2633024-1	.	.	RIB - WL 204.38 .020 2024 T42						(208) 0001 - 0221 (208) 0029 - 0221	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

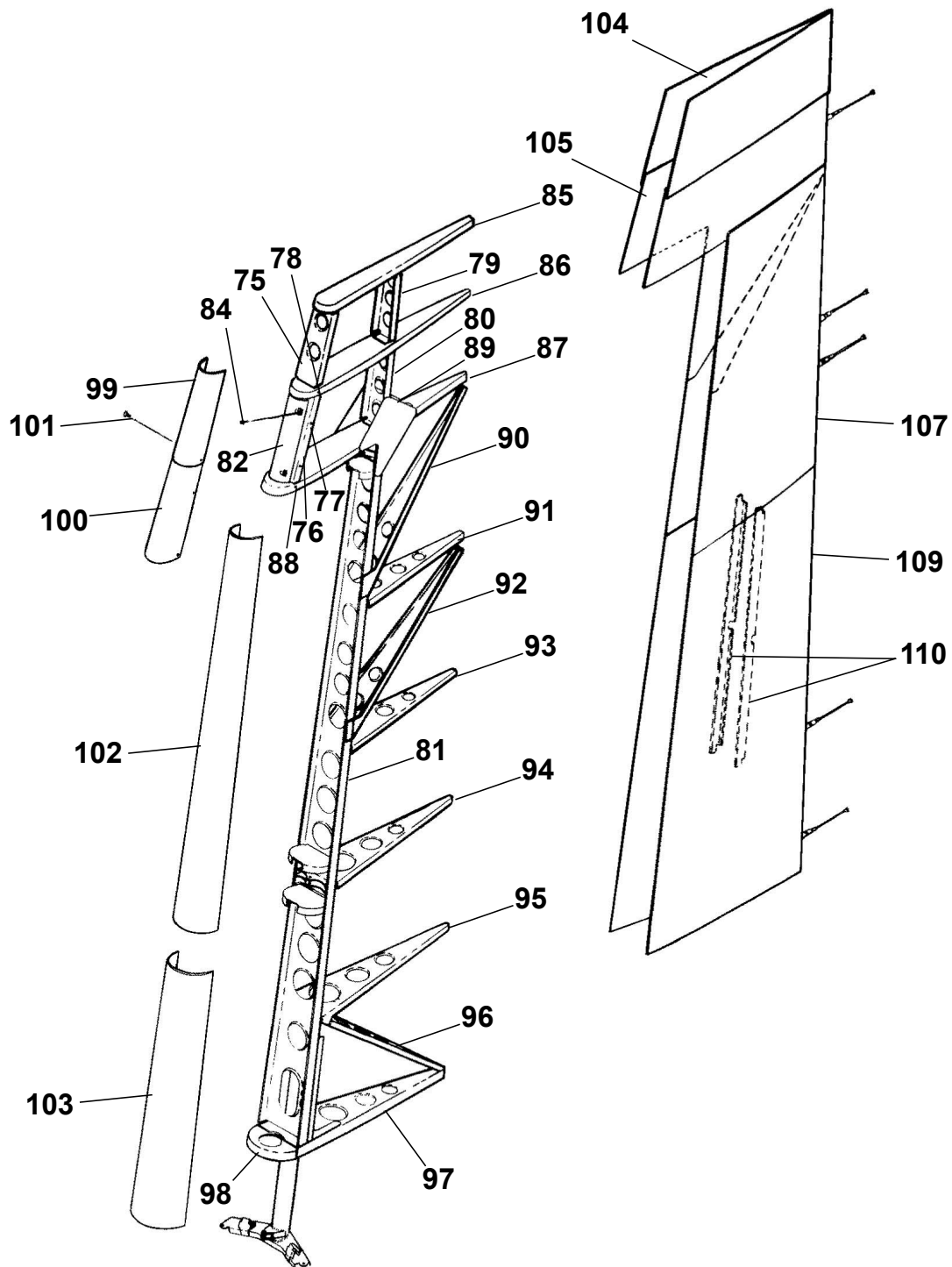
RUDDER INSTALLATION - 208

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-13 AND NOT INCORPORATING SK208-104
 AND SK208-105 AND SK208-99 AND AIRPLANES (208) 0029 THRU 0221 NOT INCORPORATING
 SK208-104 AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
11	2633024-2	.	.	.	RIB - WL 164.13 .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
12	2631013-4	.	.	.	BRACKET - HINGE UPPER CENTER .050 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
13	2631013-3	.	.	.	BRACKET - HINGE LOWER CENTER .050 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
14	2633024-3	.	.	.	RIB - WL 160.13 .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
15	2633022-1	.	.	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5				(208) 0007 - 0199	NP
- 16	2633022-3	.	.	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5				(208) 0200 - 0217	NP
- 17	2633066-3	.	.	.	TORQUE TUBE ASSEMBLY - RUDDER SPARES FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5				(208) 0001 - 0221 (208) 0029 - 0221	NP
- 18	2633066-5	.	.	.	TORQUE TUBE ASSEMBLY - RUDDER SPARES SPARES REPLACEMENT FOR: 2633022-1 2633022-3 2633066-3				(208) 0001 - 0221 (208) 0029 - 0221	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

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RUDDER INSTALLATION - 208
 Figure 02. (Sheet 2)

26332003A

Figure 02
 Page 6
55-40-00 Nov 4, 2021

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION - 208

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-13 AND NOT INCORPORATING SK208-104
 AND SK208-105 AND SK208-99 AND AIRPLANES (208) 0029 THRU 0221 NOT INCORPORATING
 SK208-104 AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633037-1	.	.					SPAR - RUDDER UPPER FORWARD .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
76	2633008-1	.	.					SUPPORT ASSEMBLY - BALANCE WEIGHT .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
77	MS21047L3K	.	.	.	.			NUTPLATE	(208) 0001 - 0221 (208) 0029 - 0221	08
78	MS21071L3	.	.	.	.			NUTPLATE	(208) 0001 - 0221 (208) 0029 - 0221	02
79	2633036-1	.	.					SPAR - RUDDER UPPER .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
80	2633005-1	.	.					SPAR - RUDDER .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
81	2633025-2	.	.					SPAR - RUDDER LOWER .032 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
82	2633029-1	.	.					WEIGHT - RUDDER BALANCE FOR SPARES ORDER (MUST REPLACE WITH): 2633029-6	(208) 0007 - 0215	NP
- 83	2633029-4	.	.					WEIGHT - RUDDER BALANCE FOR SPARES ORDER (MUST REPLACE WITH): 2633029-6	(208) 0216 - 0221	NP
- 83A	2633029-6	.	.					WEIGHT - RUDDER BALANCE SPARES REPLACEMENT FOR: 2633029-1 2633029-4 ATTACHING PARTS	(208) 0007 - 0221	01
84	AN3-10A	.	.					BOLT	(208) 0001 - 0221 (208) 0029 - 0221	04
								--*--		
85	2633038-1	.	.					RIB - WL 225.50 .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
86	2633007-1	.	.					RIB - WL 217.50 .032 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
87	2633006-1	.	.					RIB ASSEMBLY - WL 208.50 .032 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
88	MS21047L3K	.	.	.	.			NUTPLATE	(208) 0001 - 0221 (208) 0029 - 0221	02
89	2633033-2	.	.					GUSSET - RUDDER .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	02
90	2633032-1	.	.					RIB - CANTED WL 191.02 .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
91	2633004-1	.	.					RIB - WL 191.00 .020 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
92	2633039-1	.	.					RIB - CANTED WL 176.64 .025 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
93	2633003-1	.	.					RIB - WL 176.00 .020 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01
94	2633002-1	.	.					RIB - WL 162.00 .020 2024 T42	(208) 0001 - 0221 (208) 0029 - 0221	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION - 208

**AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-13 AND NOT INCORPORATING SK208-104
 AND SK208-105 AND SK208-99 AND AIRPLANES (208) 0029 THRU 0221 NOT INCORPORATING
 SK208-104 AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
95	2633001-1	.	.	.	RIB - WL 148.00 .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
96	2633028-1	.	.	.	RIB - CANTED WL 148.00 .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
97	2633016-1	.	.	.	RIB - CANTED WL 134.99 .032 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2633016-4				(208) 0001 - 0221 (208) 0029 - 0221	NP
- 97A	2633016-4	.	.	.	RIB - CANTED WL 134.99 SPARES REPLACEMENT FOR: 2633016-1				(208) 0001 - 0221 (208) 0029 - 0221	01
98	2633013-1	.	.	.	RIB - NOSE .032 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
99	2633000-17	.	.	.	SKIN - NOSE UPPER .016 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
100	2633000-7	.	.	.	SKIN - NOSE BALANCE WEIGHT .016 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
ATTACHING PARTS										
101	AN525-10R6	.	.	.	SCREW				(208) 0001 - 0221 (208) 0029 - 0221	08
--*--										
102	2633000-6	.	.	.	SKIN - NOSE CENTER .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
103	2633000-10	.	.	.	SKIN - NOSE LOWER .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
104	2633000-16	.	.	.	SKIN - UPPER .016 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
105	2633000-2	.	.	.	SKIN - UPPER CENTER .025 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2633000-20				(208) 0007 - 0051	01
- 106	2633000-20	.	.	.	SKIN - UPPER CENTER .025 2024 T42 SPARES REPLACEMENT FOR: 2633000-2				(208) 0052 - 0221	01
107	2633000-3	.	.	.	SKIN - LOWER CENTER .016 2024 T42 FOR SPARES ORDER (MUST REPLACE WITH): 2633000-23				(208) 0007 - 0051	01
- 108	2633000-23	.	.	.	SKIN ASSEMBLY - LOWER CENTER .016 2024 T42 SPARES REPLACEMENT FOR: 2633000-3				(208) 0052 - 0221	01
109	2633000-26	.	.	.	SKIN ASSEMBLY - LOWER .020 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	01
110	2633000-12	.	.	.	STIFFENER - .016 2024 T42				(208) 0001 - 0221 (208) 0029 - 0221	02

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

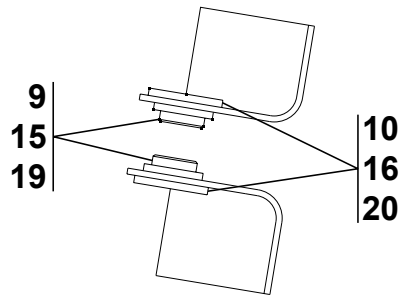
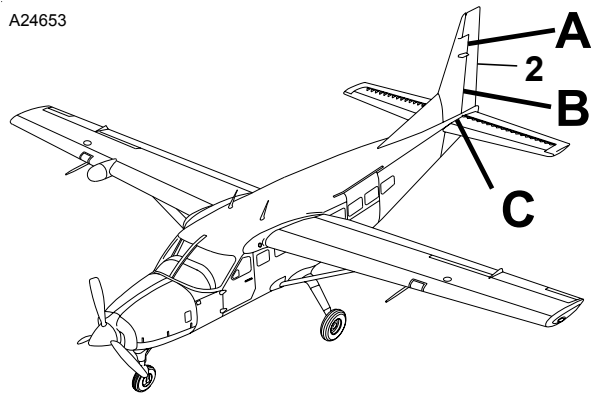
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RUDDER INSTALLATION - 208

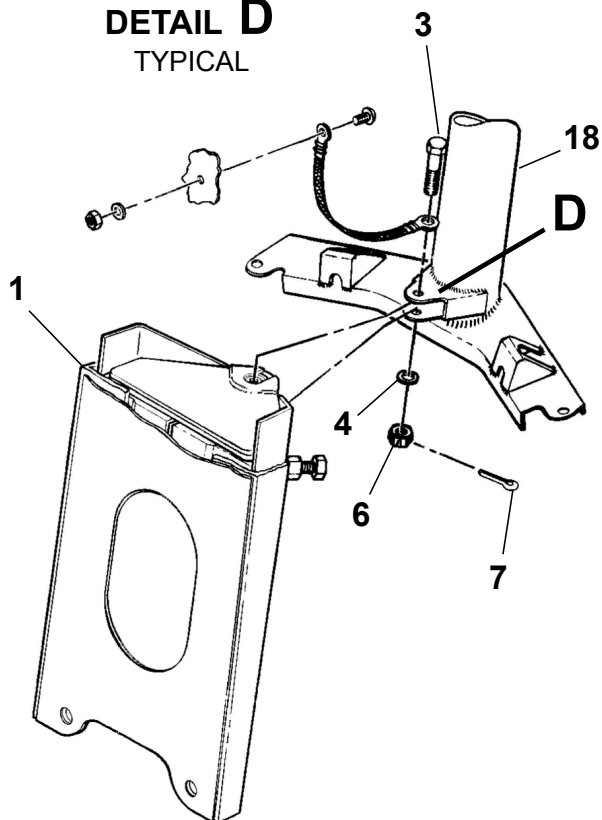
**AIRPLANES (208) 0222 THRU 0395 AND AIRPLANES (208) 0001 THRU 0221
INCORPORATING SK208-104 AND SK208-105 AND SK208-99**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

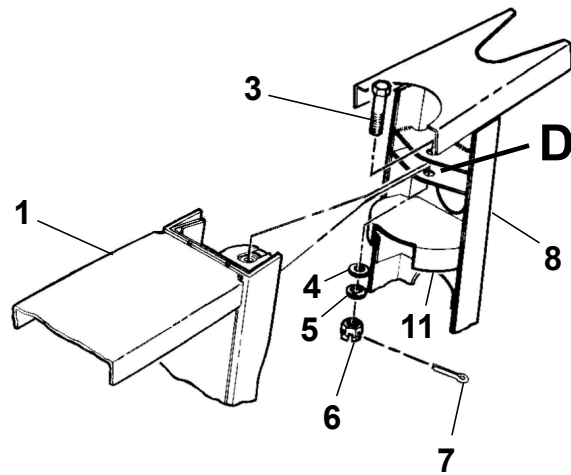
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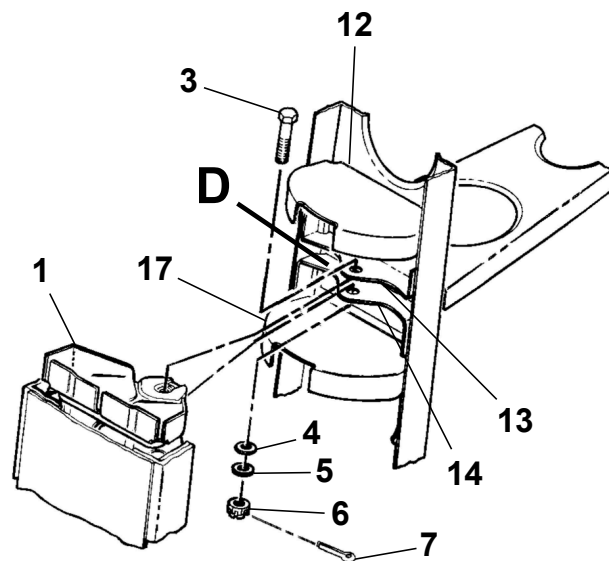
DETAIL D
 TYPICAL



DETAIL C



DETAIL A



DETAIL B

RUDDER INSTALLATION - 208
Figure 03. (Sheet 1)

2610T7005
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 B2633R1007A
 C2633R1005B
 D2633T1011

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

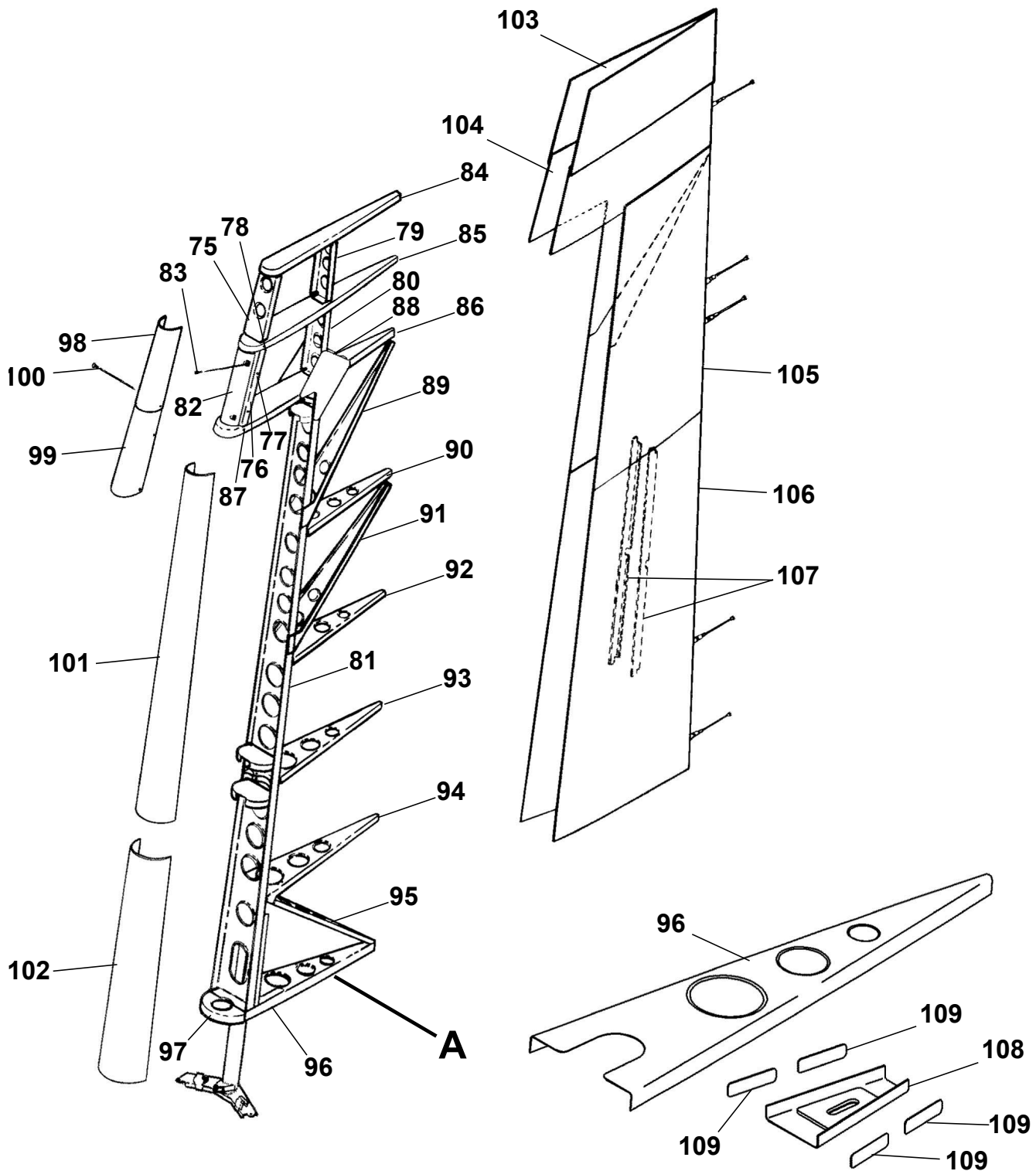
RUDDER INSTALLATION - 208

**AIRPLANES (208) 0222 THRU 0395 AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	VERTICAL FIN INSTALLATION							RF
		.	REFER TO 55-30-00 FIGURE 02							
2	2633000-35	.	RUDDER ASSEMBLY						(208) 0222 - 0370	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633000-203							
- 2A	2633000-39	.	RUDDER ASSEMBLY						(208) 0371 - 0395	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633000-203							
- 2B	2633000-203	.	RUDDER ASSEMBLY						(208) 0001 - 0395	01
		.	SPARES REPLACEMENT FOR:							
		.	2633000-35							
		.	2633000-39							
		.	ATTACHING PARTS							
3	AN4-12	.	BOLT						(208) 0001 - 0395	03
4	NAS1149F0463P	.	WASHER - UNDER NUT				99321		(208) 0001 - 0395	03
5	NAS1149F0432P	.	WASHER - UNDER NUT						(208) 0001 - 0395	02
6	MS17825-4	.	NUT						(208) 0001 - 0395	03
7	MS24665-134	.	COTTER PIN						(208) 0001 - 0395	03
		.	--*							
8	2633068-1	.	HINGE BRACKET ASSEMBLY - UPPER						(208) 0001 - 0395	01
9	5522876-1	.	SPACER						(208) 0001 - 0395	02
10	NAS1149F0663P	.	WASHER						(208) 0001 - 0395	02
11	2633024-1	.	RIB - WL 204.38 .020 2024 T42						(208) 0001 - 0395	01
12	2633024-2	.	RIB - WL 164.13 .020 2024 T42						(208) 0001 - 0395	01
13	2633067-2	.	HINGE BRACKET ASSEMBLY - UPPER CENTER .050 2024 T3						(208) 0001 - 0395	01
14	2633067-1	.	HINGE BRACKET ASSEMBLY - LOWER CENTER .050 2024 T3						(208) 0001 - 0395	01
15	5522876-1	.	SPACER						(208) 0001 - 0395	02
16	NAS1149F0663P	.	WASHER						(208) 0001 - 0395	02
17	2633024-3	.	RIB - WL 160.13 .020 2024 T42						(208) 0001 - 0395	01
18	2633066-1	.	TORQUE TUBE ASSEMBLY - RUDDER						(208) 0222 - 0370	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633066-5							
- 18A	2633066-3	.	TORQUE TUBE ASSEMBLY - RUDDER						(208) 0380 - 0395	NP
		.	FOR SPARES ORDER (MUST REPLACE WITH):							
		.	2633066-5							
- 18B	2633066-5	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES						(208) 0001 - 0395	01
		.	SPARES REPLACEMENT FOR:							
		.	2633066-1							
		.	2633066-3							
19	5522876-1	.	SPACER						(208) 0001 - 0395	02
20	NAS1149F0663P	.	WASHER						(208) 0001 - 0395	02
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24654



DETAIL A

AIRPLANES 20800237 AND ON

26332003A
 A2614T1186

RUDDER INSTALLATION - 208
Figure 03. (Sheet 2)

Figure 03
 Page 4
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CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION - 208

**AIRPLANES (208) 0222 THRU 0395 AND AIRPLANES (208) 0001 THRU 0221 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633037-1	.	.	.	SPAR - RUDDER ASSEMBLY .025 2024 T42				(208) 0001 - 0395	01
76	2633008-1	.	.	.	SUPPORT ASSEMBLY - BALANCE WEIGHT .032 2024 T42				(208) 0001 - 0395	01
77	MS21047L3K	.	.	.	NUTPLATE				(208) 0001 - 0395	08
78	MS21071L3	.	.	.	NUTPLATE				(208) 0001 - 0395	02
79	2633036-1	.	.	.	SPAR - RUDDER UPPER .025 2024 T42				(208) 0001 - 0395	01
80	2633005-1	.	.	.	SPAR - RUDDER .025 2024 T42				(208) 0001 - 0395	01
81	2633025-2	.	.	.	SPAR - RUDDER LOWER .032 2024 T42				(208) 0001 - 0395	01
82	2633029-4	.	.	.	BALANCE WEIGHT - RUDDER				(208) 0001 - 0395	01
					ATTACHING PARTS					
83	AN3-10A	.	.	.	BOLT				(208) 0001 - 0395	04
					--*--					
84	2633038-1	.	.	.	RIB - WL 225.50 .025 2024 T42				(208) 0001 - 0395	01
85	2633007-1	.	.	.	RIB - WL 217.50 .032 2024 T42				(208) 0001 - 0395	01
86	2633006-1	.	.	.	RIB ASSEMBLY - WL 208.50 .032 2024 T42				(208) 0001 - 0395	01
87	MS21047L3K	.	.	.	NUTPLATE				(208) 0001 - 0395	02
88	2633033-2	.	.	.	GUSSET - RUDDER .025 2024 T42				(208) 0001 - 0395	02
89	2633032-1	.	.	.	RIB - CANTED WL 191.02 .025 2024 T42				(208) 0001 - 0395	01
90	2633004-1	.	.	.	RIB - WL 191.00 .020 2024 T42				(208) 0001 - 0395	01
91	2633039-1	.	.	.	RIB - CANTED WL 176.64 .025 2024 T42				(208) 0001 - 0395	01
92	2633003-1	.	.	.	RIB - WL 176.00 .020 2024 T42				(208) 0001 - 0395	01
93	2633002-1	.	.	.	RIB - WL 162.00 .020 2024 T42				(208) 0001 - 0395	01
94	2633001-1	.	.	.	RIB - WL 148.00 .020 2024 T42				(208) 0001 - 0395	01
95	2633028-1	.	.	.	RIB - CANTED WL 148.00 .020 2024 T42				(208) 0001 - 0395	01
96	2633016-1	.	.	.	RIB - CANTED WL 134.99 .032 2024 T42				(208) 0222 - 0370	NP
					FOR SPARES ORDER (MUST REPLACE WITH): 2633016-4					
- 96A	2633016-4	.	.	.	RIB - CANTED WL 134.99				(208) 0371 - 0395	01
					SPARES REPLACEMENT FOR: 2633016-1					
97	2633013-1	.	.	.	RIB - NOSE .032 2024 T42				(208) 0001 - 0395	01
98	2633000-17	.	.	.	SKIN - NOSE UPPER .016 2024 T42				(208) 0001 - 0395	01
99	2633000-7	.	.	.	SKIN - NOSE BALANCE WEIGHT .016 2024 T42				(208) 0001 - 0395	01
					ATTACHING PARTS					
100	AN525-10R6	.	.	.	SCREW				(208) 0001 - 0395	08
					--*--					
101	2633000-6	.	.	.	SKIN - NOSE CENTER .020 2024 T42				(208) 0001 - 0395	01
102	2633000-10	.	.	.	SKIN - NOSE LOWER .020 2024 T42				(208) 0001 - 0395	01
103	2633000-16	.	.	.	SKIN - UPPER .016 2024 T42				(208) 0001 - 0395	01
104	2633000-20	.	.	.	SKIN - UPPER CENTER .025 2024 T42				(208) 0001 - 0395	01
105	2633000-23	.	.	.	SKIN ASSEMBLY - LOWER CENTER .016 2024 T42				(208) 0001 - 0395	01
106	2633000-26	.	.	.	SKIN ASSEMBLY - LOWER .020 2024 T42				(208) 0001 - 0395	01
107	2633000-12	.	.	.	STIFFENER - .016 2024 T42				(208) 0001 - 0395	02
108	AT-RL1027	.	.	.	PLATE ASSEMBLY - STRIKE RUDDER LOCK			OTVR6	(208) 0222 & ON	01
109	AT-RL1018	.	.	.	SHIM - RUDDER LOCK STRIKE PLATE			OTVR6	(208) 0222 & ON	04

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG

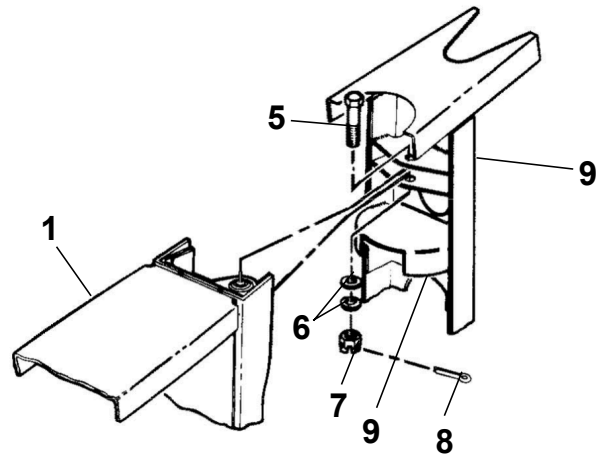
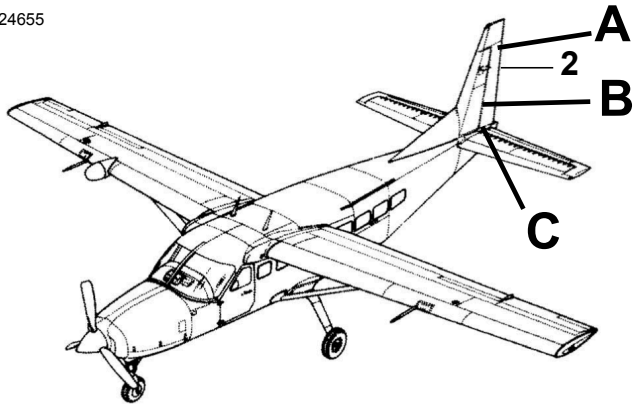
55-40-00

RUDDER INSTALLATION - 208B

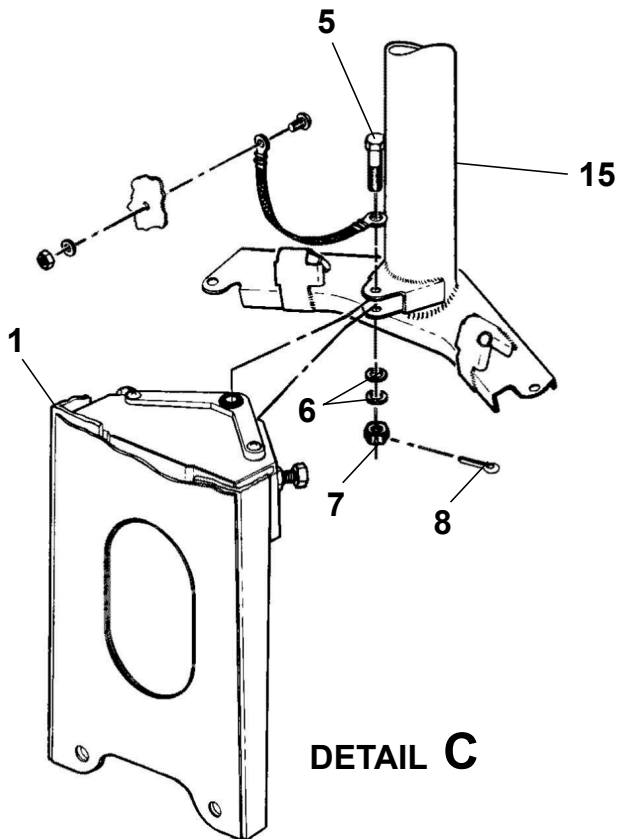
**AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

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MODEL 208
 ILLUSTRATED PARTS CATALOG

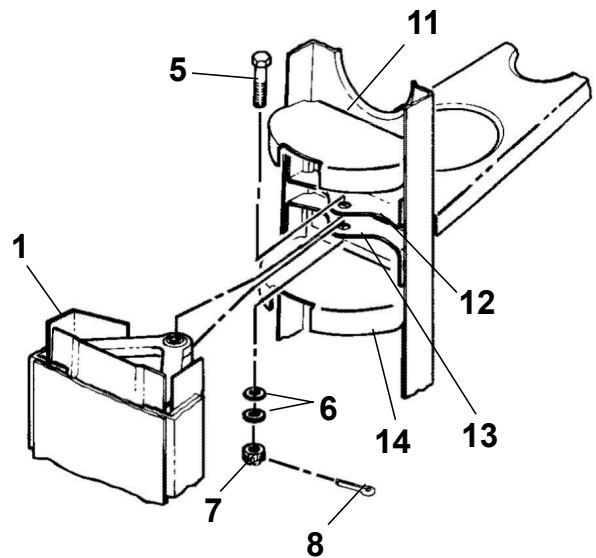
A24655



DETAIL A



DETAIL C



DETAIL B

RUDDER INSTALLATION - 208B
Figure 04. (Sheet 1)

26107001
 A26331006
 B26331007
 C26331005

Figure 04
 Page 2
55-40-00 Nov 4, 2021

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 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION - 208B

AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

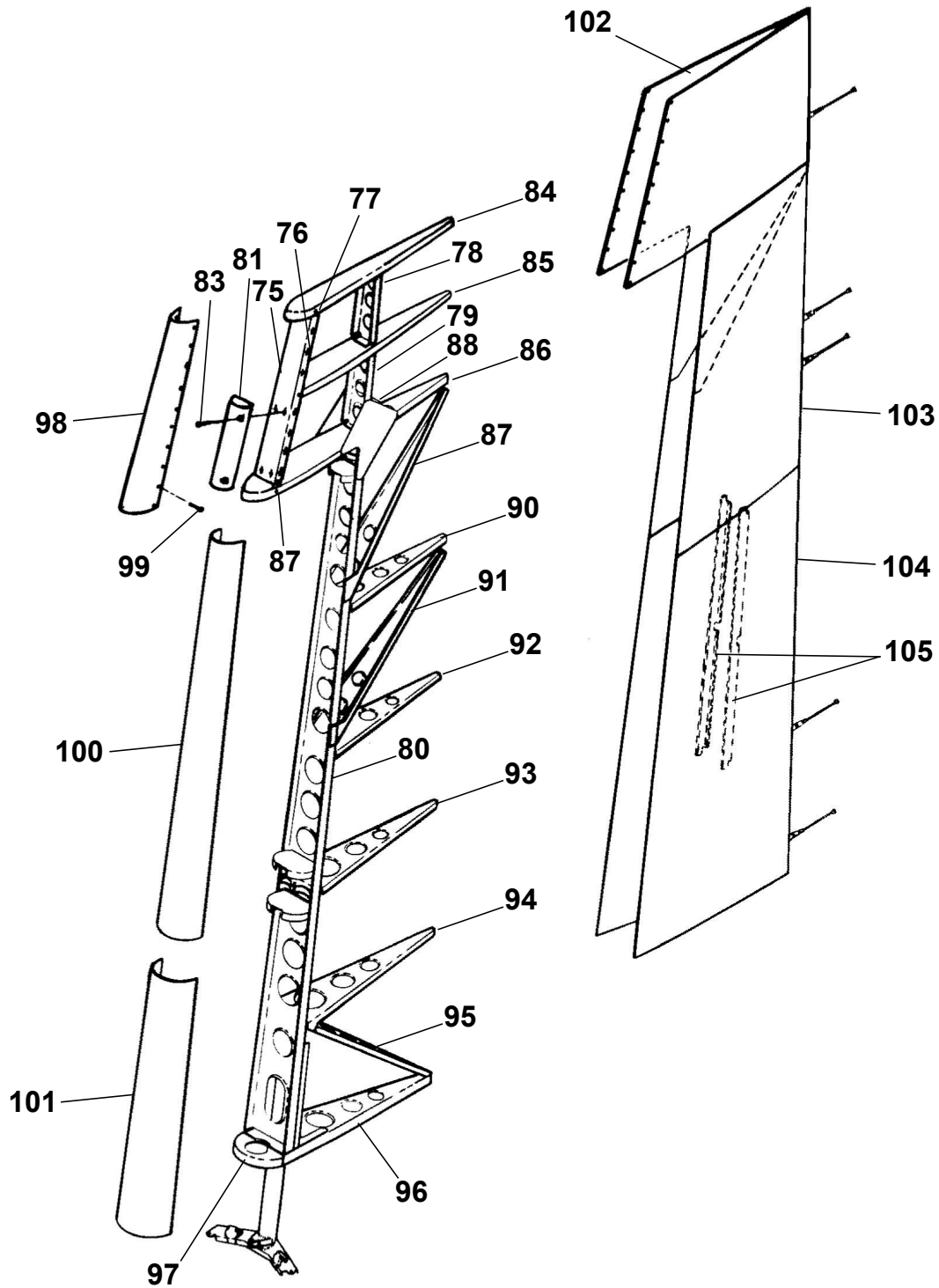
		NOMENCLATURE								UNITS PER ASSY	
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
1		.	VERTICAL FIN INSTALLATION REFER TO 55-30-00 FIGURE 02								RF
2	2633000-28	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633000-41 NOTE: WHEN REPLACING THE 2633000-28, -32, OR -34 RUDDER ASSEMBLY WITH THE 2633063-41 RUDDER ASSEMBLY, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105							(208B) 0001 - 0251	NP
- 3	2633000-32	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633000-41 NOTE: WHEN REPLACING THE 2633000-28, -32, OR -34 RUDDER ASSEMBLY WITH THE 2633063-41 RUDDER ASSEMBLY, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105							(208B) 0252 - 0298	NP
- 4	2633000-34	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633000-41 NOTE: WHEN REPLACING THE 2633000-28, -32, OR -34 RUDDER ASSEMBLY WITH THE 2633063-41 RUDDER ASSEMBLY, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105							(208B) 0299 - 0318	NP
- 4A	2633000-40	.	RUDDER ASSEMBLY - SPARE FOR SPARES ORDER (MUST REPLACE WITH): 2633000-41							(208B) 0001 - 0318	NP
- 4B	2633000-41	.	RUDDER ASSEMBLY - SPARE SPARES REPLACEMENT FOR: 2633000-28 2633000-32 2633000-34 2633000-40 ATTACHING PARTS							(208B) 0001 - 0318	01
5	AN4-11	.	BOLT							(208B) 0001 - 0318	03
6	NAS1149F0463P	.	WASHER - UNDER NUT							99321 (208B) 0001 - 0318	06
7	MS17825-4	.	NUT							(208B) 0001 - 0318	03
8	MS24665-134	.	COTTER PIN --*--							(208B) 0001 - 0318	03
9	2633034-5	.	.	HINGE ASSEMBLY - UPPER						(208B) 0001 - 0318	01
- 10	2633024-1	.	.	RIB - WL 204.38 .020 2024 T42						(208B) 0001 - 0318	01
11	2633024-2	.	.	RIB - WL 164.13 .020 2024 T42						(208B) 0001 - 0318	01
12	2631013-4	.	.	BRACKET - HINGE UPPER CENTER .050 2024 T42						(208B) 0001 - 0318	01
13	2631013-3	.	.	BRACKET - HINGE LOWER CENTER .050 2024 T42						(208B) 0001 - 0318	01
14	2633024-3	.	.	RIB - WL 160.13 .020 2024 T42						(208B) 0001 - 0318	01
15	2633022-1	.	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-3						(208B) 0001 - 0251	NP
- 15A	2633022-3	.	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-3						(208B) 0252 - 0318	NP
- ITEM NOT ILLUSTRATED											

RUDDER INSTALLATION - 208B

		NOMENCLATURE							UNITS PER ASSY	
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY	
- 15B	2633066-3	.	.	TORQUE TUBE ASSEMBLY - RUDDER SPARES SPARES REPLACEMENT FOR: 2633022-1 2633022-3 FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5					(208B) 0001 - 0318	NP
- 15B	2633066-5	.	.	TORQUE TUBE ASSEMBLY - RUDDER SPARES SPARES REPLACEMENT FOR: 2633066-3					(208B) 0001 - 0318	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

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RUDDER INSTALLATION - 208B
 Figure 04. (Sheet 2)

26332001

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MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION - 208B

AIRPLANES (208B) 0001 THRU 0318 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633061-1	.	.	.	SPAR ASSEMBLY - RUDDER UPPER FORWARD .032 2024 T42				(208B) 0001 - 0318	01
76	MS21047L3	.	.	.	NUTPLATE			13499	(208B) 0001 - 0318	18
77	MS21071L3	.	.	.	NUTPLATE				(208B) 0001 - 0318	02
78	2633036-1	.	.	.	SPAR - RUDDER UPPER .025 2024 T42				(208B) 0001 - 0318	01
79	2633005-1	.	.	.	SPAR - RUDDER .025 2024 T42				(208B) 0001 - 0318	01
80	2633025-2	.	.	.	SPAR - RUDDER LOWER .032 2024 T42				(208B) 0001 - 0318	01
81	2633026-1	.	.	.	BALANCE WEIGHT - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633026-3				(208B) 0001 - 0298	NP
- 82	2633026-2	.	.	.	BALANCE WEIGHT - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633026-3				(208B) 0299 - 0318	NP
- 82A	2633026-3	.	.	.	BALANCE WEIGHT - RUDDER SPARES REPLACEMENT FOR: 2633026-1 2633026-2 ATTACHING PARTS				(208B) 0001 - 0318	01
83	AN3-10A	.	.	.	BOLT --*--				(208B) 0001 - 0318	04
84	2633058-1	.	.	.	RIB - WL 225.50 .025 2024 T42				(208B) 0001 - 0318	01
85	2633059-1	.	.	.	RIB ASSEMBLY - WL 217.50 .032 2024 T42				(208B) 0001 - 0318	01
86	2633060-1	.	.	.	RIB ASSEMBLY - WL 208.50 .032 2024 T42				(208B) 0001 - 0318	01
87	MS21047L3K	.	.	.	NUTPLATE				(208B) 0001 - 0318	02
88	2633033-2	.	.	.	GUSSET - RUDDER .025 2024 T42				(208B) 0001 - 0318	02
- 89	2633032-1	.	.	.	RIB - CANTED WL 191.02 .025 2024 T42				(208B) 0001 - 0318	01
90	2633004-1	.	.	.	RIB - WL 191.00 .020 2024 T42				(208B) 0001 - 0318	01
91	2633039-1	.	.	.	RIB - CANTED WL 176.64 .025 2024 T42				(208B) 0001 - 0318	01
92	2633003-1	.	.	.	RIB - WL 176.00 .020 2024 T42				(208B) 0001 - 0318	01
93	2633002-1	.	.	.	RIB - WL 162.00 .020 2024 T42				(208B) 0001 - 0318	01
94	2633001-1	.	.	.	RIB - WL 148.00 .020 2024 T42				(208B) 0001 - 0318	01
95	2633028-1	.	.	.	RIB - CANTED WL 148.00 .020 2024 T42				(208B) 0001 - 0318	01
96	2633016-1	.	.	.	RIB - CANTED WL 134.99 .032 2024 T42				(208B) 0001 - 0318	NP
NOTE: FOR SPARES USE 2633016-4 AND SK208-149.										
97	2633013-1	.	.	.	RIB - NOSE .032 2024 T42				(208B) 0001 - 0318	01
98	2633000-29	.	.	.	SKIN - NOSE .016 2024 T42 ATTACHING PARTS				(208B) 0001 - 0318	01
99	AN525-10R6	.	.	.	SCREW --*--				(208B) 0001 - 0318	08
100	2633000-6	.	.	.	SKIN - NOSE CENTER .020 2024 T42				(208B) 0001 - 0318	01
101	2633000-10	.	.	.	SKIN - NOSE LOWER .020 2024 T42				(208B) 0001 - 0318	01
102	2633000-30	.	.	.	SKIN - UPPER .025 2024 T42				(208B) 0001 - 0318	01
103	2633000-23	.	.	.	SKIN ASSEMBLY - CENTER .016 2024 T42				(208B) 0001 - 0318	01
104	2633000-26	.	.	.	SKIN ASSEMBLY - LOWER .020 2024 T42				(208B) 0001 - 0318	01
105	2633000-12	.	.	.	STIFFENER - .016 2024 T42				(208B) 0001 - 0318	02
- ITEM NOT ILLUSTRATED										

CESSNA®
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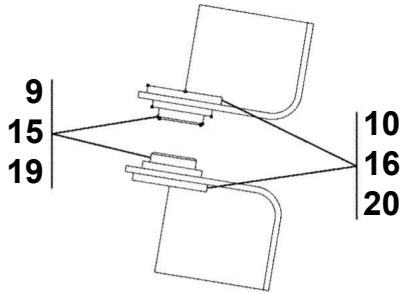
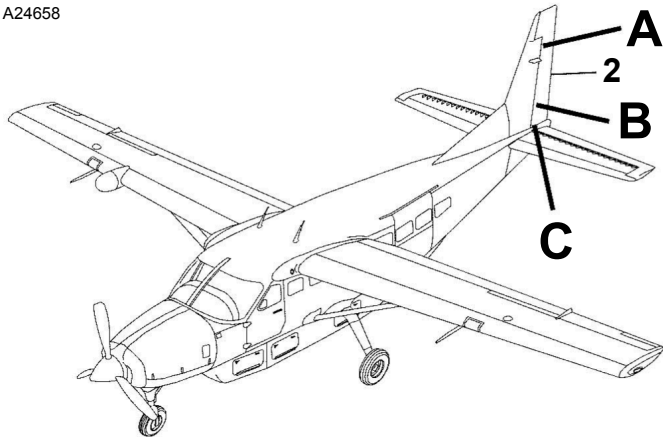
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RUDDER INSTALLATION - 208B

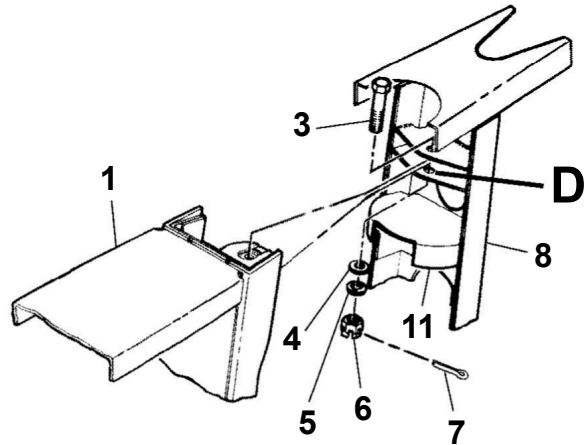
**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318
INCORPORATING SK208-104 AND SK208-105 AND SK208-99**

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MODEL 208
 ILLUSTRATED PARTS CATALOG

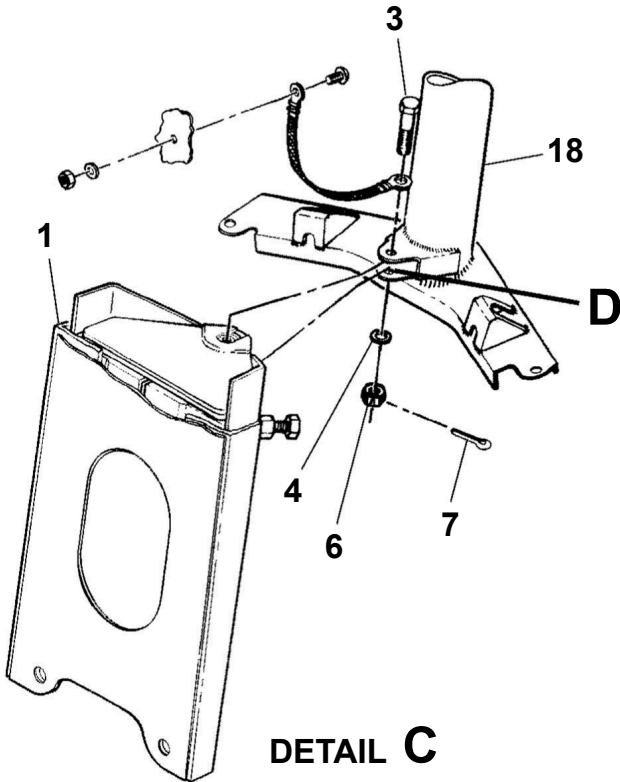
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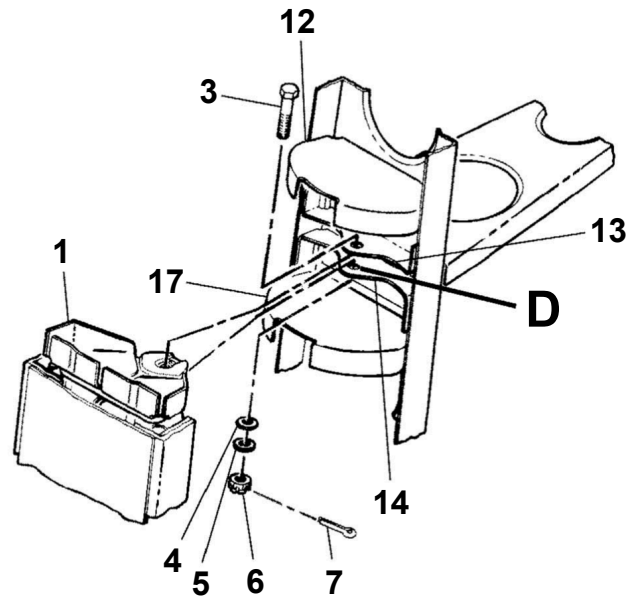
DETAIL D
 TYPICAL



DETAIL A



DETAIL C



DETAIL B

RUDDER INSTALLATION - 208B
 Figure 05. (Sheet 1)

26107001
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 B2633R1007A
 C2633R1005B
 D2633R067-1

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

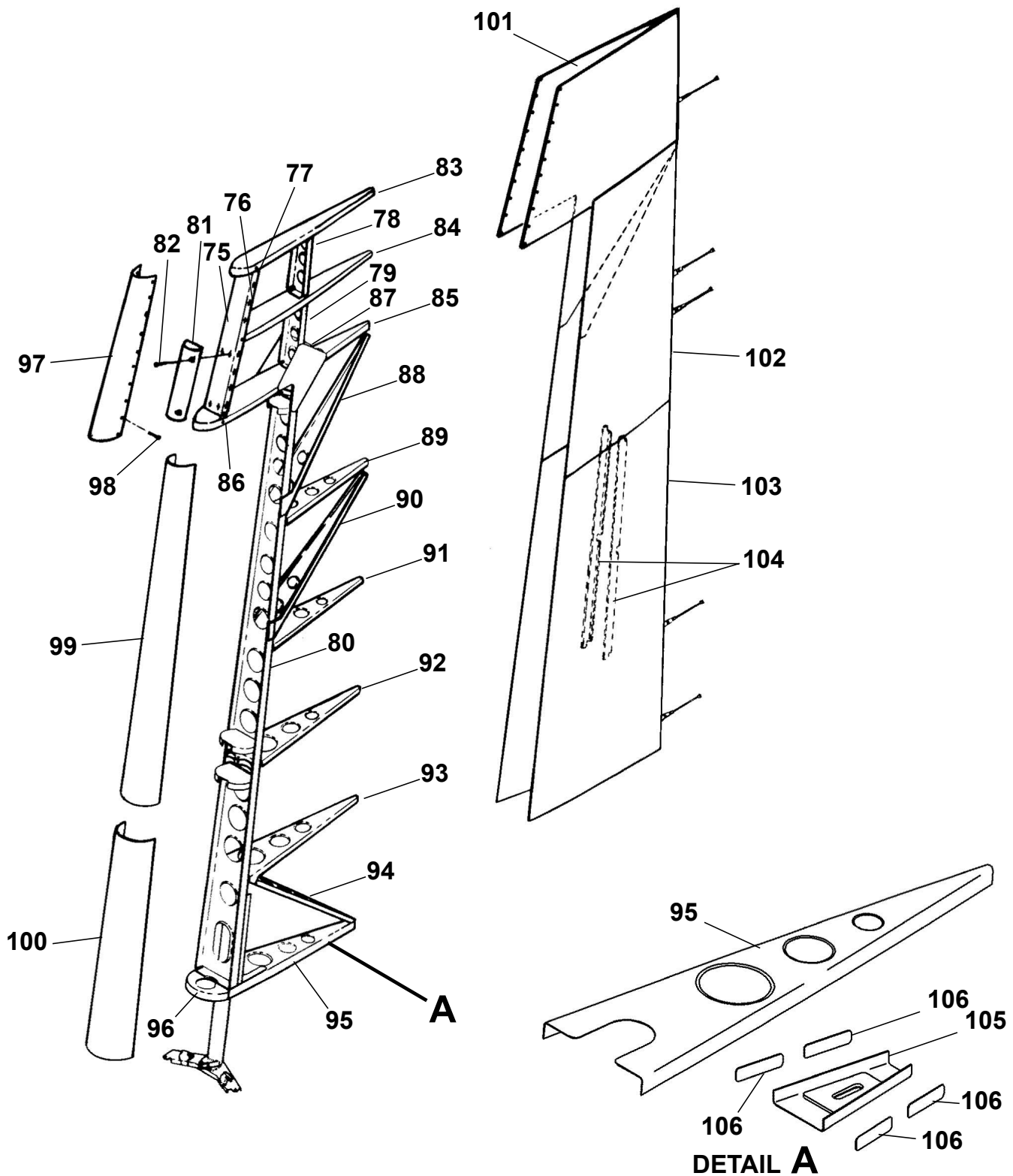
RUDDER INSTALLATION - 208B

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.						VERTICAL FIN INSTALLATION REFER TO 55-30-00 FIGURE 04		RF
2	2633000-36	.						RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633000-41	(208B) 0319 - 1042	NP
- 2A	2633000-40	.						RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633000-41	(208B) 1043 - 2214	NP
- 2B	DDA06115-1	.						RUDDER ASSEMBLY	(208B) 2215 - 2258	01
								NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2630000		
- 2C	2633000-41	.						RUDDER ASSEMBLY SPARES REPLACEMENT FOR: 2633000-36 2633000-40 ATTACHING PARTS	(208B) 2259 & ON	01
3	AN4-12	.						BOLT	(208B) 0001 & ON	03
4	NAS1149F0463P	.						WASHER - UNDER NUT	99321 (208B) 0001 & ON	03
5	NAS1149F0432P	.						WASHER - UNDER NUT	(208B) 0001 & ON	02
6	MS17825-4	.						NUT	(208B) 0001 & ON	03
7	MS24665-134	.						COTTER PIN	(208B) 0001 & ON	03
								--*--		
8	2633068-1	.	.	.				HINGE BRACKET ASSEMBLY - UPPER	(208B) 0001 & ON	01
9	5522876-1	.	.	.	.			SPACER	(208B) 0001 & ON	02
10	NAS1149F0663P	.	.	.	.			WASHER	(208B) 0001 & ON	02
11	2633024-1	.	.	.				RIB - WL 204.38 .020 2024 T42	(208B) 0001 & ON	01
12	2633024-2	.	.	.				RIB - WL 164.13 .020 2024 T42	(208B) 0001 & ON	01
13	2633067-2	.	.	.				HINGE BRACKET ASSEMBLY - UPPER CENTER .050 2024 T3	(208B) 0001 & ON	01
14	2633067-1	.	.	.				HINGE BRACKET ASSEMBLY - LOWER CENTER .050 2024 T3	(208B) 0001 & ON	01
15	5522876-1	.	.	.	.			SPACER	(208B) 0001 & ON	02
16	NAS1149F0663P	.	.	.	.			WASHER	(208B) 0001 & ON	02
17	2633024-3	.	.	.				RIB - WL 160.13 .020 2024 T42	(208B) 0001 & ON	01
18	2633066-1	.	.	.				TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5	(208B) 0319 - 1042	NP
- 18A	2633066-3	.	.	.				TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5	(208B) 1043 - 2214	NP
- 18B	DDA06115-2	.	.	.				TORQUE TUBE ASSEMBLY - RUDDER	(208B) 2215 - 2258	01
								NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2630000		
- 18C	2633066-5	.	.	.				TORQUE TUBE ASSEMBLY - RUDDER SPARES REPLACEMENT FOR: 2633066-1 2633066-3	(208B) 2259 & ON	01
19	5522876-1	.	.	.	.			SPACER	(208B) 0001 & ON	02
20	NAS1149F0663P	.	.	.	.			WASHER	(208B) 0001 & ON	02
- ITEM NOT ILLUSTRATED										

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RUDDER INSTALLATION - 208B
 Figure 05. (Sheet 2)

AIRPLANES 208B0382 AND ON

26332001
 A2614T1186

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RUDDER INSTALLATION - 208B

**AIRPLANES (208B) 0319 & ON AND AIRPLANES (208B) 0001 THRU 0318 INCORPORATING SK208-104
AND SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633061-1	.	.	.	SPAR ASSEMBLY - RUDDER UPPER FORWARD .032 2024 T42				(208B) 0001 & ON	01
76	MS21047L3	.	.	.	NUTPLATE			13499	(208B) 0001 & ON	18
77	MS21071L3	.	.	.	NUTPLATE				(208B) 0001 & ON	02
78	2633036-1	.	.	.	SPAR - RUDDER UPPER .025 2024 T42				(208B) 0001 & ON	01
79	2633005-1	.	.	.	SPAR - RUDDER .025 2024 T42				(208B) 0001 & ON	01
80	2633025-2	.	.	.	SPAR - RUDDER LOWER .032 2024 T42				(208B) 0001 & ON	01
81	2633026-2	.	.	.	BALANCE WEIGHT - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633026-3				(208B) 0319 - 0421	NP
- 81A	2633026-3	.	.	.	BALANCE WEIGHT - RUDDER SPARES REPLACEMENT FOR: 2633026-2 ATTACHING PARTS				(208B) 0422 & ON	01
82	AN3-10A	.	.	.	BOLT --*--				(208B) 0001 & ON	04
83	2633058-1	.	.	.	RIB - WL 225.50 .025 2024 T42				(208B) 0001 & ON	01
84	2633059-1	.	.	.	RIB ASSEMBLY - WL 217.50 .032 2024 T42				(208B) 0001 & ON	01
85	2633060-1	.	.	.	RIB ASSEMBLY - WL 208.50 .032 2024 T42				(208B) 0001 & ON	01
86	MS21047L3K	.	.	.	NUTPLATE				(208B) 0001 & ON	02
87	2633033-2	.	.	.	GUSSET - RUDDER .025 2024 T42				(208B) 0001 & ON	02
88	2633032-1	.	.	.	RIB - CANTED WL 191.02 .025 2024 T42				(208B) 0001 & ON	01
89	2633004-1	.	.	.	RIB - WL 191.00 .020 2024 T42				(208B) 0001 & ON	01
90	2633039-1	.	.	.	RIB - CANTED WL 176.64 .025 2024 T42				(208B) 0001 & ON	01
91	2633003-1	.	.	.	RIB - WL 176.00 .020 2024 T42				(208B) 0001 & ON	01
92	2633002-1	.	.	.	RIB - WL 162.00 .020 2024 T42				(208B) 0001 & ON	01
93	2633001-1	.	.	.	RIB - WL 148.00 .020 2024 T42				(208B) 0001 & ON	01
94	2633028-1	.	.	.	RIB - CANTED WL 148.00 .020 2024 T42				(208B) 0001 & ON	01
95	2633016-1	.	.	.	RIB - CANTED WL 134.99 .032 2024 T42				(208B) 0319 - 1042	NP
NOTE: FOR SPARES USE 2633016-4 AND SK208-149.										
- 95A	2633016-4	.	.	.	RIB - CANTED WL 134.99				(208B) 1043 & ON	01
96	2633013-1	.	.	.	RIB - NOSE .032 2024 T42				(208B) 0001 & ON	01
97	2633000-29	.	.	.	SKIN - NOSE .016 2024 T42 ATTACHING PARTS				(208B) 0001 & ON	01
98	AN525-10R6	.	.	.	SCREW --*--				(208B) 0001 & ON	20
99	2633000-6	.	.	.	SKIN - NOSE CENTER .020 2024 T42				(208B) 0001 & ON	01
100	2633000-10	.	.	.	SKIN - NOSE LOWER .020 2024 T42				(208B) 0001 & ON	01
101	2633000-30	.	.	.	SKIN - UPPER .025 2024 T42				(208B) 0001 & ON	01
102	2633000-23	.	.	.	SKIN ASSEMBLY - CENTER .016 2024 T42				(208B) 0001 & ON	01
103	2633000-26	.	.	.	SKIN ASSEMBLY - LOWER .020 2024 T42				(208B) 0001 & ON	01
104	2633000-12	.	.	.	STIFFENER - .016 2024 T42				(208B) 0001 & ON	02
105	AT-RL1027	.	.	.	STRIKE PLATE ASSEMBLY - RUDDER LOCK			0TVR6	(208B) 0382 & ON	01
106	AT-RL1018	.	.	.	SHIM - RUDDER LOCK STRIKE PLATE			0TVR6	(208B) 0382 & ON	04
- 107	2633070-1	.	.	.	SHIM - BALANCE WEIGHT SHIM			0TVR6	(208B) 5422 & ON	AR
- ITEM NOT ILLUSTRATED										

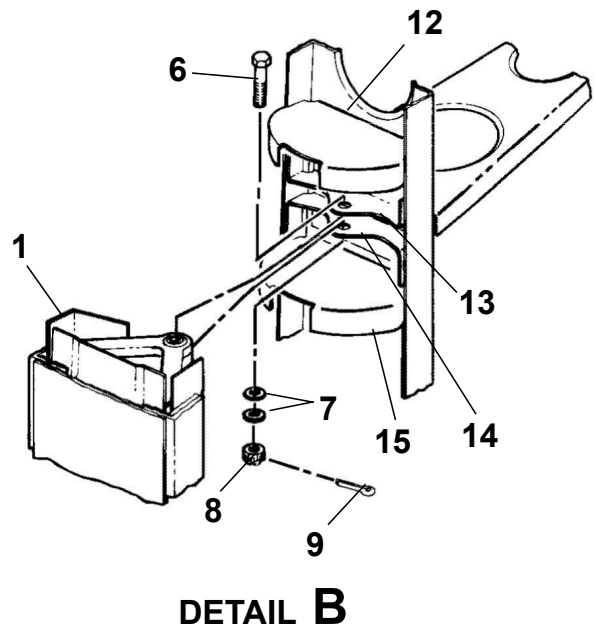
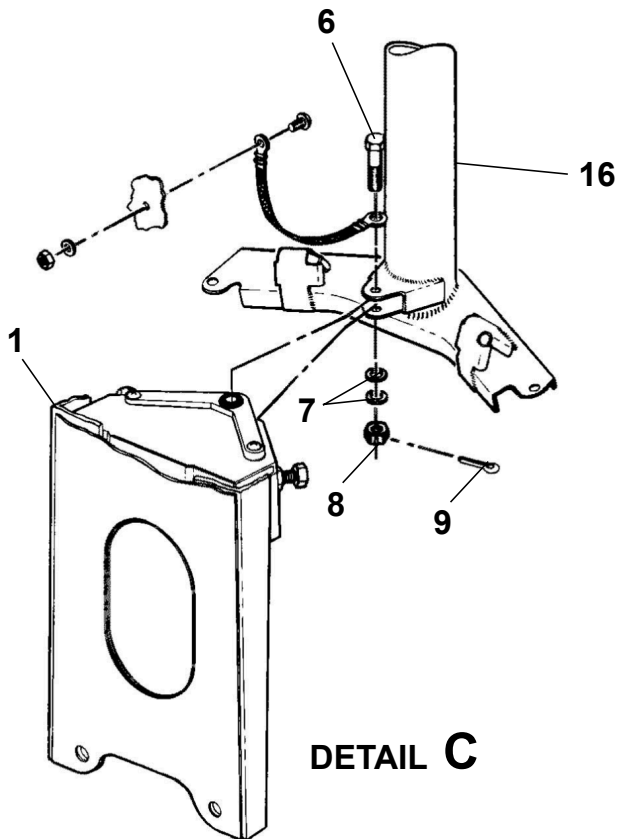
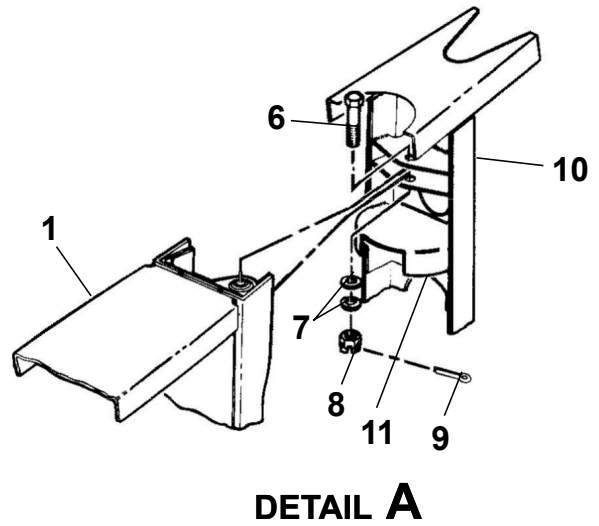
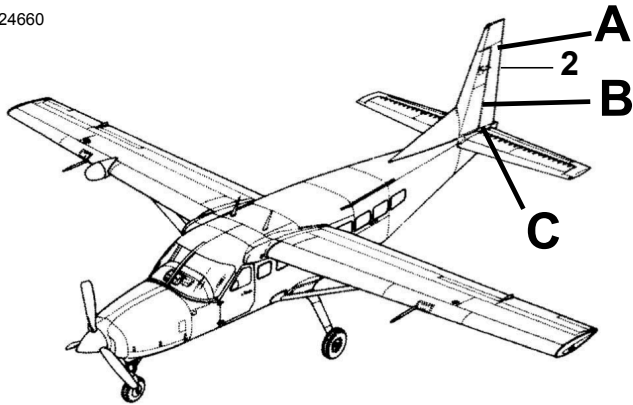
CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

55-40-00

RUDDER INSTALLATION LONG CHORD - 208
AIRPLANES (208) 0146 THRU 0221 NOT INCORPORATING SK208-104 AND
SK208-105 AND SK208-99

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24660



RUDDER INSTALLATION LONG CHORD - 208
Figure 06. (Sheet 1)

26107001
 A26331006
 B26331007
 C26331005

CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION LONG CHORD - 208

AIRPLANES (208) 0146 THRU 0221 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

		NOMENCLATURE								UNITS PER ASSY	
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY		
1		.	VERTICAL FIN INSTALLATION REFER TO 55-30-00 FIGURE 01								RF
2	2633063-1	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28 NOTE: WHEN REPLACING THE 2633063-1, 2633063-15, -16, OR -17 RUDDER ASSEMBLY WITH THE 2633063-28 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0146 - 0193	NP
- 3	2633063-15	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28 NOTE: WHEN REPLACING THE 2633063-1, 2633063-15, -16, OR -17 RUDDER ASSEMBLY WITH THE 2633063-28 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0194 - 0199	NP
- 4	2633063-16	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28 NOTE: WHEN REPLACING THE 2633063-1, 2633063-15, -16, OR -17 RUDDER ASSEMBLY WITH THE 2633063-28 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0200 - 0215	NP
- 5	2633063-17	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28 NOTE: WHEN REPLACING THE 2633063-1, 2633063-15, -16, OR -17 RUDDER ASSEMBLY WITH THE 2633063-28 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0216 - 0221	NP
- 5A	2633063-26	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28 NOTE: WHEN REPLACING THE 2633063-1, 2633063-15, -16, OR -17 RUDDER ASSEMBLY WITH THE 2633063-28 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0146 - 0221	NP
- 5B	2633063-28	.	RUDDER ASSEMBLY - FOR SPARES SPARES REPLACEMENT FOR: 2633063-1 2633063-15 2633063-16 2633063-17 2633063-26 NOTE: WHEN REPLACING THE 2633063-1, 2633063-15, -16, OR -17 RUDDER ASSEMBLY WITH THE 2633063-28 RUDDER ASSEMBLY SPARE, YOU MUST FIRST COMPLY WITH SK208-99, SK208-104, AND SK208-105.							(208) 0146 - 0221	01
ATTACHING PARTS											
6	AN4-11	.	BOLT							(208) 0146 - 0221	03
7	NAS1149F0463P	.	WASHER							99321 (208) 0146 - 0221	06
8	MS17825-4	.	NUT							(208) 0146 - 0221	03
9	MS24665-134	.	COTTER PIN							(208) 0146 - 0221	03
--*--											
10	2633034-5	.	HINGE ASSEMBLY - UPPER							(208) 0146 - 0221	01
11	2633024-1	.	RIB - WL 204.38 .020 2024 T42							(208) 0146 - 0221	01
12	2633024-2	.	RIB - WL 164.13.020 2024 T42							(208) 0146 - 0221	01
13	2631013-4	.	BRACKET - HINGE UPPER CENTER .050 2024 T42							(208) 0146 - 0221	01
- ITEM NOT ILLUSTRATED											

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

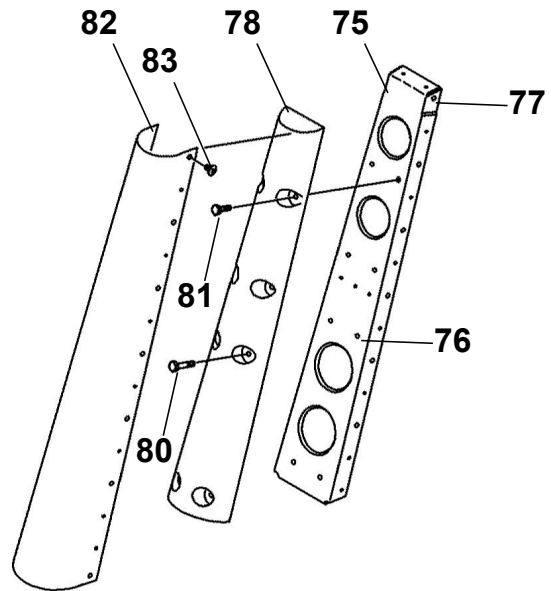
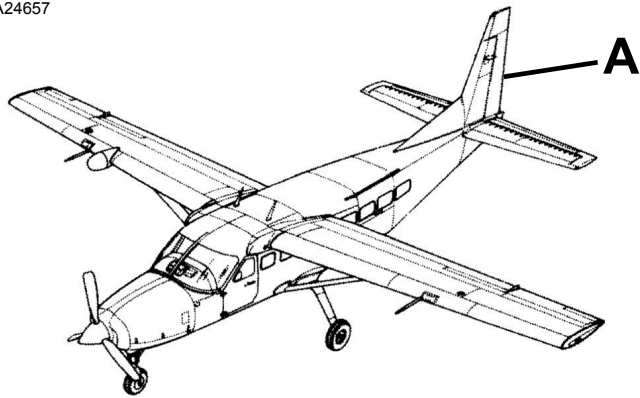
RUDDER INSTALLATION LONG CHORD - 208

AIRPLANES (208) 0146 THRU 0221 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

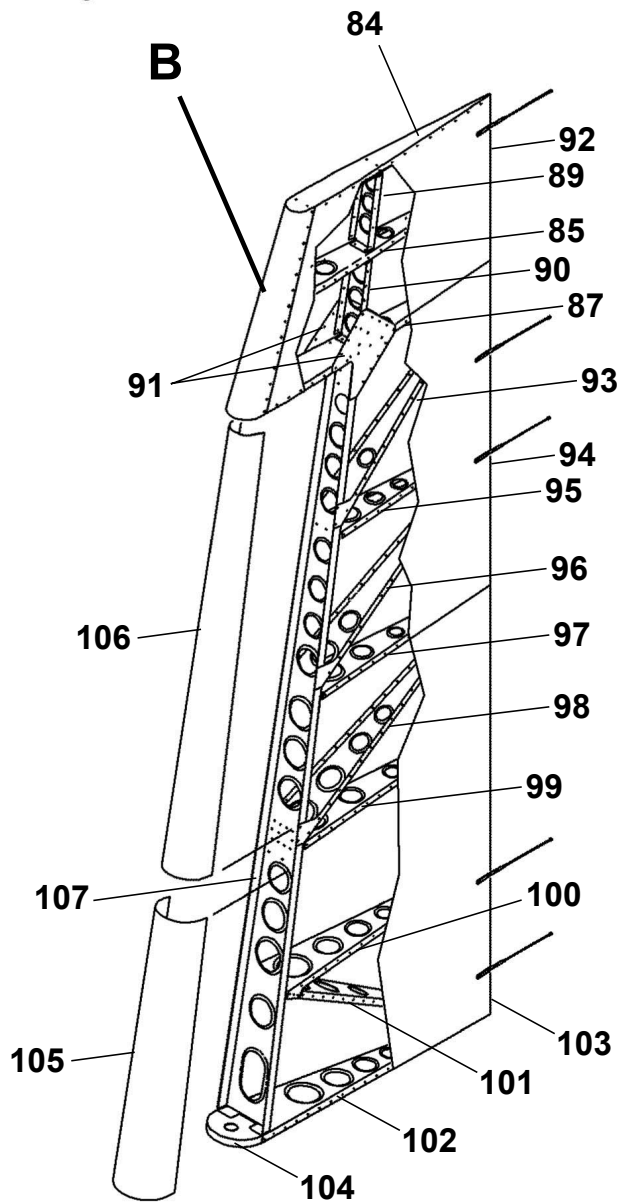
NOMENCLATURE										UNITS PER ASSY		
ITEM	PART NUMBER	1	2	3	4	5	6	7	EFFECTIVITY			
14	2631013-3	.	.	BRACKET - HINGE LOWER CENTER .050 2024 T42							(208) 0146 - 0221	01
15	2633024-3	.	.	RIB - WL 160.13 .020 2024 T42							(208) 0146 - 0221	01
16	2633022-1	.	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5							(208) 0146 - 0199	NP
- 17	2633022-3	.	.	TORQUE TUBE ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5							(208) 0200 - 0221	01
- 18	2633066-3	.	.	TORQUE TUBE ASSEMBLY - RUDDER SPARES FOR SPARES ORDER (MUST REPLACE WITH): 2633066-5							(208) 0146 - 0221	NP
- 18A	2633066-5	.	.	TORQUE TUBE ASSEMBLY - RUDDER SPARES SPARES REPLACEMENT FOR: 2633022-1 2633022-3 2633066-3							(208) 0146 - 0221	01
- ITEM NOT ILLUSTRATED												

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24657



DETAIL A



DETAIL A

RUDDER INSTALLATION LONG CHORD - 208
Figure 06. (Sheet 2)

26107001
 A2633T1001
 B2633T1001

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION LONG CHORD - 208

AIRPLANES (208) 0146 THRU 0221 NOT INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633046-1	.	.					SUPPORT ASSEMBLY - RUDDER	(208) 0146 - 0221	01
76	MS21047L3	.	.	.				NUTPLATE	13499 (208) 0146 - 0221	16
77	MS21071L3	.	.	.				NUTPLATE	(208) 0146 - 0221	02
78	2633062-1	.	.					WEIGHT - RUDDER TIP	(208) 0146 - 0215	NP
								FOR SPARES ORDER (MUST REPLACE WITH): 2633062-3		
- 79	2633062-2	.	.					WEIGHT - RUDDER BALANCE	(208) 0216 - 0221	NP
								FOR SPARES ORDER (MUST REPLACE WITH): 2633062-3		
- 79A	2633062-3	.	.					WEIGHT - RUDDER BALANCE	(208) 0146 - 0221	01
								SPARES REPLACEMENT FOR: 2633062-1 2633062-2		
								ATTACHING PARTS		
80	AN3-10A	.	.					BOLT	(208) 0146 - 0221	04
81	AN3-5A	.	.					BOLT	(208) 0146 - 0221	04
								--*--		
82	2633063-11	.	.					SKIN - BALANCE	(208) 0146 - 0221	01
								ATTACHING PARTS		
83	AN525-10R6	.	.					SCREW	(208) 0146 - 0221	14
								--*--		
84	2633047-1	.	.					RIB - RUDDER WL 225.50	(208) 0146 - 0221	01
85	2633048-1	.	.					RIB ASSEMBLY - RUDDER WL 217.50	(208) 0146 - 0221	01
- 86	MS21071L3	.	.	.				NUTPLATE	(208) 0146 - 0221	02
87	2633050-1	.	.					RIB ASSEMBLY - RUDDER WL 208.50	(208) 0146 - 0221	01
- 88	MS21047L3	.	.	.				NUTPLATE	13499 (208) 0146 - 0221	02
89	2633036-1	.	.					SPAR - RUDDER .025 2024 T42	(208) 0146 - 0221	01
90	2630005-1	.	.					FAIRING ASSEMBLY - RUDDER .025 2024 T42	(208) 0146 - 0221	01
91	2633033-2	.	.					GUSSET - .025 2024 T42	(208) 0146 - 0221	02
92	2633063-2	.	.					SKIN - UPPER RUDDER .025 2024 T3	(208) 0146 - 0221	01
93	2633051-1	.	.					RIB - RUDDER .025 2024 T42	(208) 0146 - 0221	01
94	2633063-3	.	.					SKIN ASSEMBLY - CENTER RUDDER .016 2024 T3	(208) 0146 - 0221	01
95	2633052-1	.	.					RIB - RUDDER WL 191.00 .020 2024 T42	(208) 0146 - 0221	01
96	2633053-1	.	.					RIB - RUDDER .025 2024 T42	(208) 0146 - 0221	01
97	2633044-1	.	.					RIB - RUDDER WL 176.00 .020 2024 T42	(208) 0146 - 0221	01
98	2633057-1	.	.					RIB - RUDDER .025 2024 T42	(208) 0146 - 0221	01
99	2633043-1	.	.					RIB - RUDDER WL 162.00 .020 2024 T42	(208) 0146 - 0221	01
100	2633041-1	.	.					RIB - RUDDER WL 148.00 .020 2024 T42	(208) 0146 - 0221	01
101	2633042-1	.	.					RIB - RUDDER .020 2024 T42	(208) 0146 - 0221	01
102	2633054-1	.	.					RIB - RUDDER CTD WL 134.99 .032 2024 T42	(208) 0146 - 0221	NP
								NOTE: FOR SPARES USE 2633016-4 AND SK208-149.		
103	2633063-7	.	.					SKIN ASSEMBLY - LOWER RUDDER .020 2024 T3	(208) 0146 - 0221	01
104	2633013-1	.	.					RIB - NOSE .032 2024 T42	(208) 0146 - 0221	01
105	2633000-10	.	.					SKIN - NOSE LOWER .020 2024 T42	(208) 0146 - 0221	01
106	2633000-6	.	.					SKIN - NOSE UPPER .020 2024 T42	(208) 0146 - 0221	01
107	2633025-2	.	.					SPAR - RUDDER .032 2024 T42	(208) 0146 - 0221	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

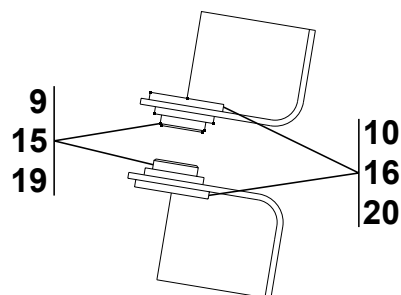
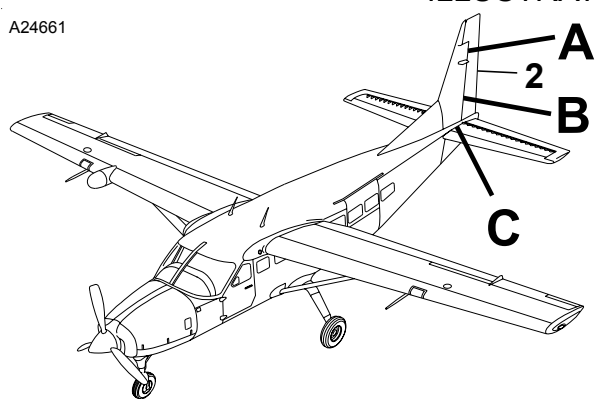
55-40-00

RUDDER INSTALLATION LONG CHORD - 208

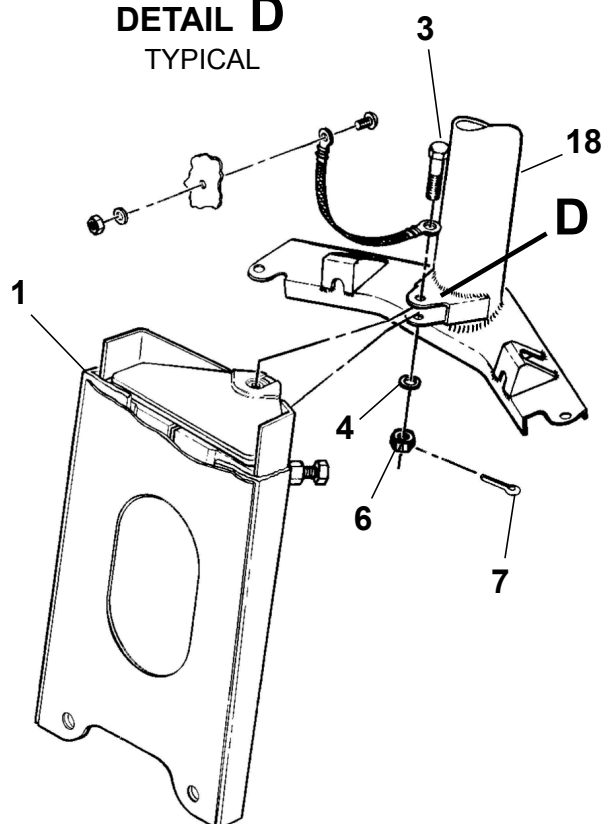
**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0146 THRU 0221
INCORPORATING SK208-104 AND SK208-105 AND SK208-99**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

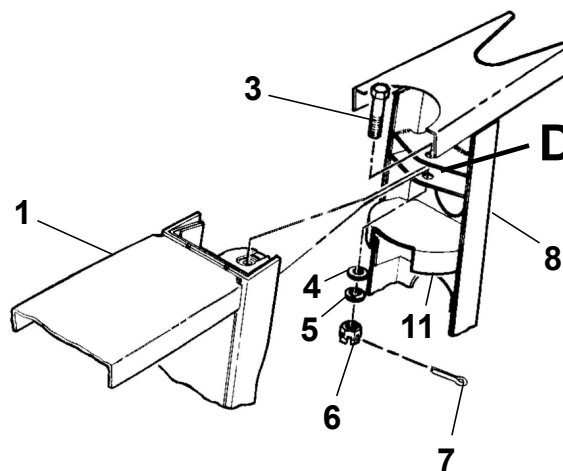
A24661



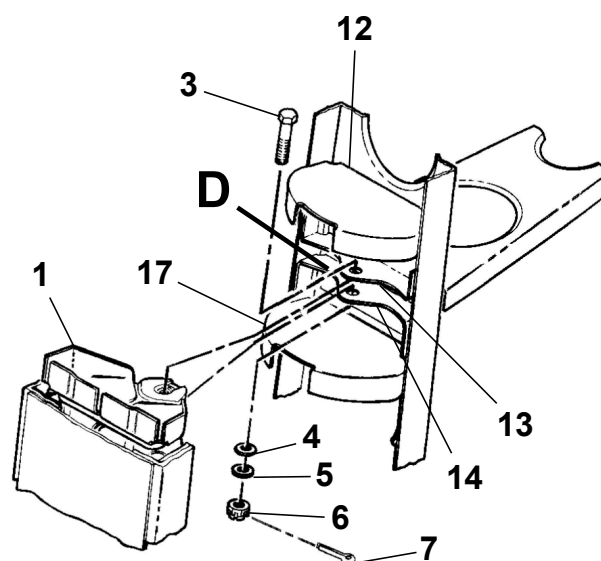
DETAIL D
 TYPICAL



DETAIL C



DETAIL A



DETAIL B

RUDDER INSTALLATION LONG CHORD - 208
Figure 07. (Sheet 1)

2610T7005
 A2633R1006A
 B2633R1007A
 C2633R1005B
 D2633T1011

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION LONG CHORD - 208

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0146 THRU 0221 INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
1		.	VERTICAL FIN INSTALLATION REFER TO 55-30-00 FIGURE 02							RF
2	2633063-18	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28						(208) 0222 - 0267	NP
- 2A	2633063-19	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28						(208) 0268 - 0332	NP
- 2B	2633063-22	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28						(208) 0333 - 0355	NP
- 2C	2633063-25	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28						(208) 0356 - 0370	NP
- 2D	2633063-26	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28						(208) 0371 - 0523	NP
- 2E	DDA06208-1	.	RUDDER ASSEMBLY NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE REFERENCE DRAWING NUMBER 2630000						(208) 0524 - 0525	01
- 2F	2633063-27	.	RUDDER ASSEMBLY FOR SPARES ORDER (MUST REPLACE WITH): 2633063-28						(208) 0526 - 0568	NP
- 2G	2633063-28	.	RUDDER ASSEMBLY SPARES REPLACEMENT FOR: 2633063-18 2633063-19 2633063-22 2633063-25 2633063-26 2633063-27 ATTACHING PARTS						(208) 0569 & ON	01
3	AN4-12	.	BOLT						(208) 0146 & ON	03
4	NAS1149F0463P	.	WASHER - UNDER NUT					99321	(208) 0146 & ON	03
5	NAS1149F0432P	.	WASHER - UNDER NUT						(208) 0146 & ON	02
6	MS17825-4	.	NUT						(208) 0146 & ON	03
7	MS24665-134	.	COTTER PIN --*--						(208) 0146 & ON	03
8	2633068-1	.	HINGE BRACKET ASSEMBLY - UPPER						(208) 0146 & ON	01
9	5522876-1	.	SPACER						(208) 0146 & ON	02
10	NAS1149F0663P	.	WASHER						(208) 0146 & ON	02
11	2633024-1	.	RIB - NOSE WL 204.38 .020 2024 T42						(208) 0146 & ON	01
12	2633024-2	.	RIB - NOSE WL 164.13 .020 2024 T42						(208) 0146 & ON	01
13	2633067-2	.	HINGE BRACKET ASSEMBLY - UPPER -CENTER						(208) 0146 & ON	01
14	2633067-1	.	HINGE BRACKET ASSEMBLY - LOWER -CENTER						(208) 0146 & ON	01
15	5522876-1	.	SPACER						(208) 0146 & ON	02
16	NAS1149F0663P	.	WASHER						(208) 0146 & ON	02
17	2633024-3	.	RIB - NOSE WL 160.13 .020 2024 T42						(208) 0146 & ON	01
- ITEM NOT ILLUSTRATED										

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION LONG CHORD - 208

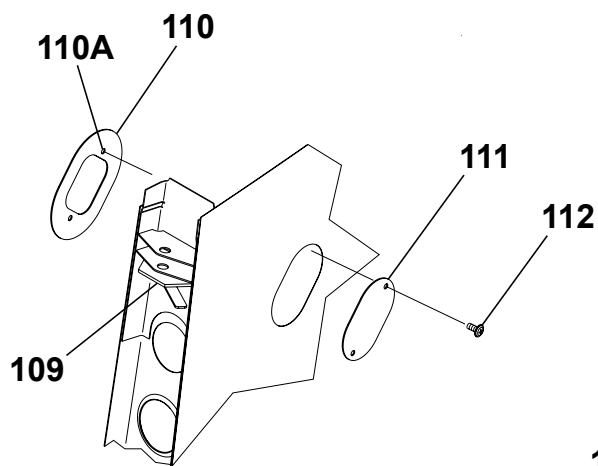
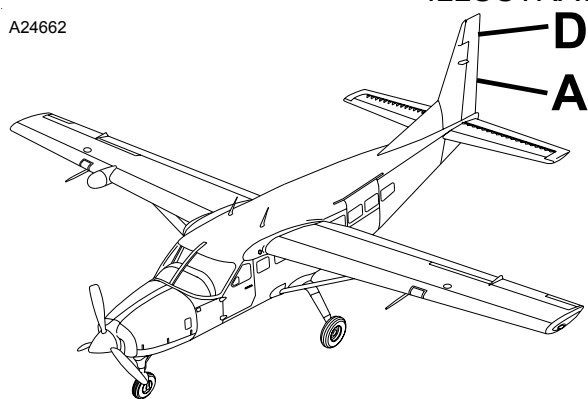
**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0146 THRU 0221 INCORPORATING SK208-104 AND
 SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
18	2633066-1	.	.	.	.	.	.	.	(208) 0222 - 0370	NP
- 18A	2633066-3	.	.	.	.	.	.	.	(208) 0371 - 0523	NP
- 18B	DDA06208-2	.	.	.	.	.	.	.	(208) 0524 - 0525	NP
- 18C	2633066-5	.	.	.	.	.	.	.	(208) 0526 & ON	01
19	5522876-1	.	.	.	.	.	.	.	(208) 0146 & ON	02
20	NAS1149F0663P	.	.	.	.	.	.	.	(208) 0146 & ON	02
- ITEM NOT ILLUSTRATED										

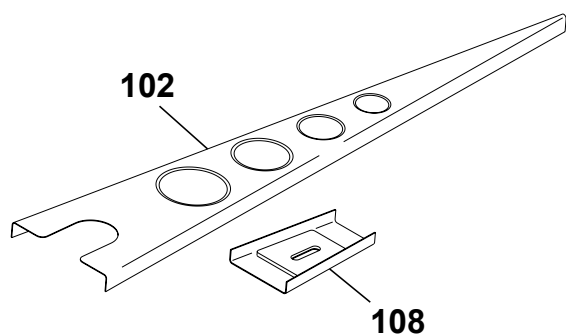
**NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE
 REFERENCE DRAWING NUMBER 2633000**

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

A24662

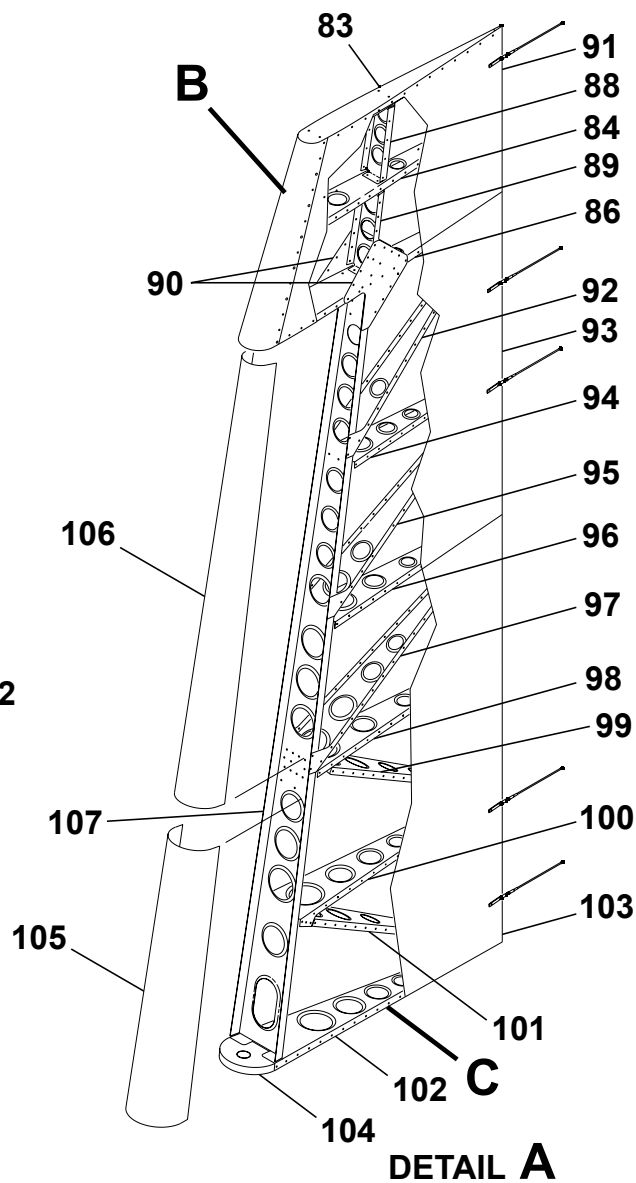


DETAIL D

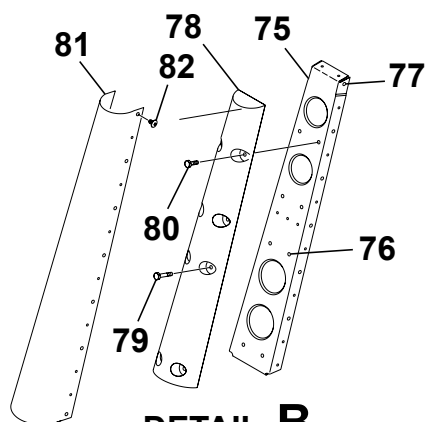


DETAIL C

AIRPLANES 20800237 AND ON



DETAIL A



DETAIL B

2610T7005
 A2633T1001
 B2633T1001
 C2614T1187
 D2662T1008

RUDDER INSTALLATION LONG CHORD - 208
Figure 07. (Sheet 2)

CESSNA®
MODEL 208
ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION LONG CHORD - 208

AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0146 THRU 0221 INCORPORATING SK208-104 AND SK208-105 AND SK208-99

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
75	2633046-1	.	.	.	SUPPORT ASSEMBLY - RUDDER FOR SPARES ORDER (MUST REPLACE WITH): 2633046-3				(208) 0222 - 0267	NP
- 75A	2633046-3	.	.	.	SUPPORT ASSEMBLY - RUDDER SPARES REPLACEMENT FOR: 2633046-1				(208) 0268 & ON	01
76	MS21047L3	.	.	.	NUTPLATE			13499	(208) 0146 & ON	16
77	MS21071L3	.	.	.	NUTPLATE				(208) 0222 - 0267	02
- 77A	MS21051L3	.	.	.	NUTPLATE				(208) 0268 & ON	02
78	2633062-2	.	.	.	WEIGHT - RUDDER BALANCE FOR SPARES ORDER (MUST REPLACE WITH): 2633062-3				(208) 0222 - 0332	NP
- 78A	2633062-3	.	.	.	WEIGHT - RUDDER BALANCE SPARES REPLACEMENT FOR: 2633062-2				(208) 0333 & ON	01
- 78B	2633070-2	.	.	.	WEIGHT - RUDDER BALANCE ATTACHING PARTS				(208) 0603 & ON	01
79	AN3-10A	.	.	.	BOLT				(208) 0146 & ON	04
80	AN3-5A	.	.	.	BOLT				(208) 0146 & ON	04
					--*--					
81	2633063-11	.	.	.	SKIN - BALANCE				(208) 0222 - 0267	01
- 81A	2633063-21	.	.	.	SKIN - BALANCE ATTACHING PARTS				(208) 0268 & ON	01
82	AN525-10R6	.	.	.	SCREW				(208) 0222 - 0267	14
- 82A	AN525-10R6	.	.	.	SCREW				(208) 0268 & ON	16
					--*--					
83	2633047-1	.	.	.	RIB - RUDDER WL 225.50 .025 2024 T42				(208) 0146 & ON	01
84	2633048-1	.	.	.	RIB ASSEMBLY - RUDDER WL 217.50 .032 2024 T42				(208) 0146 & ON	01
- 85	MS21071L3	.	.	.	NUTPLATE				(208) 0146 & ON	02
86	2633050-1	.	.	.	RIB ASSEMBLY - RUDDER WL 208.50 .032 2024 T42				(208) 0146 & ON	01
- 87	MS21047L3	.	.	.	NUTPLATE			13499	(208) 0146 & ON	02
88	2633036-1	.	.	.	SPAR - RUDDER .025 2024 T42				(208) 0146 & ON	01
89	2630005-1	.	.	.	FAIRING ASSEMBLY - RUDDER .025 2024 T42				(208) 0146 & ON	01
90	2633033-2	.	.	.	GUSSET - .025 2024 T42				(208) 0146 & ON	02
91	2633063-2	.	.	.	SKIN - UPPER RUDDER .025 2024 T3				(208) 0222 - 0267	01
- 91A	2633063-20	.	.	.	SKIN - UPPER RUDDER				(208) 0268 & ON	01
92	2633051-1	.	.	.	RIB - RUDDER .025 2024 T42				(208) 0146 & ON	01
93	2633063-3	.	.	.	SKIN ASSEMBLY - CENTER RUDDER .16 2024 T3				(208) 0222 - 0355	01
- 93A	2633063-23	.	.	.	SKIN ASSEMBLY - CENTER RUDDER				(208) 0356 & ON	01
94	2633052-1	.	.	.	RIB - RUDDER WL 191.00 .020 2024 T42				(208) 0146 & ON	01
95	2633053-1	.	.	.	RIB - RUDDER .025 2024 T42				(208) 0146 & ON	01
96	2633044-1	.	.	.	RIB - RUDDER WL 176.00 .020 2024 T42				(208) 0146 & ON	01
97	2633057-1	.	.	.	RIB - RUDDER .025 2024 T42				(208) 0146 & ON	01
98	2633043-1	.	.	.	RIB - RUDDER WL 162.00 .020 2024 T42				(208) 0146 & ON	01
- 98A	2633043-1	.	.	.	RIB - REF 2630000 DDA06633				(208) 0556 - 0558 (208) 0560 - 0568	01
99	2633045-1	.	.	.	RIB - CANTED RUDDER .020 2024 T42				(208) 0569 & ON	01
100	2633041-1	.	.	.	RIB - RUDDER WL 148.00 .020 2024 T42				(208) 0146 & ON	01

- ITEM NOT ILLUSTRATED

CESSNA®
MODEL 208
 ILLUSTRATED PARTS CATALOG

RUDDER INSTALLATION LONG CHORD - 208

**AIRPLANES (208) 0222 & ON AND AIRPLANES (208) 0146 THRU 0221 INCORPORATING SK208-104 AND
 SK208-105 AND SK208-99**

ITEM	PART NUMBER	NOMENCLATURE							EFFECTIVITY	UNITS PER ASSY
		1	2	3	4	5	6	7		
101	2633042-1	.	.	RIB - RUDDER .020 2024 T42					(208) 0146 & ON	01
102	2633054-1	.	.	RIB - RUDDER CTD WL 134.99 .032 2024 T42					(208) 0222 - 0370	NP
NOTE: FOR SPARES USE 2633016-4 AND SK208-149.										
- 102A	2633054-2	.	.	RIB - RUDDER					(208) 0371 & ON	01
103	2633063-7	.	.	SKIN ASSEMBLY - LOWER RUDDER .020 2024 T3					(208) 0222 - 0355	01
- 103A	2633063-24	.	.	SKIN ASSEMBLY - LOWER RUDDER					(208) 0356 & ON	01
104	2633013-1	.	.	RIB - NOSE .032 2024 T42					(208) 0146 & ON	01
105	2633000-10	.	.	SKIN - NOSE LOWER .020 2024 T42					(208) 0146 & ON	01
106	2633000-6	.	.	SKIN - NOSE UPPER .020 2024 T42					(208) 0146 & ON	01
107	2633025-2	.	.	RUDDER SPAR - .032 2024 T42					(208) 0146 & ON	01
108	AT-RL1030	.		RUDDER STRIKE PLATE				0TVR6	(208) 0237 & ON	01
109	2690015-1	.		GAUGE ASSEMBLY					(208) 0370 - 0388	02
110	2693008-1	.		DOUBLER ASSEMBLY					(208) 0370 - 0388	02
110A	MS21059L3	.	.	NUTPLATE					(208) 0146 & ON	04
111	2693008-3	.		COVER					(208) 0370 - 0388	02
				ATTACHING PARTS						
112	AN525-10R7	.		SCREW					(208) 0370 - 0388	04
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- ITEM NOT ILLUSTRATED